

Technical Data

HARDTOP AS ALUMINIUM



Product description

Hardtop AS Aluminium is a two-pack polyurethane topcoat with excellent gloss and colour retention.

Recommended use

As topcoat over an epoxy/epoxymastic system where a durable, semigloss finish is required in aggressive atmospheric exposure.

Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry (μm)	30	50	40
Film thickness, wet (μm)	60	110	90
Theoretical spreading rate (m^2/l)	15	9	11,3

Physical properties

Colour Light aluminium
Solids (vol %)* 45 ± 2

Flash point $26^\circ\text{C} \pm 2$ (Setaflash)

VOC 474 gms/ltr UK-PG6/23(97). Appendix 3

Gloss Semigloss
Gloss retention Very good
Water resistance Very good
Abrasion resistance Very good
Solvent resistance Very good
Chemical resistance Very good
Flexibility Good

*Measured according to ISO 3233:1998 (E)

Surface preparation

All surfaces should be clean, dry and free from contamination. The surface should be assessed and treated in accordance with ISO 8504.

Coated surfaces

Clean, dry and undamaged compatible primer. Please contact your local Jotun office for more information.

Other surfaces

The coating may be used on other substrates. Please contact your local Jotun office for more information.

Condition during application

The temperature of the substrate should be minimum 5°C and at least 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is required in confined areas to ensure correct drying.

Application methods

Spray Use airless spray
Brush Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.

Application data

Mixing ratio (volume) 4 parts of Comp. A (base) to be mixed thoroughly with 1 part Hardtop AS/HB Comp. B (curing agent).

Pot life (23°C) 4 hours (Reduced at higher temp.).

Thinner/Cleaner Jotun Thinner No. 10

Guiding data airless spray

Pressure at nozzle 15 MPa (150 kp/cm², 2100 psi).
Nozzle tip 0.33-0.46 mm (0.013-0.018").
Spray angle 40-80°
Filter Check to ensure that filters are clean.

Note To obtain a uniform finish it is important to use the same spray equipment, application technique and constant DFT. Some variation in appearance and colour shade can be expected.

Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- * Good ventilation (Outdoor exposure or free circulation of air)
- * Typical film thickness
- * One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	8 h	6 h	3 h	1 h
Through dry	40 h	20 h	10 h	5 h
Cured	20 d	15 d	7 d	3 d
Dry to recoat, minimum	24 h	12 h	7 h	3 h
Dry to recoat, maximum ¹				

1. The surface must be free from any chalking or any other contamination and if necessary, sufficiently roughened prior to application.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

Typical paint system

Jotamastic 87	2 x 150 µm	(Dry Film Thickness)
Hardtop AS Aluminium	1 x 40 µm	(Dry Film Thickness)

Can be overcoated with Hardtop AS Clear if a glossy surface is required.

Other systems may be specified, depending on area of use

Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

Handling

Handle with care. Stir well before use.

Packing size

20 litre unit: 16 litres Comp. A (base) in a 20 litre container and 4 litres Comp. B (curing agent) in a 5 litre container.

or

5 litre unit: 4 litres Comp. A (base) in a 5 litre container and 1 litre Comp. B. (curing agent) in a 1 litre container.

Packing may vary from country to country according to local requirements.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

DISCLAIMER

The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.

Footer - English

Head Office & Nordic	Europe	Middle East	South East Asia
Jotun A/S	Jotun Paints (Europe) Ltd.	Jotun U.A.E Ltd. LLC.	Jotun (Singapore) Pte. Ltd.
P.O. Box 2021	Stather Road, Flixborough		No 11-15, Sixth Lok Yang
N-3248 Sandefjord	North Lincolnshire DN15	Al Quoz Industrial Area	Road
Norway	8RR	P.O Box 3671	Jurong
Phone +47 33 45 70 00	United Kingdom	Dubai U.A.E	Singapore 628 111
Fax +47 33 46 46 13	Phone +44 172 44 00 000	Phone +971 4 3 39 50 00	Phone +65 6265 4711
	Fax +44 172 44 00 100	Fax +971 4 3 38 06 66	Fax +65 6265 7484

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ISSUED 31 DECEMBER 2005 BY JOTUN
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