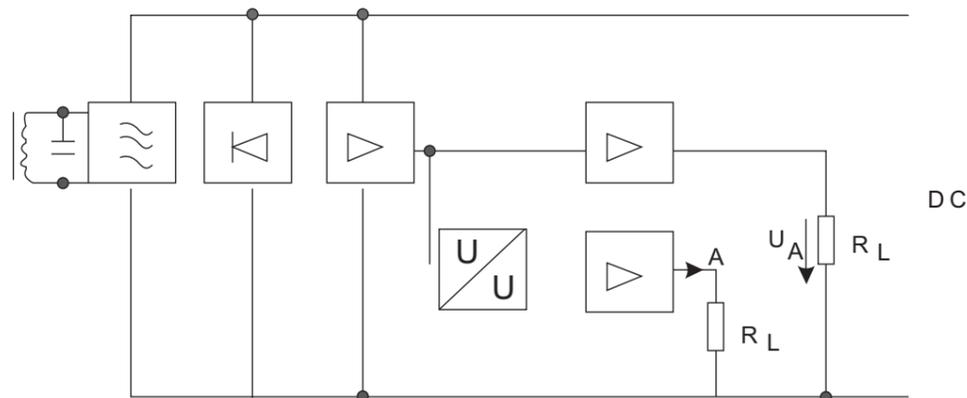


### 工作原理 work principle

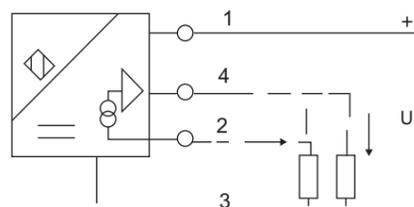
- 带模拟量输出的电感式接近开关与普通电感式接近开关的工作原理相同，当一个金属物体靠近传感器的感应面时，振荡器系统的能量减小，能量减小的程度是物体和传感器之间距离的尺寸标志，在一个附加电器中能量损耗被转换成测量信号，经线性化处理后被放大。(图5)
- 在输出端提供一个标志模拟信号(0...5V或4-20mA...)
- Inductive proximity switch with analog quantity output has the similar work principle with general inductive proximity switch. The energy of oscillator system decreases when a metal object approaches the inductive side. The energy decrease degree indicates the distance between the metal object and the sensor. The energy consumption is transformed into measuring signal in an additional device and magnified through linear treatment. (Fig.5) Provide a standard analog signal at output terminal(0...5V or 4-20mA...)

带模拟量输出的电感式接近开关的工作原理  
Work principle of inductive proximity switch with analog quantity

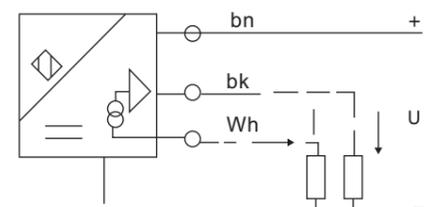


### 接线示意图 Installation and connection

用连接端子引出  
lead out with connecting terminal



用导线引出  
lead out with conductor



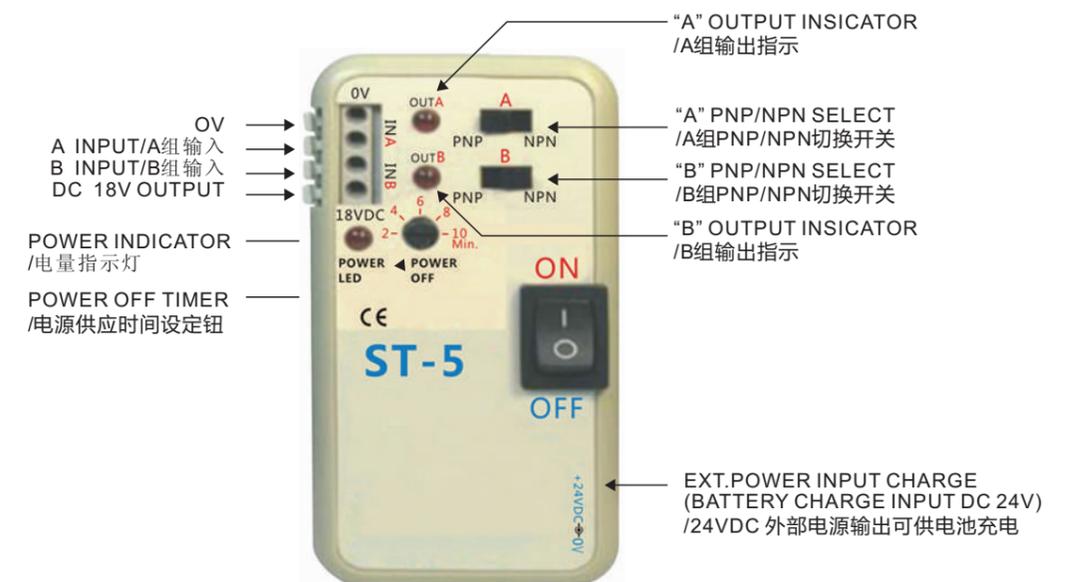
注芯线颜色BN=棕、BK=黑、BU=蓝、WH=白  
Note: the color of core line BN=brown, BK=black, BU=blue, and YE=yellow

### TYPE:ST-1

- 具有AC/DC/NPN/PNP/接插件/LED指示灯等多功能微型传感器测试仪
- Multi-functional Micro-sensor tester with AC/DC/NPN/PNP/connector/led indicator and other functions



### TYPE:ST-5

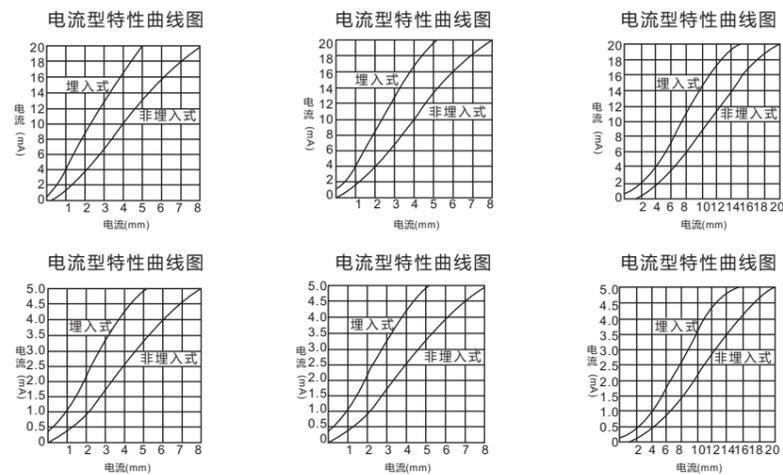


结构分类 Structural category 电感式位移量线性传感器 inductive linear displacement sensor

| 外形编号 Outward Appearance code            | XM12  | XM18   | XM30  |
|---|---|--|---|
| 外形图例<br>Outward appearance illustration |  |  |  |

| 可检测物体 Detectable object    |                                   | 金属 Metal                               |                           | 金属 Metal                  |                           | 金属 Metal               |                             |
|----------------------------|-----------------------------------|--|---------------------------|---------------------------|---------------------------|------------------------|-----------------------------|
| 检测距离 Detection distance    |                                   | 埋入式:2mm<br>Flush type:2mm              | 非埋入式:4mm<br>Non-Flush:4mm | 埋入式:5mm<br>Flush type:5mm | 非埋入式:8mm<br>Non-Flush:8mm | 埋入式:10mm<br>Flush:10mm | 非埋入式:15mm<br>Non-Flush:15mm |
| 具备型号<br>Model available    | 电流型 Current type                  | XM12-3002PMI                           | XM12-3004PMI              | XM18-3005PMI              | XM18-3008PMI              | XM30-3010PMI           | XM30-3015PMI                |
|                            | 电压型 Voltage type                  | XM12-3002PMU                           | XM12-3004PMU              | XM18-3005PMU              | XM18-3008PMU              | XM30-3010PMU           | XM30-3015PMU                |
| 电压范围 Voltage range         |                                   | 15~30VDC                               |                           |                           |                           |                        |                             |
| 功耗<br>Consumption          | 检测时 at the time of detection      | $\leq 200\text{mA} \dots < 4\text{mA}$ |                           |                           |                           |                        |                             |
|                            | 无检测时 at the time of non-detection | $\leq 20\text{mA}$                     |                           |                           |                           |                        |                             |
| 负载电阻<br>Loading resistance | 电流型 Current type                  | 0~300Ω                                 |                           |                           |                           |                        |                             |
|                            | 电压型 Voltage type                  | $\geq 2.2\text{K}\Omega$               |                           |                           |                           |                        |                             |
| 输出<br>Output               | 电流型 Current type                  | 4~20mA                                 |                           |                           |                           |                        |                             |
|                            | 电压型 Voltage type                  | 0-5V/0-10Vz                            |                           |                           |                           |                        |                             |

输出特性图  
Output characteristic diagram



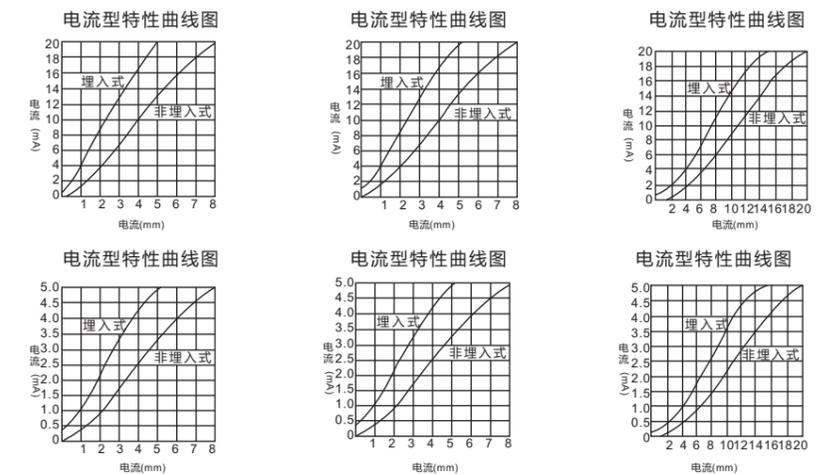
|                          |                       |
|--------------------------|-----------------------|
| 电压波动 Voltage fluctuation | $\leq 5\%$            |
| 输出信号 Output signal       | PNP 模拟 PNP Simulation |
| 线性误差 Linear deviation    | $\pm 5\%$             |
| 环境温度 Ambient temperature | -10°C ~ +70°C         |
| 外壳材料 Shell material      | 塑料、金属 Plastic, Metal  |
| 防护等级 Protection grade    | IP54                  |

结构分类 Structural category 电感式位移量线性传感器 inductive linear displacement sensor

| 外形编号 Outward Appearance code            | XMF10   | XMF37   | XMF38   |
|---|---|---|---|
| 外形图例<br>Outward appearance illustration |  |  |  |

| 可检测物体 Detectable object    |                                   | 金属 Metal                               |                             | 金属 Metal               |                             | 金属 Metal               |                             |
|----------------------------|-----------------------------------|--|-----------------------------|------------------------|-----------------------------|------------------------|-----------------------------|
| 检测距离 Detection distance    |                                   | 埋入式:15mm<br>Flush:15mm                 | 非埋入式:20mm<br>Non-Flush:20mm | 埋入式:15mm<br>Flush:15mm | 非埋入式:20mm<br>Non-Flush:20mm | 埋入式:40mm<br>Flush:40mm | 非埋入式:50mm<br>Non-Flush:50mm |
| 具备型号<br>Model available    | 电流型 Current type                  | XMF10-3015PMI                          | XMF10-3020PMI               | XMF37-3015PMI          | XMF37-3020PMI               | XMF38-3040PMI          | XMF38-3050PMI               |
|                            | 电压型 Voltage type                  | XMF10-3015PMU                          | XMF10-3020PMU               | XMF37-3015PMU          | XMF37-3020PMU               | XMF38-3040PMU          | XMF38-3050PMU               |
| 电压范围 Voltage range         |                                   | 15~30VDC                               |                             |                        |                             |                        |                             |
| 功耗<br>Consumption          | 检测时 at the time of detection      | $\leq 200\text{mA} \dots < 4\text{mA}$ |                             |                        |                             |                        |                             |
|                            | 无检测时 at the time of non-detection | $\leq 20\text{mA}$                     |                             |                        |                             |                        |                             |
| 负载电阻<br>Loading resistance | 电流型 Current type                  | 0~300Ω                                 |                             |                        |                             |                        |                             |
|                            | 电压型 Voltage type                  | $\geq 2.2\text{K}\Omega$               |                             |                        |                             |                        |                             |
| 输出<br>Output               | 电流型 Current type                  | 4~20mA                                 |                             |                        |                             |                        |                             |
|                            | 电压型 Voltage type                  | 0-5V/0-10V                             |                             |                        |                             |                        |                             |

输出特性图  
Output characteristic diagram



|                          |                       |
|--------------------------|-----------------------|
| 电压波动 Voltage fluctuation | $\leq 5\%$            |
| 输出信号 Output signal       | PNP 模拟 PNP Simulation |
| 线性误差 Linear deviation    | $\pm 5\%$             |
| 环境温度 Ambient temperature | -10°C ~ +70°C         |
| 外壳材料 Shell material      | 塑料、金属 Plastic, Metal  |
| 防护等级 Protection grade    | IP54                  |