

Tee-Extractor Sets

For efficient production of T-branches (extractions) for fitting-free pipe installations, Ø 12 - 42 mm (3/8 - 2.1/8")

Product Profile

APPLICATION AREA

Suitable for pipes made of:

Copper (soft, semi-, hard): 12 - 42 mm, 3/8 - 2.1/8" max. wall thickness 2.5 mm

Aluminium: 12 - 42 mm, 3/8 - 2.1/8" max. wall thickness 2.5 mm

Precision steel: 12 - 42 mm, 3/8 - 2.1/8" max. wall thickness 2.5 mm

Made in Germany!

The know-how from the pioneer of expanding technology and the leading manufacturer of expanding tools for over 40 years!

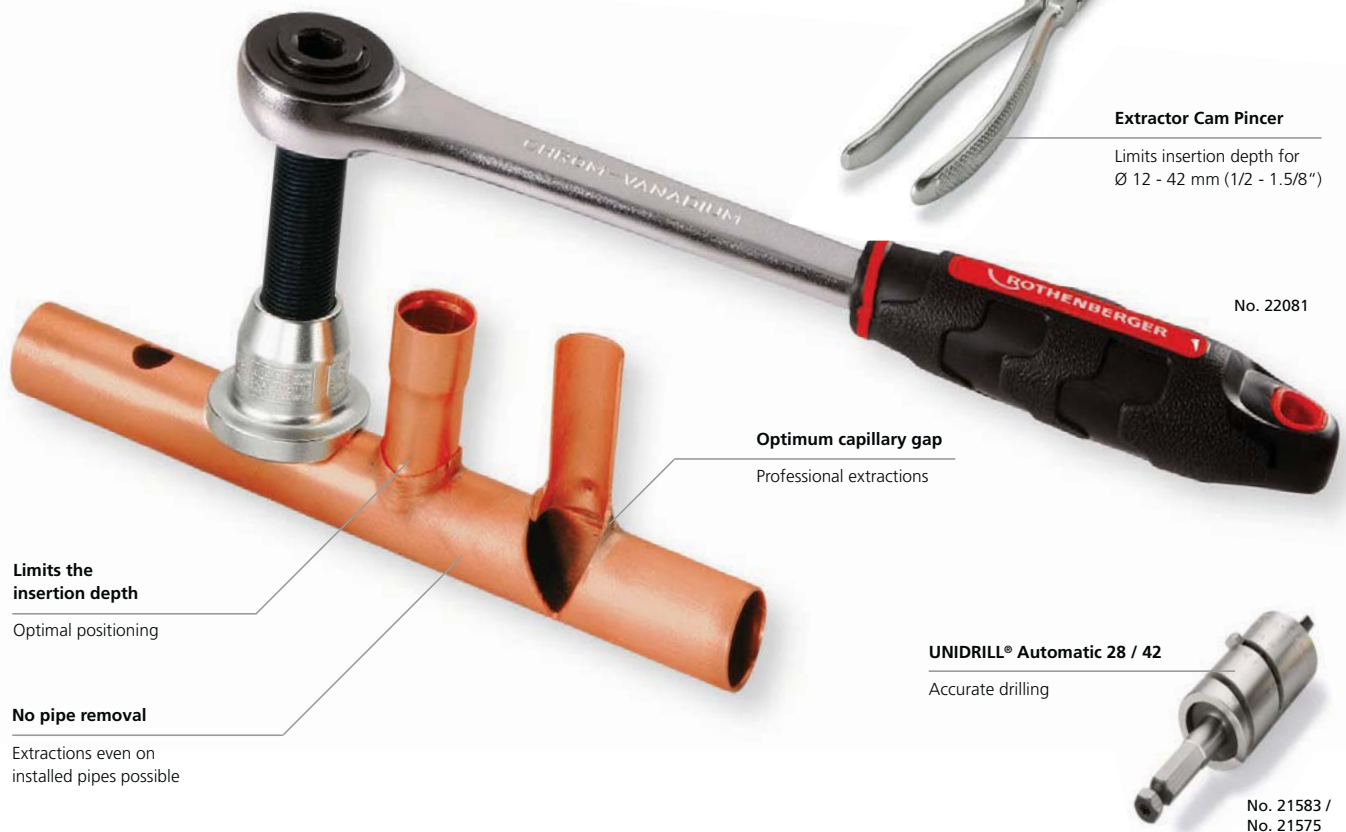


KEY FEATURES

- Eliminates the cost for T-pieces, purchase and storage of fittings
- Extractions even on installed pipes possible
- Accurate drilling
- Optimal positioning with the cam pincher depth adjustment

Scale and cam depth adjustment

4



Limits the insertion depth
Optimal positioning

No pipe removal
Extractions even on installed pipes possible

Optimum capillary gap
Professional extractions

Extractor Cam Pincer
Limits insertion depth for Ø 12 - 42 mm (1/2 - 1.5/8")

No. 22081

UNIDRILL® Automatic 28 / 42
Accurate drilling

No. 21583 /
No. 21575

Tee-Extractor sets include: Tee-Extractor according to chart, special ratchet (No. 22081), cam pincer (No. 22080) and special conical drill, UNIDRILL® Automatic 42 (No. 21575), in steel carrying case (No. 24022)



Model	Description	kg	📦	No.
Tee-Extractor set 12 - 15 - 18 - 22 mm		3.4	1	22100
Tee-Extractor set 12 - 15 - 22 - 28 mm		3.6	1	22101
Tee-Extractor set 12 - 15 - 18 - 22 - 28 mm		3.9	1	22103
Tee-Extractor set 10 - 12 - 15 - 18 - 22 mm		3.5	1	22102
Tee-Extractor set 12 - 14 - 16 - 18 - 22 mm		3.6	1	22109
Tee-Extractor set 10 - 12 - 14 - 16 - 18 - 22 mm		3.7	1	22111
Tee-Extractor set 12 - 15 - 18 - 22 - 28 - 35 - 42 mm		5.5	1	22126
Tee-Extractor set 15 - 22 - 28 mm		3.6	1	22127
Tee-Extractor set 1/2 - 5/8 - 3/4 - 7/8"		3.4	1	22121
Tee-Extractor set 1/2 - 5/8 - 7/8 - 1.1/8"		3.7	1	22124
Tee-Extractor set 1/2 - 3/4 - 1"		3.3	1	22135

Tee-Extractor

Tee-Extractor with double v-block for accurate 90° branches, Ø 10 - 54 mm (3/8 - 2.1/8")

Product Profile

KEY FEATURES

- Uniform and proper material extraction without scratches or burrs
- Burr-free operation with the specially polished extractor hooks
- Easy insertion into the drilled hole with the special trapezoidal screw thread
- Accurate and firm positioning for exact 90° branches

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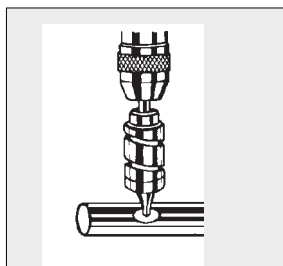


mm / inch	mm	Drill Ø mm	SW mm	g	No.
10	1.0	6	11	130	22010
12	1.0	7	11	150	22012
14	1.0	8	11	160	22014
15	1.0	8	11	160	22015
16	1.0	8	11	220	22016
18	2.0	10	11	220	22018
22	2.0	12	11	350	22022
28	2.5	15	11	470	22028
32	2.5	19	11	700	22032
35	2.5	22	11	700	22035
38	2.5	22	11	700	22038
42	2.5	26	11	890	22042
54	2.5	30	19	1380	22054
3/8"	1.0	6	11	110	22060
1/2"	1.0	7	11	140	22061
5/8"	1.0	8	11	220	22016
3/4"	2.0	10	11	220	22062
7/8"	2.0	12	11	350	22063

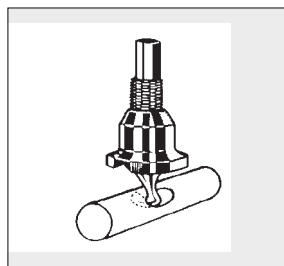
Hexagon ■ Square

mm	g	No.	inch	g	No.
10	60	22210	3/8"	60	22260
12	70	22212	1/2"	70	22261
14	90	22214	5/8"	140	22216
15	90	22215	3/4"	140	22263
16	140	22216	7/8"	200	22264
18	140	22218	1"	210	22265
22	210	22222	1.1/8"	220	22266
28	220	22228	1.1/4"	270	22267
35	290	22235	1.3/8"	290	22235
38	290	22268	1.1/2"	290	22268
42	320	22242	1.5/8"	320	22270
54	560	22254	2"	520	22246
			2.1/8"	560	22254

Precise drilling of the pipe without a centre punch – drill stop prevents perforation of the pipe



Insert extractor hook into the drilled hole and screw the bell firmly against the drill hole



Double V-block

Accurate and firm positioning for exact 90° branches



Specially polished, forged and tempered extractor hooks

Burr-free operation

Special hook design

Easy insertion into the drilled hole



Ratchet adaptor (No. F80053 and F80054) with No. 22050 / 22054 included in scope of delivery (square, 3/4")

mm / inch	mm	Drill-Ø mm	SW mm	g	No.
1"	2.5	14	11	470	22064
1.1/8"	2.5	15	11	480	22065
1.1/4"	2.5	19	11	700	22066
1.3/8"	2.5	22	11	700	22035
1.1/2"	2.5	22	11	700	22038
1.5/8"	2.5	26	11	900	22068
2"	2.5	30	19	1380	22050
2.1/8"	2.5	30	19	1380	22054

Accessories

Socket 19 mm	F80053
Square connection 3/4"	F80054

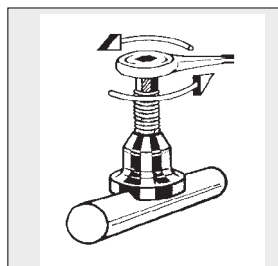
Spare Extractor Hooks

Forged hooks, specially polished, tempered from Ø 10 - 54 mm (3/8 - 2.1/8")

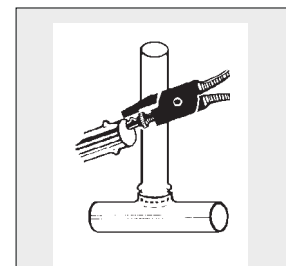


Note: For copper pipes (soft), the use of an extractor support is recommended! (93)

Using the ratchet, turn the extractor to the left, while paying attention that the v-block is seated securely



After extraction, set correct insertion depth (dependant on pipe Ø) with cam pincer



Simply calibrate the tee Ø on the UNIDRILL® Automatic and the drilled hole Ø will automatically correspond to the extractor hook required

Tee-Extractor Ratchet

Chrome vanadium steel, fine toothed and right/left reversible



No. 22081



No. 27181

Model	SW	g	No.
10 - 42 mm, 3/8 - 1.3/4"	11 mm	435	22081
54 - 70 mm, 2 - 2.1/8"	3/4"	1140	27181

Extractor Cam Pincer

KEY FEATURES

- Identification point marks insertion depth exactly and prevents over-insertion
- Cam depth adjustment wheel with scale



mm	inch	mm	g	No.
12 - 42	1/2 - 1.5/8"	150	170	22080

EVERCOOL

Drill and extraction paste

KEY FEATURES

- Longer tool life
- All-purpose use except for drinking water installation
- Suitable for aluminium and precision steel
- Easy application with the integrated pen for applying the paste



Description	Content	g	No.
EVERCOOL	50 g	80	21549

UNIDRILL® Automatic 28 / 42

HSS special conical drill

KEY FEATURES

- Fast, burr-free drilling
- Precise location without need for centre punch special drill tip
- Calibrated drill Ø automatically corresponds to the correct extractor hook and branch size
- Drill stop prevents damage to pipe walls

UNIDRILL® Automatic 28 / 42

Accurate drilling



No. 21583

No. 21575

Model	mm	inch	SW	g	No.
UNIDRILL® 28	10 - 28	3/8 - 1.1/8"	11	110	21583
UNIDRILL® 42	10 - 42	3/8 - 1.5/8"	11	430	21575

Extractor Support

KEY FEATURES

- Prevents deformation during extraction, especially for soft pipe material

Extractor support plates

Prevents deformation during extraction



Mainpipe	Branchpipe	g	No.
22 mm	18 mm	250	22157
28 mm	22 mm	300	22158
1/2"	3/8"	120	22170
5/8"	1/2"	170	22153
3/4"	5/8"	250	22172
7/8"	3/4"	250	22157
1.1/8"	1"	300	22158

