



## Choosing the Right Reciprocating Blade

How to select the perfect blade for the job from a comprehensive line of professional grade reciprocating sawblades.

### Step 1: Determine the right tooting.

BAHCO® reciprocating sawblades feature aggressive, precision-ground teeth. In addition, many bi-metal blades feature variable teeth spacing. It all adds up to unbeatable sawing performance and versatility. Material type and thickness determine which tooting pattern and TPI will work best.



Teeth Per Inch (TPI)	Material Thickness	
	(Inch)	(mm)
24 TPI	0 - 1/8	0 - 3mm
18 TPI	1/8 - 1/4	3 - 6mm
14 TPI	1/8 - 3/8	3 - 10mm
10 TPI	3/16 - 5/8	5 - 15mm
8/12 TPI	1/8 - 3/8	3 - 10mm
6 TPI	3/16 - 1	5 - 25mm
5/8 TPI	3/16 - 1	5 - 25mm
4/6 TPI	3/16 - 1	5 - 25mm
UST	3/16 - 1	5 - 25mm
DSL	3/16 - 1	5 - 25mm
Grit	1/8 - 3/8	3 - 10mm

### Step 3: Identify the BAHCO® reciprocating sawblade.

Here's how to read product codes for BAHCO® reciprocating sawblades.

Example: 3840 - 150 - 14 - ST - 5P

Packaging Quantity:  
1, 2, 5, 100

Blade Shape: ST = Standard;  
UST = U-shank; SL = Slope; SC = Scroll

Teeth Per Inch (TPI)

Blade Length in mm

Blade

### Step 2: Choose the right blade.

Recommended sawblade types for different materials and applications.

Carbon 3842-series	Bi-Metal 3840-series	Bi-Metal 3840-demolition
Carbide Grit 3846-series	Carbide Teeth 3846-series	





## STANDARD BI-METAL BLADE

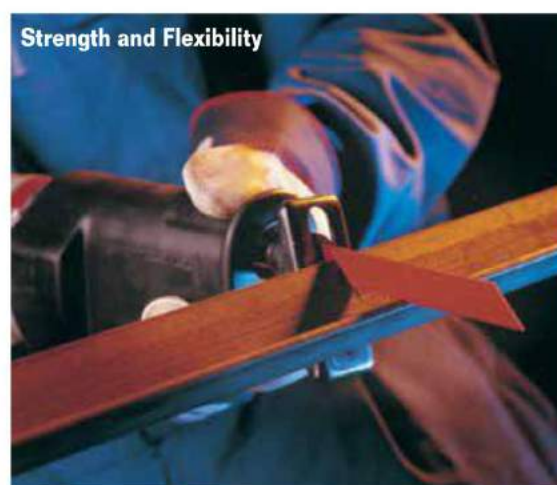
Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 5 Per Pack</b>					
3840-100-14-ST-5P	4	100	0.035	0.9	14
3840-100-18-ST-5P	4	100	0.035	0.9	18
3840-100-24-ST-5P	4	100	0.035	0.9	24
3840-150-6-ST-5P	6	150	0.050	1.3	6
3840-150-8/12-ST-5P	6	150	0.350	0.9	8/12
3840-150-10-ST-5P	6	150	0.035	0.9	10
3840-150-14-ST-5P	6	150	0.035	0.9	14
3840-150-18-ST-5P	6	150	0.035	0.9	18
3840-150-24-ST-5P	6	150	0.035	0.9	24
3840-228-8/12-ST-5P	9	228	0.050	1.3	8/12
3840-228-10-ST-5P	9	228	0.035	0.9	10
3840-228-14-ST-5P	9	228	0.035	0.9	14
3840-228-18-ST-5P	9	228	0.035	0.9	18
3840-300-14-ST-5P	12	300	0.035	0.9	14
3840-300-18-ST-5P	12	300	0.035	0.9	18
<b>Industrial Package, 10 Per Pack</b>					
3840-100-14-ST-10P	4	100	0.035	0.9	14
3840-100-18-ST-10P	4	100	0.035	0.9	18
3840-100-24-ST-10P	4	100	0.035	0.9	24
3840-150-6-ST-10P	6	150	0.050	1.3	6
3840-150-8/12-ST-10P	6	150	0.035	0.9	8/12
3840-150-10-ST-10P	6	150	0.035	0.9	10
3840-150-14-ST-10P	6	150	0.035	0.9	14
3840-150-18-ST-10P	6	150	0.035	0.9	18
3840-150-24-ST-10P	6	150	0.035	0.9	24
3840-228-8/12-ST-10P	9	228	0.050	1.3	8/12
3840-228-10-ST-10P	9	228	0.035	0.9	10
3840-228-14-ST-10P	9	228	0.035	0.9	14
3840-228-18-ST-10P	9	228	0.035	0.9	18
3840-300-14-ST-10P	12	300	0.035	0.9	14
3840-300-18-ST-10P	12	300	0.035	0.9	18
<b>Industrial Package, 100 Per Pack</b>					
3840-150-8/12-ST-100P	6	150	0.035	0.9	8/12
3840-150-10-ST-100P	6	150	0.035	0.9	10
3840-150-14-ST-100P	6	150	0.035	0.9	14
3840-150-18-ST-100P	6	150	0.035	0.9	18
3840-150-24-ST-100P	6	150	0.035	0.9	24
3840-228-8/12-ST-100P	9	228	0.050	1.3	8/12
3840-228-10-ST-100P	9	228	0.035	0.9	10
3840-228-14-ST-100P	9	228	0.035	0.9	14
3840-228-18-ST-100P	9	228	0.035	0.9	18
3840-300-14-ST-100P	12	300	0.035	0.9	14
3840-300-18-ST-100P	12	300	0.035	0.9	18

For straight and quick cutting of metal, plastic, laminates and wood with nails.

## Bi-Metal Blades

**Precision-ground teeth give you unbeatable cutting power, along with greater control, speed and precision.**

BAHCO® bi-metal blades are the perfect combination of strength and flexibility. Blades feature powerful teeth of hardened, high-speed steel which are electron beam-welded onto a spring steel backing.



**Strength and Flexibility**

Blade configurations include universal tothing for straight and rapid cutting of wood, metal, plastic, and wood with nails, blades for contour sawing, and blades with variable tooth spacing.



## Informative Packaging



Self-Service Packaging



Industrial Packaging



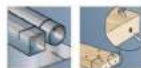
RECIP BLADES

TOOLS FOR THE TRADES





## SLOPE BI-METAL BLADES



Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 5 Per Pack</b>					
3840-150-5/8-SL-5P	6	150	0.050	1.3	5/8
3840-228-6-SL-5P	6	228	0.050	1.3	6
3840-300-6-SL-5P	9	300	0.050	1.3	6
3840-300-8/12-SL-5P	12	300	0.050	1.3	8/12

### Industrial Package, 10 Per Pack

3840-150-5/8-SL-10P	6	150	0.050	1.3	5/8
3840-228-6-SL-10P	9	228	0.050	1.3	6
3840-300-6-SL-10P	12	300	0.050	1.3	6
3840-300-8/12-SL-10P	2	300	0.050	1.3	8/12

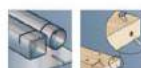
### Industrial Package, 100 Per Pack

3840-150-5/8-SL-100p	6	150	0.050	1.3	5/8
----------------------	---	-----	-------	-----	-----

- For all-round cutting of metal, plastic, laminates and wood with nails.



## SCROLL BI-METAL BLADES



Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 5 Per Pack</b>					
3840-100-14-SC-5P	4	100	0.035	0.9	14
3840-100-18-SC-5P	4	100	0.035	0.9	18
3840-150-4/6-SC-5P	6	150	0.050	1.3	4/6

### Industrial Package, 10 Per Pack

3840-150-4/6-SC-10P	6	150	0.050	1.3	4/6
---------------------	---	-----	-------	-----	-----

- For all-round cutting of metal, plastic, laminates and wood with nails.



## DEMOLITION/FIRE & RESCUE BI-METAL BLADES



Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 5 Per Pack</b>					
3840-150-5/8-DSL-5P	6	150	0.062	1.6	5/8
3840-228-5/8-DSL-5P	9	228	0.062	1.6	5/8
3840-300-5/8-DSL-5P	12	300	0.062	1.6	5/8
3840-228-10-DSL-5P	9	228	0.062	1.6	10/14

### Industrial Package, 10 Per Pack

3840-150-5/8-DSL-10P	6	150	0.062	1.6	5/8
3840-228-5/8-DSL-10P	9	228	0.062	1.6	5/8
3840-300-5/8-DSL-10P	12	300	0.062	1.6	5/8
3840-228-10-DSL-10P	9	228	0.062	1.6	10/14

- Extra heavy-duty bi-metal blade with coarse teeth for building and demolition work
- Blade thickness is increased 0.062" (1.6 mm) for greater strength – making this blade ideal for cutting any building material – even heavy wood with large-dimension nails.
- Designed for use by emergency services.



### LOW FRICTION WOOD CUTTING BLADES

Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 5 Per Pack</b>					
3842-150-7-SL-5P	6	150	0.040	1.0	7
3842-228-7-SL-5P	9	228	0.040	1.0	7
3842-300-7-SL-5P	12	300	0.040	1.0	7
<b>Industrial Package, 10 Per Pack</b>					
3842-150-7-SL-10P	6	150	0.040	1.0	7
3842-228-7-SL-10P	9	228	0.040	1.0	7
3842-300-7-SL-10P	12	300	0.040	1.0	7

Not for wood with nails.

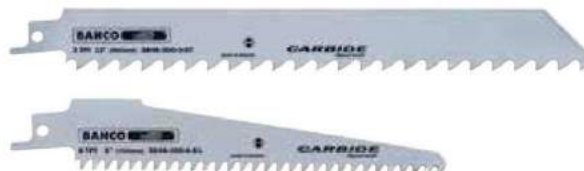
- Blades with special teeth for general wood cutting. The teeth allows faster cross cutting and ripping compared to traditional blades. Low friction blade coating minimizes friction to further increase cutting speed and ease.



### CARBIDE TIPPED BLADE

Product Code	Blade-length		Blade-thickness		Teeth per inch
	(inch)	(mm)	(inch)	(mm)	
<b>Self Service Package, 1 Per Pack</b>					
3846-150-6-SL-1P	6	150	0.035	0.9	6
3846-228-3-ST-1P	9	228	0.050	1.3	3
3846-300-3-ST-1P	12	300	0.062	1.5	3
3846-300-6-ST-1P	12	300	0.035	0.9	6

- Blade with carbide tipped teeth for cutting bricks, porous concrete, fiberglass, plastic laminates, cement board, plywood, cast aluminum, rubber and hardwoods.
- Designed for cutting extremely hard materials. These are the blades to use in demanding building and industrial applications.



### CARBIDE GRIT BLADE

Product Code	Blade-length		Blade-thickness	
	(inch)	(mm)	(inch)	(mm)
<b>Self Service Package, 2 Per Pack</b>				
3846-100-G-ST-2P	4	100	0.035	0.9
3846-150-G-ST-2P	6	150	0.035	0.9

- Blade with carbide grit cutting edge, designed for precision cutting of extremely hard materials: glass, glazed tiles, ceramics, fiberglass, cast iron, clay pipe, stone, bricks, plaster and marble.



RECIP BLADES

TOOLS FOR THE TRADES





## BI-METAL HEAVY DUTY METAL CUTTING BLADES

Product Code	Blade-length (inch)	(mm)	Blade-thickness (inch)	(mm)	Blade-width (inch)	(mm)	Teeth per inch
<b>Self Service Package, 5 Per Pack</b>							
3840-150-10-HST-5P	6	150	0.042	1.07	1	25	10
3840-150-14-HST-5P	6	150	0.042	1.07	1	25	14
3840-150-18-HST-5P	6	150	0.042	1.07	1	25	18
3840-228-10-HST-5P	9	228	0.042	1.07	1	25	10
3840-228-14-HST-5P	9	228	0.042	1.07	1	25	14
3840-228-18-HST-5P	9	228	0.042	1.07	1	25	18
3840-300-10-HST-5P	12	300	0.042	1.07	1	25	10
3840-300-14-HST-5P	12	300	0.042	1.07	1	25	14
3840-300-18-HST-5P	12	300	0.042	1.07	1	25	18
<b>Industrial Package, 10 per Pack</b>							
3840-150-10-HST-10P	6	150	0.042	1.07	1	25	10
3840-150-14-HST-10P	6	150	0.042	1.07	1	25	14
3840-150-18-HST-10P	6	150	0.042	1.07	1	25	18
3840-228-10-HST-10P	9	228	0.042	1.07	1	25	10
3840-228-14-HST-10P	9	228	0.042	1.07	1	25	14
3840-228-18-HST-10P	9	228	0.042	1.07	1	25	18
3840-300-10-HST-10P	12	300	0.042	1.07	1	25	10
3840-300-14-HST-10P	12	300	0.042	1.07	1	25	14
3840-300-18-HST-10P	12	300	0.042	1.07	1	25	18



- Designed for extreme metal cutting. A thicker blade and wider body makes the blade more rigid and has a higher resistance to fracturing and bending, allowing straighter cuts.



## BI-METAL PALLET CUTTING BLADE

Product Code	Blade-length (inch)	(mm)	Blade-thickness (inch)	(mm)	Teeth per inch
<b>Industrial Package, 10 per pack</b>					
3840-228-10/14-PR09-10P	9	228	0.035	0.9	10/14
3840-228-10/14-PR13-10P	9	228	0.050	1.3	10/14
<b>Industrial Package, 100 per pack</b>					
3840-228-10/14-PR09-100P	9	228	0.035	0.9	10/14
3840-228-10/14-PR13-100P	12	228	0.050	1.3	10/14



- Designed for pallet repair shops. Unique V-shape front design prevents the blade from jamming in the wood when cutting nails in damaged parts of the pallet.



## BI-METAL CAR BODY SAW BLADES

Product Code	Blades per Package	Length Ginch)	Teeth per inch	Material Thickness Capacity (Inches)
3845-18-10P	10	3 1/2	18	Over 0.20
3845-18-100P - Bulk	100	3 1/2	18	Over 0.20
3845-24-10P	10	3 1/2	24	0.08 to 0.20
3845-24-100P - Bulk	100	3 1/2	24	0.08 to 0.20
3845-32-10P	10	3 1/2	32	0 to 0.08
3845-32-100P - Bulk	100	3 1/2	32	0 to 0.08



- Car-body saw blades for pneumatic or electric reciprocating body shop saws. Mainly used in automotive bodyshops. Bulk packed for heavy usage applications.



## BI-METAL RECIPROCATING SAWBLADE SET

Product Code	RECIP-SET-10	
<b>Includes:</b>	3840-100-6-ST	3840-100-10-SC
	3840-100-18-SC	3840-100-24-ST
	3840-150-5/8-SL	3840-150-10-ST
	3840-150-14-ST	3840-150-18-ST
	3840-150-24-ST	3842-150-7-SL

- These sets contain the most commonly used BAHCO® reciprocating sawblades, so they're perfect choices to meet a wide range of all-around applications.



10 Piece Set  
RECIP-SET-10



## SPADE BITS

### Fast Wood Boring

Product Code	Diameter (Inch)	Product Code	Diameter (Inch)
9529-1/4	1/4	9529-13/16	13/16
9529-3/8	3/8	9529-7/8	7/8
9529-7/16	7/16	9529-15/16	15/16
9529-1/2	1/2	9529-1	1
9529-9/16	9/16	9529-1-1/8	1 1/8
9529-5/8	5/8	9529-1-1/4	1 1/4
9529-11/16	11/16	9529-1-3/8	1 3/8
9529-3/4	3/4	9529-1-1/2	1 1/2
9529-Set - 9 Piece Set		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	

### Features

- Positive cutting angle for faster and cleaner drilling.
- Hardened blades made from high-carbon steel.



9529-SET



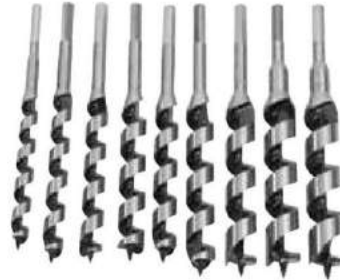
## AUGER BITS - SHORT - LONG

### Sharp and Long Life

#### Short

Product Code	Diameter (Inch)	Product Code	Diameter (Inch)
9526-3/8	3/8	9526-13/16	13/16
9526-7/16	7/16	9526-7/8	7/8
9526-1/2	1/2	9526-15/16	15/16
9526-9/16	9/16	9526-1	1
9526-5/8	5/8	9526-1-1/8	1 1/8
9526-11/16	11/16	9526-1-1/4	1 1/4
9526-3/4	3/4	9526-1-3/8	1 3/8
9526-Set - 9 Piece Set		9526-1-1/2	1 1/2
		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	

9526-SH-SET



#### Long

Product Code	Diameter (Inch)	Product Code	Diameter (Inch)
9527-3/8	3/8	9527-13/16	13/16
9527-7/16	7/16	9527-7/8	7/8
9527-1/2	1/2	9527-15/16	15/16
9526-9/16	9/16	9527-1	1
9527-5/8	5/8	9527-1-1/8	1 1/8
9527-11/16	11/16	9527-1-1/4	1 1/4
9527-3/4	3/4	9527-1-3/8	1 3/8
9527-LG-Set - 9 Piece Set		9527-1-1/2	1 1/2
		1/2, 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1	

9527-LG-SET



### Features

- Overall length 16", twist length 12.
- Heavy duty cutting edge.
- Tip is self-tapping which makes drilling easier.
- Hollow center flutes allow the chips out of the hole easier allowing for a cleaner cut.
- Hex shank prevents slipping in chuck.



## WIRE BRUSH

Product Code	Description
782-U	Wire brush

### Features

- General purpose utility wire brush for cleaning off dirt, rust, paint etc....



782-U