



FULL PRODUCT RANGE



MELAMINE LAMINATED PARTICLE BOARD

Melamine Faced Chipboard (MFC) is Plain Particleboard laminated with melamine papers. The board is widely used for interior decoration applications for home, kitchen as well as office furniture. Our melamine design collection features a wide range of colourway which are ideal for bedroom, living room, shelving partitioning, cabinet system and office furniture.

Panel Size: 1830mm x 2440mm (6' x 8') 1220mm x 2440mm (4' x 8').

Standard Thickness: PPB - 9mm, 12mm, 15mm, 16mm,

18mm and 25mm.

Grades: UF (E0, E1, E2, F4***, CARB-P2), MUF (E1, E2) & other

grades are available on request.



MELAMINE LAMINATED MDF BOARD

Melamine Faced MDF is made by breaking down hardwood or softwood residuals into woodfibres. Its denser than plywood and stronger than chipboard, making melamine boards ideal for renovations & furniture manufacturing. Melamine faced board has a laminated layer on their surface, giving an attractive finish, making them ideal in applications needing an aesthetic solution.

Panel Size: 1830mm x 2440mm (6' x 8') 1220mm x 2440mm (4' x 8').

Standard Thickness: MDF - 2.5mm, 3mm, 6mm, 9mm, 12mm

15mm, 16mm, 18mm and 25mm. (other thickness are available upon request)

Grades: UF (E0, E1, E2, F4****, CARB-P2), MUF (E1, E2) & other

grades are available on request.



MELAMINE LAMINATED PLYWOOD

Plywood is a sheet material manufactured from thin layers or "plies" of wood veneer that are glued together with adjacent layers bind together with resin using the cross-graining method. This provides more stability and strength consistently across all direction compare to Chipboard and MDF. It also reduces the tendency of wood to split when nailed in at the edges and reduces expansion and shrinkage.

Panel Size: 1220mm x 2440mm (4' x 8'). Standard Thickness: 3mm - 18mm.

Grades: MR Grade (E1).



PET-G HIGH GLOSS

Glossy facades underline exclusiveness of the interior. Glossy surfaces are the concept of stylish space and a trend in the world of interior design. PETG sheet is easy to cut, weld and bond. It's environment-friendly, super gloss, protection, waterproof, scratch resistance, corrosion resistance and there is no colour change or difference.



FULL PRODUCT RANGE



ACRYLIC HIGH GLOSS

High Gloss Acrylic Sheet provides you with a luxury, high quality finish. It is designed by having a layer of vibrant colour permanently printed on to one side of the crystal clear acrylic. It has an extra luxurious finish and the price is 100% reflected in the quality of the product.



PVC - HIGH GLOSS

PVC decorative sheet is used for interior and furniture decoration. It has a smooth surface: smooth feel, no obvious mechanical effect, no colour difference on the surface, no stain and no obvious small pit resistance.

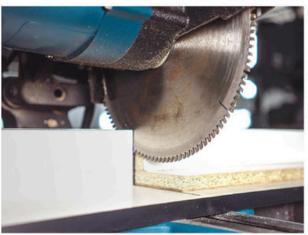


PAPER OVERLAY MDF

Paper Overlay is a decorative paper with coatings such as Amino, PU, UV and Polyester. Similar to PVC Overlay, both overlay's are suitable to be pressed on panel boards such as Particle Board, Plywood and MDF Board to be used as decorative panels. Decorative paper overlay wood panels are suitable for all types of in-door furniture and renovations.

Panel Size: 1220mm x 2440mm (4' x 8'). Standard Thickness: MDF - 7.3mm.

Grades: UF (E2).

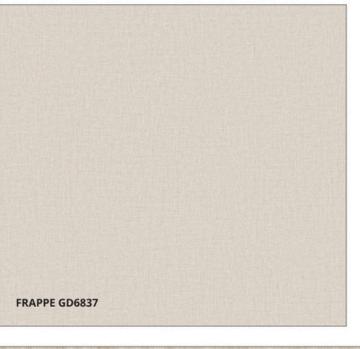


CUT TO SIZE

Cut to Size – We provide the cut to size service for wood based panel according to the customers preferences.

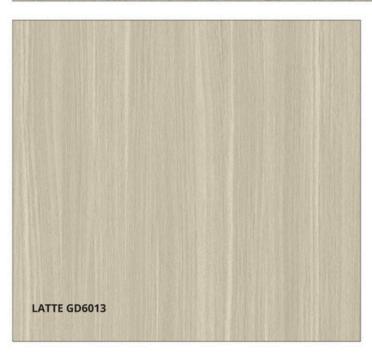


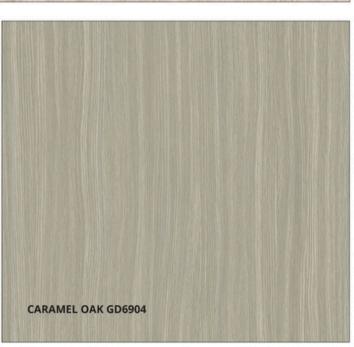




































PECAN GD005





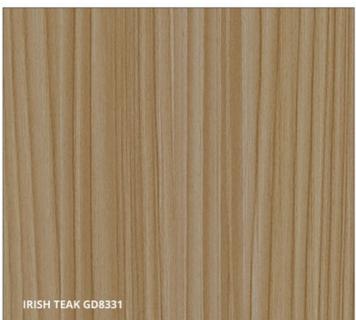


ZAORA OAK GD7315

DALLAS GD5321











LUPINE GD5334















CHESTER OAK GD8032

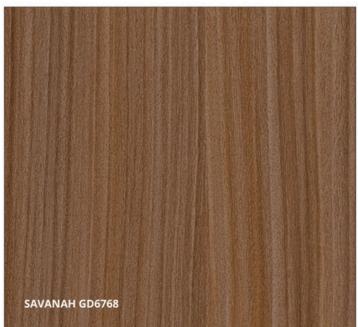
ICONIC DESIGN



DOMENIC GD9690













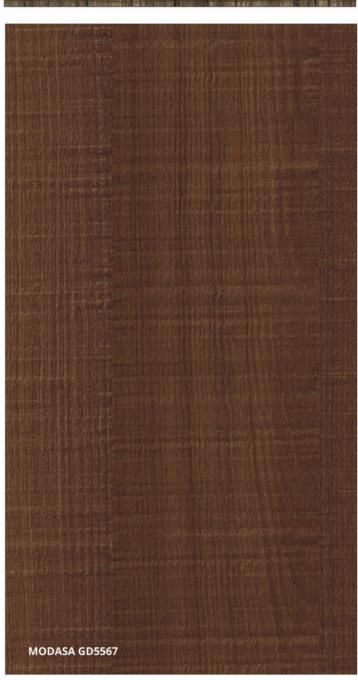






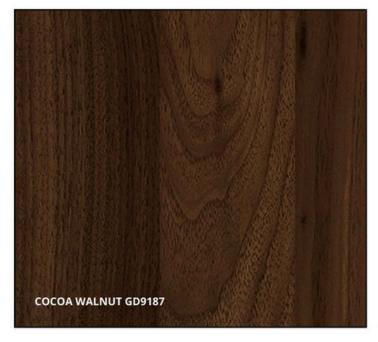








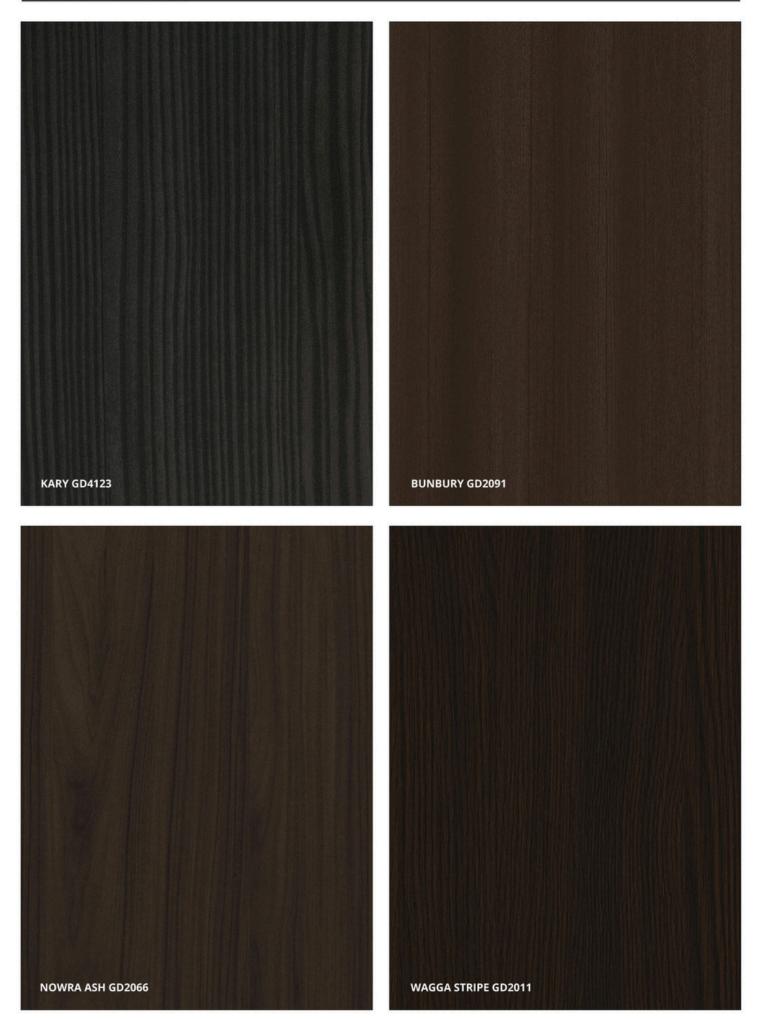


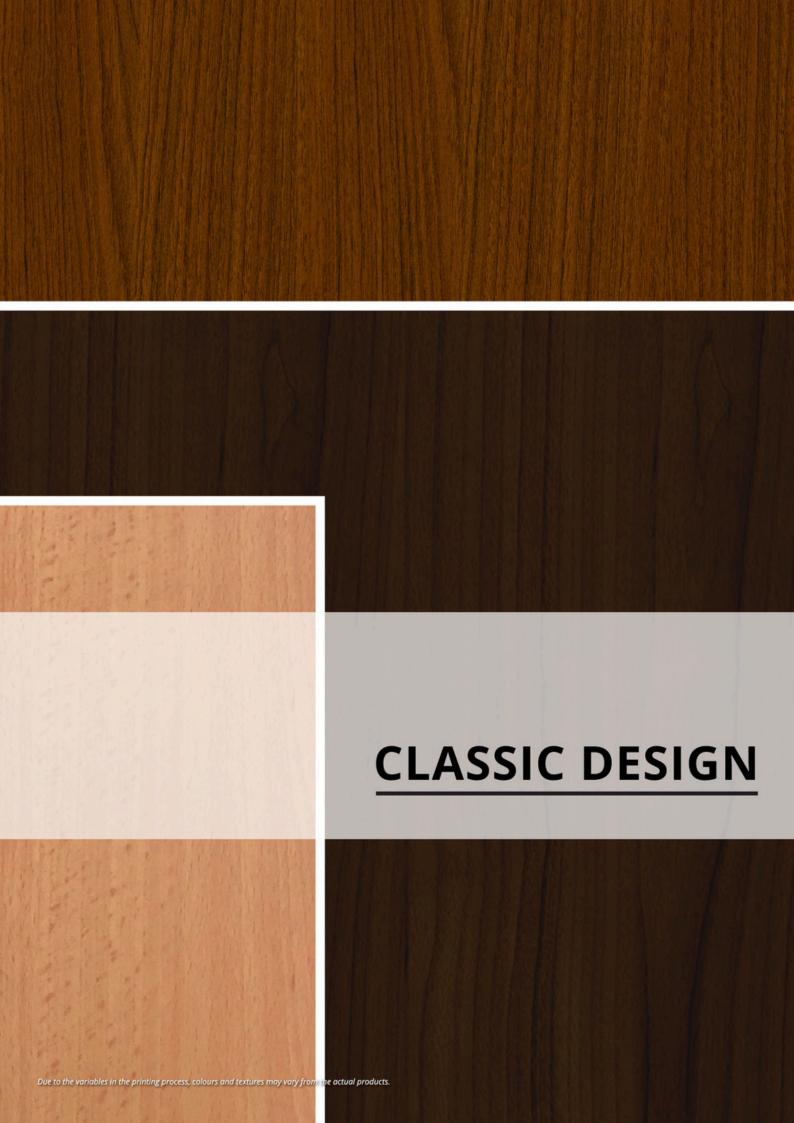














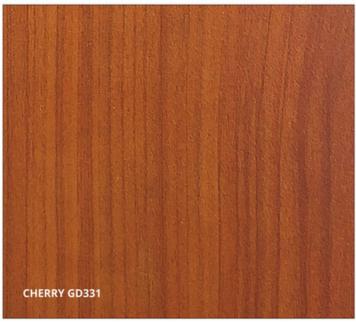
CLASSIC DESIGN









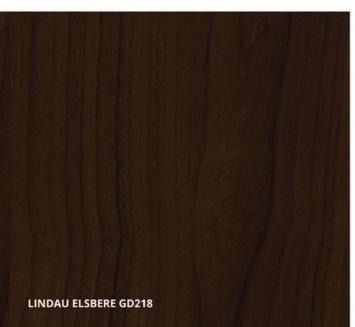




CLASSIC DESIGN











STONE WORKS



STONE WORKS











FABRIC DESIGN



FABRIC DESIGN













UNI COLOR

WHITE GD500	WHITE GD101
GREY GD203	GREY GD238
GRAPHITE GD200	BLACK GD400



UNI COLOR

IVORY GD995	YELLOW GD008
92/500707.0000	
RED GD009	
BLUE GD001	GREEN GD017



TECHNICAL SPECIFICATIONS

TEST	TEST METHOD	RESULT		
	1. Lighted cigarette placed on surface of test sample	Stain easily removed by wet cloth		
3.	2. Sample placed in oven and baked at 70°C for 24 hours	No hairline cracks observed using a 6x magnifying glass		
	 Aluminium container cointaining oil superheated to 180°C placed on sample for 20 minutes 	3. No marks or any changes observed		
Abrasion Resistant	Taber abraser applied at 500 gram on to sample surface	Insignificant abrasion of surface sample		
Steam Resistant	Test sample placed on top of a beaker o boiling water for an hour	No fault observed		
Chemical or Stain Resistant	Surface of test sample exposed to various chemicals and stains: Alkali, Alcohol, Petroleum Product, Coffee, Animal Oil, Vegetable Oil/Sauce, Soup/Detergent, Tea, Vinegar, Sugar, Ink, Lip-Stick, Nail-Polish, Milk/Milk Product, Ammonium Chloride Shoe-Polish	No fault or stains observed on sample in all cases		

MEDIUM DENSITY FIBERBOARD PROPERTIES

DRODERTIES			TOUTDANIES	BOARD THICKNESS RANGE (mm)				
PROPERTIES		UNIT	TOLERANCE	2.5 - 4	4 - 6	6 - 12	12 - 19	19 - 30
Mechanical Properti	ies							
Modulas of Rupture		N/mm²	(Avg)	30	25	22	20	18
Modulas of Elasticity		N/mm²	(Avg)	n/a	2700	2500	2200	2000
Internal Bond		N/mm²	(Avg)	0.65	0.65	0.60	0.55	0.50
Surface Soundness Screw Holding Face		N/mm²	(Avg)	2600	2600	2400	2400	2200
Caram Haldian	Face	Newton	(Avg)	n/a	n/a	n/a	1000	900
Screw Holding	Edge	Newton	(Avg)	n/a	n/a	n/a	800	600
Physical Properties								
Thickness Tolerance		mm	(Avg)	± 0.2mm max in thickness				
Size Tolerance		mm	(Avg)	± 0.2mm max in length and width				
Squareness		mm	(Avg)			± 2mm		
Density		kg/m³	(Avg)	770 - 800	750 - 800	710 - 760	690 - 720	680 - 710
Water Absorption (24hr)		96	(Avg)	60	50	30	25	20
Thickness Swelling		96	(Avg)	35	30	15	12	10
Chemical Properties								
Formaldehyde Emission (Method : EN120)	E2		(Avg)	+	>8-30			-
	E1	mg/100g	(Avg)	+		> 5 - 8		-
	EO		(Avg)	+		≤ 5		•

PARTICLE BOARD PROPERTIES

PROPERTIES		UNIT	TOLERANCE	BOARD THICKNESS RANGE (mm)				
				9 - 12	15 - 18	20 - 25	28 - 30	
Mechanical Propert	ies							
Modulas Of Rupture		N/mm²	(Avg)	≥ 10.5	≥ 10.0	≥ 10.0	≥ 8.5	
Internal Bond		N/mm²	(Avg)	≥ 0.28	≥ 0.24	≥ 0.20	≥ 0.17	
Surface Soundness		N/mm²	(Avg)	8.0 ≤				
Screw Holding	Face	Newton	(Avg)	No Testing	≥ 400			
	Edge	Newton	(Avg)	No Testing	≥ 350			
Physical Properties								
Density		kg/m³	(Avg)	690 - 720	660 - 690	630 - 670	610 - 650	
Moisture Content		96	(Avg)	3.5 - 10.0				
Thickness Swelling		96	(Avg)	←	≤ 8	.0	\rightarrow	
Thick Tolerance		mm	(Avg)	≤ ± 0.3				
Squareness		mm/m	(Avg)	≤ ± 2.0			\rightarrow	
Chemical Properties	;							
Formaldehyde Emission (Method : EN120)	E2		(Avg)	←	> 8 -	30	\rightarrow	
	E1	mg/100g	(Avg)	←	> 5	-8	\rightarrow	
	EO	(Avg)			≤ .	5	→	

