

# Technical Data

## JOTAFLOOR RAPID DRY



### Product description

Jotafloor Rapid Dry is a single component, fast drying, glossy alkyd topcoat, offering durability not normally associated with alkyd floor products.

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### Recommended use

Ideal for floors requiring a fast, easy to use, light duty floor coating where drying time is at premium:

- ÿ Exhibition halls
- ÿ In-house events
- ÿ Concerts/Sports venues/Open Days etc.

Also as a general purpose floor coating offering protection from mild spillages and light pedestrian traffic.

- ÿ Factory
  - ÿ Warehouse
  - ÿ Domestic Applications
  - ÿ Garage show rooms
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### Film thickness and spreading rate

	Minimum	Maximum	Typical
Film thickness, dry ( $\mu\text{m}$ )	25	50	35
Film thickness, wet ( $\mu\text{m}$ )	45	90	60
Theoretical spreading rate ( $\text{m}^2/\text{l}$ )	22,4	11,2	16

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### Physical properties

Colour	Limited number
Solids (vol %)*	56 $\pm$ 2
Flash point	25°C $\pm$ 2 (Setaflash)
Gloss	Glossy
Gloss retention	Good
Water resistance	Limited
Abrasion resistance	Good
Flexibility	Good

\*Measured according to ISO 3233:1998 (E)

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### Surface preparation

All concrete damaged by exposure to chemicals, contaminated by any substance or unsound in any way, shall be removed to expose sound concrete.

#### Coated surfaces

Clean, dry and undamaged compatible primer. Contact your local Jotun office for more information.

#### Other surfaces

The surface must be sound, clean and dry. Surface contamination to be removed by detergent and fresh water cleaning.

The coating may be used on other substrates. Please contact your local Jotun office for more information.

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## Condition during application

The temperature of the substrate should be minimum 3°C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure correct drying.

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## Application methods

Spray	Use airless spray (thin 5%)
Brush	Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
Roller	May be used. However when using roller application care must be taken to apply sufficient material in order to achieve the specified dry film thickness.

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## Application data

Mixing ratio (volume)	Single pack.
Thinner/Cleaner	Jotun Thinner No. 7
Guiding data airless spray	
Pressure at nozzle	15 MPa (150 kp/cm <sup>2</sup> , 2100 psi)
Nozzle tip	0.43-0.48 mm (0.017-0.019")
Spray angle	40-80°
Filter	Check to ensure that filters are clean.

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## Drying time

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- \* Good ventilation (Outdoor exposure or free circulation of air)
- \* Typical film thickness
- \* One coat on top of inert substrate

Substrate temperature	5°C	10°C	23°C	40°C
Surface dry	60 min	30 min	20 min	15 min
Through dry	4 h	1 h	1 h	1 h
Dry to recoat, minimum <sup>1</sup>	3 h	2,5 h	2 h	1 h
Dry to recoat, maximum <sup>1,2</sup>				

1. Jotafloor Rapid Dry can be recoated with coatings containing xylene or stronger solvents within 8 hours or after 7 days after application.
2. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The given data must be considered as guidelines only. The actual drying time/times before recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included.

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## Typical paint system

Jotafloor Rapid Dry                      2-3 x 35 µm                      (Dry Film Thickness)

Other systems may be specified, depending on area of use

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## Storage

The product must be stored in accordance with national regulations. Storage conditions are to keep the containers in a dry, cool, well ventilated space and away from source of heat and ignition. Containers must be kept tightly closed.

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## Handling

Handle with care. Stir well before use.

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## Packing size

5 l

Packing may vary from country to country according to local requirements.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not breathe or inhale mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

For detailed information on the health and safety hazards and precautions for use of this product, we refer to the Material Safety Data Sheet.

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## DISCLAIMER

*The information in this data sheet is given to the best of our knowledge based on laboratory testing and practical experience. However, as the product is often used under conditions beyond our control, we cannot guarantee anything but the quality of the product itself. We reserve the right to change the given data without notice.*

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