

Hammering Home A Point

Percussive tools, such as hammers, chippers and scalers, are commonly used in very abusive environments found in industries such as Foundry and Construction. Sioux Tools offers a variety of sizes, capacities and accessories built durable to ensure long life under tough operating conditions. We build them to work hard on the job, but not on you!

FORCE TOOLS

Our Force line-up of hammers deliver up to 4,800 blows per minute with stroke lengths from 1.8" (46 mm) to 3.8" (97 mm) and accept a .401 Parker Taper shank. Our lineup of Force scalers includes a weld flux scaler and mini-needle scaler that delivers 4,000 blows per minute with a 2" (50 mm) stroke.

We also feature a pistol grip needle scaler with a 3" (75 mm) stroke that delivers 3,000 blows per minute. You'll find a complete list of accessories for all Sioux percussive tools in the accessory section of this catalog.



POWER TOOLS

PERCUSSIVE



HAMMER

Model No. 5272A

- Spring retainer
- Accepts 0.401 Parker Taper shanks
- Hardened steel barrel and piston
- Built-in Air Regulator
- Aluminum housing
- Stroke length: 1.6" (41 mm)
- Bore diameter: 0.8" (20 mm)
- Blows per minute: 4800
- Weight 3 lb (1.4 kg)
- Length: 5.8" (147 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)



HAMMER

Model No. 5273A

- Spring retainer
- Accepts 0.401 Parker Taper shanks
- Built-in Air Regulator
- Hardened steel barrel and piston
- Aluminum housing
- Stroke length: 2.6" (66 mm)
- Bore diameter: 0.8" (20 mm)
- Blows per minute: 3200
- Weight 3.8 lb (1.7 kg)
- Length: 7.1" (180 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)



HAMMER

Model No. 5274A

- Spring retainer
- Accepts 0.401 Parker Taper shanks
- Built-in Air Regulator
- Hardened steel barrel and piston
- Aluminum pistol-grip housing
- Stroke length: 3.8" (97 mm)
- Bore diameter: 0.8" (20 mm)
- Blows per minute: 2200
- Weight 4.7 lb (2.1 kg)
- Length: 9.3" (236 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)



PISTOL GRIP NEEDLE SCALER

Model No. 5262

- Comfort Grip
- Hardened steel barrel and piston
- Stroke length: 3" (75 mm)
- Bore diameter: 0.9" (23 mm)
- Blows per minute: 3000
- Weight 5.7 lb (2.6 kg)
- Length: 13.5" (340 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)
- 19 — 0.12" (3 mm) Dia. x 7" (180 mm) long needles included



MINI NEEDLE SCALER

Model No. 5263

- Steel housing
- Hardened steel barrel and piston
- Stroke length: 2" (51 mm)
- Bore diameter: 0.7" (18 mm)
- Blows per minute: 4000
- Weight 2.6 lb (1.2 kg)
- Length: 11.4" (290 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)
- 19 — 0.12" (3 mm) Dia. x 5" (125 mm) long needles included



NEEDLE SCALER

Model No. 5266

- Steel housing
- Hardened steel barrel and piston
- Stroke length: 2" (51 mm)
- Bore diameter: 1" (25 mm)
- Blows per minute: 4000
- Weight 5.7 lb (2.6 kg)
- Length: 16.1" (409 mm)
- Air inlet size: 1/4" NPT
- Recommended hose size: 3/8" (10 mm)
- 19 — 0.12" (3 mm) Dia. x 7" (180 mm) long needles included

FORCE **SIoux** TOOLS



2207



2208

BEEHIVE SPRING RETAINERS

Part Number	Description
2207	Chisel Retainer Spring
2208	Special Spring, use in place of 2207 with 2201, 2205, 2716, 2217, 2219 and 2220



2228



2238

270 RIVET SETS

3-1/2" Overall Length

Rivet Head Cupping	Rivet Diameter Size				
	3/32"	1/8"	5/32"	3/16"	1/4"
	Part No	Part No	Part No	Part No	Part No
Button Head	2228B	2229	2230B	2231	2244
Round Head	2232	2233	2234B	2235	2245
Brazier Head	2236	2237B	2238	2239	2246
Universal Head	2240	2241B	2242B	2243	2247



2270

HAMMER CHUCK

Part Number	Description	For Use ON
2270	Quick change air hammer chuck	5272A, 5273A, 5274A



2260

SCALING NEEDLES

Part Number	Diameter	Length	Quantity	Used On
2260B	0.12"	5"	19	Scalers
2262	0.12"	7"	19	Scalers

HAMMER ACCESSORIES

.401 Parker Taper Shank

Part Number	Description	Width		Length	
		in	mm	in	mm
2201	Cutter	5/8	16	6	150
2202	Chisel	5/8	16	6	150
2203	Rivet Buster	5/8	16	5 1/2	140
2204	Expansion Chisel	5/8	16	11	280
2205	Scraper	1 1/4	30	6	150
2206	Punch			7	175
2210B	Punch			5	127
2217B	Rust Breaker			5 1/4	135
2212	Spot Weld Breaker			6	150
2213	Splitter			8	200
2214B	Edging Chisel			5	140
2215	Blank Chisel			6	150
2216	Fork Chisel			6 7/8	175
2218	Bushing Cutter			7	175
2219	Bushing Driver			4 1/2	115
2220	Bushing Chisel	1 3/8	40	7	175

