

# DRILLS | SIOUX TOOLS INDUSTRIAL CATALOG

## PISTOL GRIP DRILLS



### Performance:

Power: 0.33 hp (0.25 kW) – 1 hp (0.75 kW)  
 Speed Range: 360 rpm – 21,000 rpm  
 Chuck Capacity: 1/4" (6 mm) – 1/2" (13 mm)

### Features:

Trigger Start  
 Rotatable Exhaust (0.33 hp models)  
 Rubber Grip

### Non-Reversible

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>0.33 hp (0.25 kW) – Keyed Chuck</b>												
1410	1/4	6	2600	1.3	0.60	6.3	160	0.6	15	12	6	3/8"-24
DR1412	1/4	6	3600	1.3	0.60	6.3	160	0.6	15	12	6	3/8"-24
DR1414	1/4	6	4300	1.3	0.60	6.3	160	0.6	15	12	6	3/8"-24
DR1416	1/4	6	6000	1.3	0.60	6.3	160	0.6	15	12	6	3/8"-24
<b>0.5 hp (0.37 kW) – Keyed Chuck</b>												
SDR5P26N2	1/4	6	2600	1.5	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P30N2	1/4	6	3000	1.5	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P36N2	1/4	6	3600	1.5	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P43N2	1/4	6	4300	1.5	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P50N2	1/4	6	5000	1.5	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
<b>0.60 hp (0.45 kW) – Keyed Chuck</b>												
SDR6P4N3	3/8	10	400	2.7	1.20	7.3	185	0.8	20	25	12	1/2"-20
SDR6P4N4	1/2	13	400	3.1	1.40	7.8	200	0.8	20	25	12	1/2"-20
SDR6P7N3	3/8	10	700	2.7	1.20	7.3	185	0.8	20	25	12	1/2"-20
SDR6P7N4	1/2	13	700	3.1	1.40	7.8	200	0.8	20	25	12	1/2"-20
SDR6P12N3	3/8	10	1200	2.7	1.20	7.3	185	0.8	20	25	12	1/2"-20
SDR6P26N2	1/4	6	2600	2.1	0.95	5.8	145	0.8	20	25	12	3/8"-24
SDR6P26N3	3/8	10	2600	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR6P26N4	1/2	13	2600	2.7	1.20	6.6	170	0.8	20	25	12	1/2"-20
SDR6P40N2	1/4	6	4000	2.1	0.95	5.8	145	0.8	20	25	12	3/8"-24
SDR6P40N3	3/8	10	4000	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR6P60N2	1/4	6	6000	2.1	0.95	5.8	145	0.8	20	25	12	3/8"-24
SDR6P60N3	3/8	10	6000	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
<b>0.60 hp (0.45 kW) – Keyless Chuck</b>												
SDR6P7NK3	3/8	10	700	2.7	1.20	7.3	185	0.8	20	25	12	3/8"-24
SDR6P26NK3	3/8	10	2600	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR6P40NK3	3/8	10	4000	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR6P60NK3	3/8	10	6000	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
<b>1 hp (0.75 kW) – Keyed Chuck</b>												
SDR10P4N3	3/8	10	400	2.9	1.30	8	205	0.8	20	30	14	1/2"-20
SDR10P4N4	1/2	13	400	3.3	1.50	8.5	215	0.8	20	30	14	1/2"-20
SDR10P7N3	3/8	10	700	2.9	1.30	8	205	0.8	20	30	14	1/2"-20
SDR10P7N4	1/2	13	700	3.3	1.50	8.5	215	0.8	20	30	14	1/2"-20
SDR10P12N3	3/8	10	1200	2.9	1.30	8	205	0.8	20	30	14	1/2"-20
SDR10P12N4	1/2	13	1200	3.3	1.50	8.5	215	0.8	20	30	1/4	1/2"-20
SDR10P16N3	3/8	10	1600	2.9	1.30	8	205	0.8	20	30	14	1/2"-20
SDR10P16N4	1/2	13	1600	3.3	1.50	8.5	215	0.8	20	30	1/4	1/2"-20
SDR10P26N2	1/4	6	2600	2.3	1.05	6.5	165	0.8	20	30	14	3/8"-24
SDR10P26N3	3/8	10	2600	2.5	1.10	7	180	0.8	20	30	14	3/8"-24
SDR10P26N4	1/2	13	2600	2.9	1.30	7.5	190	0.8	20	30	14	1/2"-20
SDR10P40N2	1/4	6	4000	2.3	1.05	6.5	165	0.8	20	30	14	3/8"-24
SDR10P40N3	3/8	10	4000	2.5	1.10	7	180	0.8	20	30	14	3/8"-24
SDR10P60N2	1/4	6	6000	2.3	1.05	6.5	165	0.8	20	30	14	3/8"-24
SDR10P60N3	3/8	10	6000	2.5	1.10	7	180	0.8	20	30	14	3/8"-24
SDR10P180N2	1/4	6	18000	1.85	0.84	5.5	140	0.8	20	30	14	3/8"-24
SDR10P210N2	1/4	6	21000	1.85	0.84	5.5	140	0.8	20	30	14	3/8"-24



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.  
**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

**1 hp (0.75 kW) – Keyless Chuck**

SDR10P4NK4	1/2	13	400	3.1	1.40	7.8	200	0.8	20	25	12	1/2"-20
SDR10P7NK4	1/2	13	700	3.1	1.40	7.8	200	0.8	20	25	12	1/2"-20
SDR10P12NK3	3/8	10	1200	2.7	1.20	7.3	185	0.8	20	25	12	3/8"-24
SDR10P26NK3	3/8	10	2600	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR10P26NK4	1/2	13	2600	2.7	1.20	6.6	170	0.8	20	25	12	1/2"-20
SDR10P40NK3	3/8	10	4000	2.3	1.05	8.3	210	0.8	19	30	14	3/8"-24
SDR10P60NK3	3/8	10	6000	2.5	1.10	7	180	0.8	20	30	14	3/8"-24

**1 hp (0.75 kW) – Keyed Chuck**

3P1140 <sup>1</sup>	1/2	13	360	5	2.30	8.8	224	1.03	26	33	15	1/2"-20
3P1240 <sup>1</sup>	1/2	13	650	5	2.30	8.8	224	1.03	26	33	15	1/2"-20
3P1340 <sup>1</sup>	1/2	13	1000	5	2.30	8.8	224	1.03	26	33	15	1/2"-20
3P1430 <sup>1</sup>	3/8	10	1400	5	2.30	8.8	224	1.03	26	33	15	1/2"-20
3P1530 <sup>1</sup>	3/8	10	2150	4.3	2.00	7.5	190	1.03	26	33	15	1/2"-20
3P1540 <sup>1</sup>	1/2	13	2150	4.3	2.00	7.5	190	1.03	26	33	15	1/2"-20
3P1640 <sup>1</sup>	1/2	13	2650	4.3	2.00	7.5	190	1.03	26	33	15	1/2"-20

<sup>1</sup> Not CE Compliant

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Comfort Grip

**Accessories:** Drill Accessories, see page 19

**PISTOL GRIP DRILLS**



1410R



SDR5P24R2



SDR10P25R3



SDR10P20RK3



3P2340



**Performance:**

Power: 0.20 hp (0.15 kW) – 1 hp (0.75 kW)  
 Speed Range: 300 rpm – 4000 rpm  
 Chuck Capacity: 1/4" (6 mm) – 1/2" (13 mm)

**Features:**

Trigger Start  
 Rubber Grip  
 Rotatable Exhaust (1410 series models)

**Reversible**

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>0.20 hp (0.15 kW) – Keyed Chuck</b>												
1410R	1/4	6	2000	1.3	0.60	6.3	160	0.6	15	10	5	3/8"-24
1412R	1/4	6	2600	1.3	0.60	6.3	160	0.6	15	10	5	3/8"-24
<b>0.5 hp (0.37 kW) – Keyed Chuck</b>												
SDR5P18R2	1/4	6	1800	1.6	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P20R2	1/4	6	2000	1.6	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P24R2	1/4	6	2400	1.6	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P30R2	1/4	6	3000	1.6	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
SDR5P33R2	1/4	6	3300	1.6	0.7	6.3	160	0.7	16.8	TBD	TBD	3/8"-24
<b>1 hp (0.75 kW) – Keyed Chuck</b>												
SDR10P3R3	3/8	10	300	3.1	1.40	8.6	220	0.8	20	30	14	1/2"-20
SDR10P3R4	1/2	13	300	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P5R3	3/8	10	500	3.1	1.40	8.6	220	0.8	20	30	14	1/2"-20
SDR10P5R4	1/2	13	500	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P7R3	3/8	10	700	3.1	1.40	8.6	220	0.8	20	30	14	1/2"-20
SDR10P7R4	1/2	13	700	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P12R3	3/8	10	1200	3.1	1.40	8.6	220	0.8	20	30	14	1/2"-20
SDR10P12R4	1/2	13	1200	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P20R2	1/4	6	2000	2.4	1.10	7.1	180	0.8	20	30	14	3/8"-24
SDR10P20R3	3/8	10	2000	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P20R4	1/2	13	2000	3	1.35	7.9	200	0.8	20	30	14	1/2"-20



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SDR10P25R2	1/4	6	2500	2.4	1.10	7.1	180	0.8	20	30	14	3/8"-24
SDR10P25R3	3/8	10	2500	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P40R2	1/4	6	4000	2.4	1.10	7.1	180	0.8	20	30	14	3/8"-24
SDR10P40R3	3/8	10	4000	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
<b>1 hp (0.75 kW) – Keyless Chuck</b>												
SDR10P3RK4	1/2	13	300	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P5RK4	1/2	13	500	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P7RK4	1/2	13	700	3.5	1.60	9.5	241	0.8	20	30	14	1/2"-20
SDR10P12RK4	1/2	13	1200	3.6	1.60	9.1	230	0.8	20	30	14	1/2"-20
SDR10P20RK3	3/8	10	2000	2.7	1.20	8	203	0.8	20	30	14	3/8"-24
SDR10P25RK3	3/8	10	2500	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P40RK3	3/8	10	4000	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
<b>0.80 hp (0.60 kW) – Keyed Chuck</b>												
3P2140 <sup>1</sup>	1/2	13	300	5	2.30	8.8	224	1-1/32	26	33	15	1/2"-20
DR3P2240 <sup>1</sup>	1/2	13	550	5	2.30	8.8	224	1-1/32	26	33	15	1/2"-20
3P2340 <sup>1</sup>	1/2	13	850	5	2.30	8.8	224	1-1/32	26	33	15	1/2"-20

<sup>1</sup> Not CE Compliant

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Comfort Grip

**Accessories:** Drill Accessories, see page 19

## RAPID REVERSE DRILLS



SDR6P20R3RR



SDR10P20R3RR



SDR10P20RK3R

### Performance:

Power: 0.20 hp (0.15 kW) – 1 hp (0.75 kW)  
Speed Range: 300 rpm – 4000 rpm  
Chuck Capacity: 1/4" (6 mm) – 1/2" (13 mm)

### Features:

Trigger Start  
Rubber Grip

### Rapid Reverse



Model Number	Chuck Capacity		Free Speed	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>0.60 hp (0.45 kW) – Keyed Chuck</b>												
SDR6P20R3RR	3/8	10	2000	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
SDR6P25R3RR	3/8	10	2500	2.3	1.00	6.3	160	0.8	20	25	12	3/8"-24
<b>0.60 hp (0.45 kW) – Keyless Chuck</b>												
SDR6P7RK4RR	1/2	13	700	3.1	1.40	9.5	241	0.8	20	25	12	1/2"-20
SDR6P20RK3RR	3/8	10	2000	2.4	1.25	7.9	200	0.8	20	25	12	3/8"-24
SDR6P20RK4RR	1/2	13	2000	2.7	1.20	8.3	210	0.8	20	25	12	1/2"-20
SDR6P25RK3RR	3/8	10	2500	2.4	1.25	7.9	200	0.8	20	25	12	3/8"-24
SDR6P25RK4RR	1/2	13	2500	2.7	1.20	8.3	210	0.8	20	25	12	1/2"-20
<b>1 hp (0.75 kW) – Keyed Chuck</b>												
SDR10P20R3RR	3/8	10	2000	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P25R3RR	3/8	10	2500	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
<b>1 hp (0.75 kW) – Keyless Chuck</b>												
SDR10P7RK4R	1/2	13	700	3	1.36	8.8	224	0.8	20	30	14	1/2"-20
SDR10P20RK3R	3/8	10	2000	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P20RK4R	1/2	13	2000	2.8	1.27	7.6	195	0.8	20	30	14	1/2"-20
SDR10P25RK3R	3/8	10	2500	2.6	1.15	7.6	195	0.8	20	30	14	3/8"-24
SDR10P25RK4R	1/2	13	2500	2.8	1.27	7.6	195	0.8	20	30	14	1/2"-20

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Comfort Grip

**Accessories:** Drill Accessories, see page 19



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.

**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

STRAIGHT DRILLS



1420

**Performance:**

Power: 0.33 hp (0.25 kW) – 1 hp (0.75 kW)  
 Speed Range: 300 rpm – 21,000 rpm  
 Chuck Capacity: 1/4" (6 mm) – 1/2" (13 mm)



SDR10S26N3

**Features:**

Reversible and Non-Reversible  
 Lever Start  
 Rubber Grip (1420, 1422)



SDR10S25R3



**Straight Drills**

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>0.33 hp (0.25 kW) – Non-reversible</b>												
1420	1/4	6	2600	1.2	0.54	8	203	0.6	15	12	6	3/8"-24
DR1422	1/4	6	3600	1.2	0.54	8	203	0.6	15	12	6	3/8"-24
<b>1 hp (0.75 kW) – Non-reversible</b>												
SDR10S4N3	3/8	10	400	2.8	1.25	9.3	236	0.8	20	30	14	1/2"-20
SDR10S4N4	1/2	13	400	2.8	1.25	9.3	236	0.8	20	30	14	1/2"-20
SDR10S7N3	3/8	10	700	2.8	1.25	9.3	236	0.8	20	30	14	1/2"-20
SDR10S12N3	3/8	10	1200	2.8	1.25	9.3	236	0.8	20	30	14	1/2"-20
SDR10S16N3	3/8	10	1600	2.8	1.25	9.3	236	0.8	20	30	14	1/2"-20
SDR10S26N2	1/4	6	2600	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S26N3	3/8	10	2600	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S40N2	1/4	6	4000	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S40N3	3/8	10	4000	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S60N2	1/4	6	6000	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S60N3	3/8	10	6000	2.3	1.05	8.3	211	0.8	20	30	14	3/8"-24
SDR10S180N2	1/4	6	18,000	1.85	0.84	7.3	185	0.8	20	30	14	3/8"-24
SDR10S210N2	1/4	6	21,000	1.85	0.84	7.3	185	0.8	20	30	14	3/8"-24
<b>1 hp (0.75 kW) – Reversible</b>												
SDR10S3R3	3/8	10	300	2.8	1.25	10.8	273	0.8	20	30	14	1/2"-20
SDR10S3R4	1/2	13	300	3.2	1.45	11.3	285	0.8	20	30	14	1/2"-20
SDR10S5R3	3/8	10	500	2.8	1.25	10.8	273	0.8	20	30	14	1/2"-20
SDR10S5R4	1/2	13	500	3.2	1.45	11.3	285	0.8	20	30	14	1/2"-20
SDR10S7R3	3/8	10	700	2.8	1.25	10.8	273	0.8	20	30	14	1/2"-20
SDR10S7R4	1/2	13	700	3.2	1.45	11.3	285	0.8	20	30	14	1/2"-20
SDR10S12R3	3/8	10	1200	2.8	1.25	10.8	273	0.8	20	30	14	1/2"-20
SDR10S12R4	1/2	13	1200	3.2	1.45	11.3	285	0.8	20	30	14	1/2"-20
SDR10S20R2	1/4	6	2000	2.2	1.00	9.3	235	0.8	20	30	14	3/8"-24
SDR10S20R3	3/8	10	2000	2.3	1.05	9.8	248	0.8	20	30	14	3/8"-24
SDR10S20R4	1/2	10	2000	2.8	1.25	10.3	260	0.8	20	30	14	1/2"-20
SDR10S25R2	1/4	6	2500	2.2	1.00	9.3	235	0.8	20	30	14	3/8"-24
SDR10S25R3	3/8	10	2500	2.3	1.05	9.8	248	0.8	20	30	14	3/8"-24
SDR10S40R2	1/4	6	4000	2.2	1.00	9.3	235	0.8	20	30	14	3/8"-24
SDR10S40R3	3/8	10	4000	2.3	1.05	9.8	243	0.8	20	30	14	3/8"-24

**General:**

Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:**

Parts List • Safety and Instruction Manual • Suspension Bail • 3-jaw Chuck and Key • Comfort Grip

**Accessories:**

Drill Accessories, see page 19

**Sioux Swivel**

Part Number	Description
1338-25	1/4" non-regulated air swivel connector with safety pin
1338-38	3/8" non-regulated air swivel connector with safety pin
1338-50	1/2" non-regulated air swivel connector with safety pin
1338FC-25	1/4" regulated air swivel connector with safety pin

Allows the air hose to rotate 360° on 2 axes.



1338-25



1338FC-25



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.  
**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

MINIATURE ANGLE DRILLS



1AML1451



1AM1541



1AM1551



1AM1141-51K

**Performance:**

Power: 0.33 hp (0.25 kW) – 0.75 hp (0.56 kW)  
 Speed Range: 540 rpm – 4000 rpm

**Features:**

Non-Reversible  
 Lever Start  
 45° or 90° Miniature Angle Heads (except SDR10S40N360)  
 180° Adjustable Rotating Head (SDR10S40N360)



**Miniature Angle Drills**

Model Number	Free Speed		Weight		Length		Side To Center		Maximum Air Consumption	
	rpm		lb	kg	in	mm	in	mm	cfm	l/s
<b>45° Angle Head – 0.33 hp (0.25 kW) - 1/4"-28 Internal Thread Spindle</b>										
1AM1441	2200		1.5	0.7	10.2	259	0.3	8	12	6
1AM1541	2800		1.5	0.7	10.2	259	0.3	8	12	6
1AML1541 (with Lever Lock)	2800		1.5	0.7	10.2	259	0.3	8	12	6
<b>90° Angle Head – 0.33 hp (0.25 kW) – 1/4"-28 Internal Thread Spindle</b>										
1AM1451	2200		1.5	0.7	9.7	246	0.3	8	12	6
1AML1451 (with Lever Lock)	2200		1.5	0.7	9.7	246	0.3	8	12	6
1AM1551	2800		1.5	0.7	9.7	246	0.3	8	12	6
1AML1551 (with Lever Lock)	2800		1.5	0.7	9.7	246	0.3	8	12	6
SDR10AH35	3500		TBD	TBD	TBD	TBD	0.8	20	30	14
<b>90° Angle Head – 0.33 hp (0.25 kW) – 9/32"-40 Internal Thread Spindle</b>										
1AM1452	2200		1.5	0.7	9.7	246	0.3	8	12	6
1AM1552	2800		1.5	0.7	9.7	246	0.3	8	12	6
<b>Sealant Removal Tool Kit</b>										
1AM1141/51K	800		1.8	0.80	11.5	292	0.3	8	12	6
Includes 1AM1151 (90° Angle Drill) and 65213 (45° Angle Drill Head Assembly)										
1AM1141SRK	800		1.8	0.80	11.5	292	0.3	8	12	6
Includes 1AM1141 (45° Angle Drill)										
1AM1151SRK	800		1.8	0.80	11.5	292	0.3	8	12	6
Includes 1AM1151 (90° Angle Drill)										

**General:**

Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:**

Parts List • Safety and Instruction Manual

**Accessories:**

Drill Accessories, see page 19

**Sealant Removal Cutters**

Sioux Part Number	Description
SR40	#3 (0.40") SR Cutter
SR83	#8 (0.83") SR Cutter

Sold in case of 40



SR40



SR83



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.  
**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

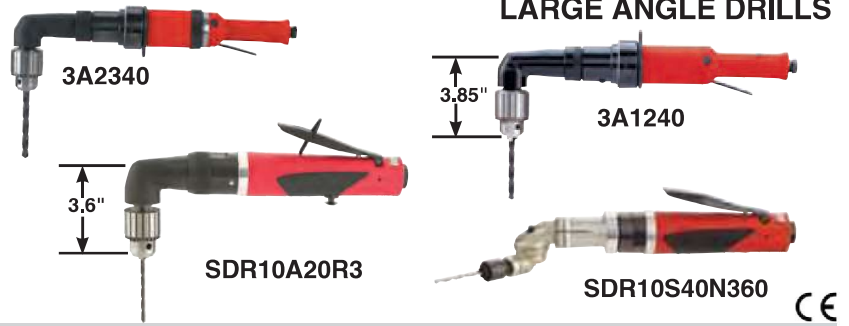
LARGE ANGLE DRILLS

Performance:

Power: 0,80 hp (0,60 kW) – 1 hp (0,75 kW)  
 Speed Range: 300 rpm – 2200 rpm  
 Chuck Capacity: 1/4" (6 mm) – 1/2" (13 mm)

Features:

Reversible and Non-Reversible  
 Lever Start  
 Heads can be rotated 360°  
 Rear or Side Exhaust



Right Angle Drills

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>0.80 hp (0.60 kW) – Reversible – Side Exhaust<sup>1</sup></b>												
3A2140 <sup>1</sup>	1/2	13	300	6.9	3.10	15.5	394	0.8	19	33	16	1/2"-20
3A2240 <sup>1</sup>	1/2	13	480	6.9	3.10	15.5	394	0.8	19	33	16	1/2"-20
3A2340 <sup>1</sup>	1/2	13	700	6.9	3.10	15.5	394	0.8	19	33	16	1/2"-20
3A2430 <sup>1</sup>	3/8	10	1000	6.3	2.90	15.4	391	0.8	19	33	16	1/2"-20
<b>180° Rotating Head – 0.75 hp (0.56 kW) – Chuck Capacity: #70 thru 1/4"</b>												
SDR10S40N360 <sup>1</sup>			4000	2.7	1.3	12.5	318	0.8	20	30	14	
<b>1 hp (0.75 kW) – Reversible</b>												
SDR10A3R3	3/8	10	300	3.3	1.50	12	305	0.8	19	30	14	3/8"-24
SDR10A3R4	1/2	13	300	3.7	1.65	12	305	0.8	19	30	14	3/8"-24
SDR10A6R3	3/8	10	600	3.3	1.50	12	305	0.8	19	30	14	3/8"-24
SDR10A6R4	1/2	13	600	3.7	1.65	12	305	0.8	19	30	14	3/8"-24
SDR10A10R3	3/8	10	1000	3.3	1.50	12	305	0.8	19	30	14	3/8"-24
SDR10A10R4	1/2	13	1000	3.7	1.65	12	305	0.8	19	30	14	3/8"-24
SDR10A16R2	1/4	6	1600	3.2	1.40	12	305	0.8	19	30	14	3/8"-24
SDR10A16R3	3/8	10	1600	3.3	1.50	12	305	0.8	19	30	14	3/8"-24
SDR10A20R2	1/4	6	2000	2.9	1.30	11	280	0.8	19	30	14	3/8"-24
SDR10A20R3	3/8	10	2000	3	1.35	11	280	0.8	19	30	14	3/8"-24
<b>1 hp (0.75 kW) – Non-Reversible</b>												
SDR10A4N3	3/8	10	400	3.3	1.50	11.2	285	0.8	19	30	14	3/8"-24
SDR10A4N4	1/2	13	400	3.7	1.65	11.2	285	0.8	19	30	14	3/8"-24
SDR10A10N3	3/8	10	1000	3.3	1.50	11.2	285	0.8	19	30	14	3/8"-24
SDR10A10N4	1/2	13	1000	3.7	1.65	11.2	285	0.8	19	30	14	3/8"-24
SDR10A13N2	1/4	6	1300	3.2	1.40	11.2	285	0.8	19	30	14	3/8"-24
SDR10A13N3	3/8	10	1300	3.3	1.50	11.2	285	0.8	19	30	14	3/8"-24
SDR10A22N2	1/4	6	2200	2.9	1.30	10.2	260	0.8	19	30	14	3/8"-24
SDR10A22N3	3/8	10	2200	3	1.35	10.2	260	0.8	19	30	14	3/8"-24
SDR10A30N2	1/4	6	3000	2.9	1.30	10.2	260	0.8	19	30	14	3/8"-24
<b>1 hp (0.75 kW) – Non-reversible – Side Exhaust<sup>1</sup></b>												
3A1140 <sup>1</sup>	1/2	13	360	6.5	2.90	15.1	384	0.8	19	33	16	1/2"-20
3A1240 <sup>1</sup>	1/2	13	600	6.5	2.90	15.1	384	0.8	19	33	16	1/2"-20
3A1530	3/8	10	1800	6.5	2.90	15.1	384	0.8	19	33	16	1/2"-20

<sup>1</sup> Not CE Certified

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key

**Accessories:** Drill Accessories, see page 19

D-HANDLE DRILLS

Performance:

Power: 1 hp (0,75 kW)  
 Speed Range: 375 rpm – 2,000 rpm  
 Chuck Capacity: 3/8" (10 mm) – 1/2" (13 mm)

Features:

Trigger Start  
 Side Exhaust  
 Support Handle Included  
 Swivel Air Inlet



D-Handle Drills

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>"D" Handle Drill – 1 hp (0.75 kW) – Non-Reversible</b>												
DR1467	1/2	13	375	6.6	3	13.4	340	1	25	30	14	1/2"-20
1466	1/2	13	550	6.6	3	13.4	340	1	25	30	14	1/2"-20
1465-1/2	1/2	13	1000	6.6	3	13.4	340	1	25	30	14	1/2"-20
1464	1/2	13	2000	6.6	3	13.4	340	1	25	30	14	1/2"-20
1465	3/8	10	1000	6.6	3	13.3	338	1	25	30	14	1/2"-20

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Swivel Air Inlet

**Accessories:** Drill Accessories, see page 19



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.  
**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1

# DRILLS | SIOUX TOOLS INDUSTRIAL CATALOG

## T-HANDLE DRILLS

### Performance:

Power: 1 hp (0.75 kW)  
 Speed Range: 360 rpm – 4000 rpm  
 Chuck Capacity: 3/8" (10 mm) – 1/2" (13 mm)

### Features:

Lever Start  
 Handle Grips



SDR10T26N4



3T1630

### T-Handle Drills

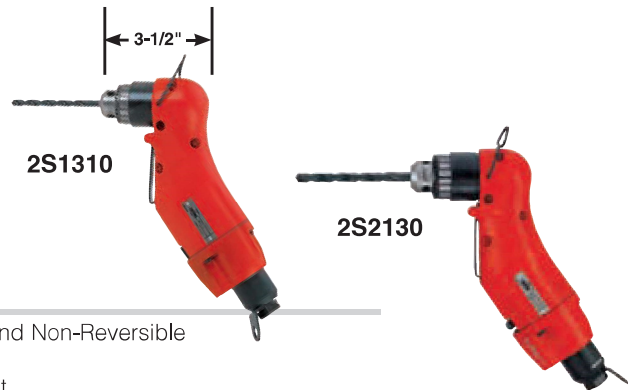
Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	cfm	l/s	
<b>Signature Series – 1 hp (0.75 kW) – Non-reversible</b>										
SDR10T4N4	1/2	13	400	6.3	2.9	36	914	35	17	1/2"-20
SDR10T7N4	1/2	13	700	6.3	2.9	36	914	35	17	1/2"-20
SDR10T12N4	1/2	13	1200	6.3	2.9	36	914	35	17	1/2"-20
SDR10T16N4	1/2	13	1600	6.3	2.9	36	914	35	17	1/2"-20
SDR10T26N3	3/8	10	2600	5.6	2.5	36	914	35	17	3/8"-24
SDR10T26N4	1/2	13	2600	5.9	2.7	36	914	35	17	1/2"-20
SDR10T40N3	3/8	10	4000	5.6	2.5	36	914	35	17	3/8"-20
<b>3 - Series – 1 hp (0.75 kW) – Non-reversible</b>										
3T1140	1/2	13	360	7.6	3.5	35	889	35	17	1/2"-20
3T1340	1/2	13	1000	7.6	3.5	35	889	35	17	1/2"-20
3T1530	3/8	10	2150	7.3	3.3	35	889	35	17	1/2"-20
3T1630	3/8	10	2650	7.3	3.3	35	889	35	17	1/2"-20
3T1640	1/2	13	2650	7.4	3.4	35	889	35	17	1/2"-20

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Comfort Grip

**Accessories:** Drill Accessories, see page 19

## Z-HANDLE DRILLS



2S1310

2S2130

### Performance:

Power: 0.33 hp (0.25 kW) – 0.50 hp (0.37 kW)  
 Speed Range: 1000 rpm – 2200 rpm  
 Chuck Capacity: 1/4" (6 mm) – 3/8" (10 mm)

### Features:

Reversible and Non-Reversible  
 Lever Start  
 Rear Exhaust  
 Suspension Bail

### Z-Handle Drills

Model Number	Chuck Capacity		Free Speed rpm	Weight		Length		Side To Center		Maximum Air Consumption		Spindle Thread
	in	mm		lb	kg	in	mm	in	mm	cfm	l/s	
<b>Non-reversible – 0.50 hp (0.37 kW)</b>												
2S1310	1/4	6	2200	2.6	1.2	3.5	89	1	25	18	8	3/8"-24
2S1330	3/8	10	2200	2.7	1.2	3.8	97	1	25	18	8	3/8"-24
<b>Reversible – 0.33 hp (0.25 kW)</b>												
2S2110	1/4	6	1000	2.6	1.2	3.5	89	1	25	16	8	3/8"-24
2S2130	3/8	10	1000	2.7	1.2	3.8	97	1	25	16	8	3/8"-24
2S2230	3/8	10	1600	2.7	1.2	3.8	97	1	25	16	8	3/8"-24
2S2310	1/4	6	2200	2.6	1.2	3.5	89	1	25	16	8	3/8"-24
2S2330	3/8	10	2200	2.7	1.2	3.8	97	1	25	16	8	3/8"-24

**General:** Air Inlet Size: 1/4" NPT • Recommended Hose Size: 3/8" (10 mm) • Performance rated @ 90 psig (6.2 bar) air pressure

**Standard Equipment:** Parts List • Safety and Instruction Manual • 3-jaw Chuck and Key • Suspension Bail

**Accessories:** Drill Accessories, see page 19



**SAFETY PRECAUTION:** Read and follow all safety and operating instructions.  
**WARNING:** Face & eye protection must be worn while operating power tools, per ANSI B186.1