

# Technical Data

## PILOT PRIMER



### Product description

Pilot Primer is an alkyd based primer with zinc phosphate as active corrosion preventing pigments. This product is certified not to spread surface flames, IMO FTPC Part 5 (IMO Res. A.653(16)) / IMO FTPC Annex2 Item 2.2.

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### Recommended use

As a primer for steel and aluminium structures as part of a suitable alkyd system. Pilot Primer is resistant to dry heat up to 120°C.

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### Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (µm)	30	50	40
Film thickness, wet (µm)	60	95	75
Theoretical spreading rate (m <sup>2</sup> /l)	17,3	10,4	13

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### Physical properties

Colour Black, Grey, Light grey, Orange, Red, Yellow  
Solids (vol %)\* 52 ± 2

Flash point 36°C ± 2 (Setaflash)

VOC 400 gms/ltr UK-PG6/23(97). Appendix 3

Gloss Flat

Flexibility Good

\*Measured according to ISO 3233:1998 (E)

Comment: Availability of colours varies from country to country.

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### Surface preparation

All surfaces should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

#### Bare steel

Cleanliness: Blast-cleaning to Sa 2½ (ISO-8501-1:1988). Power tool cleaning to min. St 2 (ISO 8501-1:1988) may be acceptable, subjected to exposure conditions.

#### Shopprimed steel

Clean, dry and undamaged approved shopprimer.

#### Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information.

#### Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

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## Condition during application

The temperature of the substrate should be minimum 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure correct drying.

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## Application methods

Spray	Use airless spray or conventional spray
Brush	Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
Roller	May be used for small areas but not recommended for first primer coat, however when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

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## Application data

Mixing ratio (volume)	Single pack.
Thinner/Cleaner	Jotun Thinner No. 2
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm <sup>2</sup> , 2100 psi).
Nozzle tip	0.38-0.53 mm (0.015-0.021")
Spray angle	40-80°
Filter	Check to ensure that filters are clean.

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## Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- \* Good ventilation (Outdoor exposure or free circulation of air)
- \* Typical film thickness
- \* One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	4 h	3,5 h	2,5 h	1 h
Through dry	28 h	22 h	6 h	4 h
Dry to recoat, minimum	28 h	22 h	16 h	10 h
Dry to recoat, maximum <sup>1</sup>				

1. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

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## Typical paint system

Pilot Primer	2 x 40 µm	(Dry Film Thickness)
Pilot II	2 x 40 µm	(Dry Film Thickness)

Other systems may be specified, depending on area of use

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## Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

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## Handling

Handle with care. Stir well before use.

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## Packing size

5 litre container or 20 litre container

Packing may vary from country to country according to local requirements.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

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## DISCLAIMER

*The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.*

Footer - English

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