



Norbar’s Tool Controllers are used in a range of industries and applications where a high degree of tool control, automation or data gathering is required. In addition to the input of torque data, the controller can simultaneously take data from other sensors, such as angle or pressure, and the various inputs analysed together. It is possible, for example, to compare the inputs from multiple torque transducers or torque vs. angle or torque vs. pressure. In this way, Norbar Torque Controllers have been utilised in a diverse range of applications with typical examples being valve testing (torque vs. angle vs. time), automated hydraulic torque wrench testing (torque vs. pressure) and multi-spindle tool control. Logic within the Controller can be used to interface with other parts of a manufacturing or testing process to achieve go / no-go control for example, a process can be halted until certain measured parameters are met. Norbar’s latest controller, illustrated below, uses a colour touch screen user interface for the easy input of details such as: test piece identifiers - type and serial number, operator name and specific targets to meet.

Examples of Norbar Tool Controllers are shown on page 107 but, in fact, these products are highly customised and will be engineered and programmed for our customers’ specific requirements. For more details please visit the Engineer to Order section of the Norbar website at: www.norbar.com/Services/Engineer-to-Order or contact your Norbar distributor to discuss your requirements.





TOOL CONTROLLERS

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11 TOOL CONTROLLER (TTT based)

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11 TRANSDUCER LEADS FOR TOOL CONTROLLERS

example, a process can be halted until certain measured parameters are met. Norbar's latest controller, illustrated below, uses a colour touch screen user interface for the easy input of details such as: test piece identifiers - type and serial number, operator, name and specific targets to meet.

60308.600 PRO-LOG, TST, TTT, T-Box XL & T-Box 2 to Torque & Angle Annular Transducers

60308.1000 PRO-LOG, TST & TTT to Torque & Angle Annular Transducers

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The models above are a sample of the controllers that Norbar produce. Please contact Norbar for your special requirements.

• 10" touchscreen HMI & PLC housed in a painted steel enclosure for indoor / workshop use

• Data entry fields for test valve details, operator, time, date, torque limits & angle / turns limits

• Forward / reverse cycling to user programmable number of cycles, variable up to 32,000°

• One torque transducer port, for 'LOGA' or 'LOG' connection

• One twin solenoid port for connection to valve assembly

• One hand pendant input port

• Two proximity limit switch ports (for use where angle is not measured at the transducer)

• One customer pressure sensor port, (2mV/V), for data recording (not tool shut-off)

• One RS232 + one USB data output ports

• Real time torque & angle or torque & turns data streaming

• Test data capture and output in CSV format onto external USB drive, for the generation of customer test reports & graphs

• Emergency stop button and torque overload limit function



Tool controller with Hand Pendant from Valve Testing Controls Kit for use with AC servo drive or pneumatic drive tools



Example of Remote 108 Operating Valve Assembly fitted to a 108 Remote Motor Part No. 60309

This assembly includes two 3 way shut-off valves Part No. 28943

8 3 WAY SHUT-OFF VALVE 28943 3 Way Shut-off Valve 10000 Max. Torque All Pressing

8 TWIN SOLENOID VALVE ASSEMBLY 60309 Twin Solenoid Valve Assembly for 108 Remote Tools

60310 Twin Solenoid Valve Assembly for 2 Remote Tools

60298.600* Solenoid Lead for twin valve assembly, 6m

60298.1000* Solenoid Lead for twin valve assembly, 10m

* For use with special tool controllers.