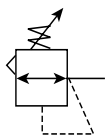




## PR354, PR364 Regulator – Miniature



### Features

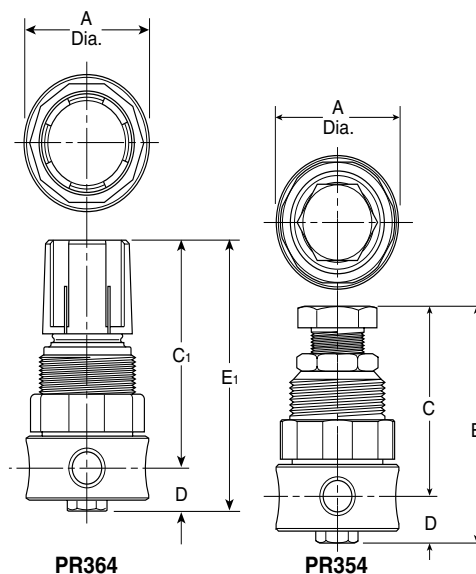
- Stainless steel construction handles most corrosive environments.
- Large diaphragm to valve area ratio for precise regulation and high flow capacity.
- Meets NACE specifications MR-01-75/ISO 15156.
- High Flow: 1/4" – 12 SCFM<sup>§</sup>



PR364



PR354



Series	Adjustment Type	Port Size	NPT	BSPP
PR364	Knob	1/4"	<b>PR364-02CSS</b>	PR364G02CSS
PR354	All Metal	1/4"	<b>PR354-02CSS</b>	PR354G02CSS

Standard part numbers shown bold. For other models refer to ordering information below.

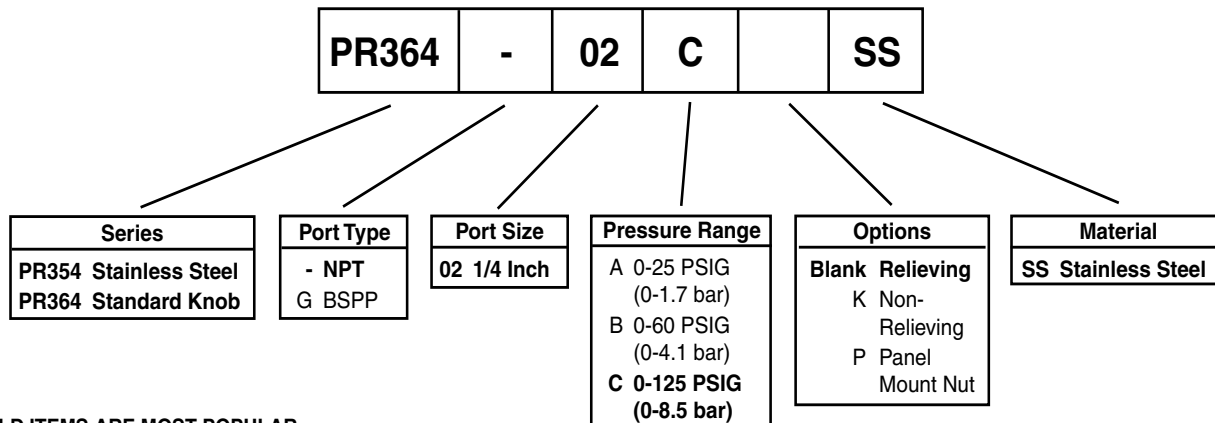
<sup>§</sup> SCFM = Standard cubic feet per minute at 100 PSIG inlet, 75 PSIG no flow secondary setting and 15 PSIG pressure drop.

PR354, PR364 Regulator Dimensions		
<b>A</b>	<b>C</b>	<b>C<sub>1</sub></b>
1.56 (40)	2.00 (51)	2.56 (65)
<b>D</b>	<b>E</b>	<b>E<sub>1</sub></b>
0.50 (13)	2.50 (64)	3.06 (78)

inches (mm)  
NOTE: 1.25 Dia. (32mm) hole required for panel mounting.

<b>⚠ WARNING</b>
<b>Product rupture can cause serious injury. Do not connect regulator to bottled gas. Do not exceed maximum primary pressure rating.</b>

### Ordering Information

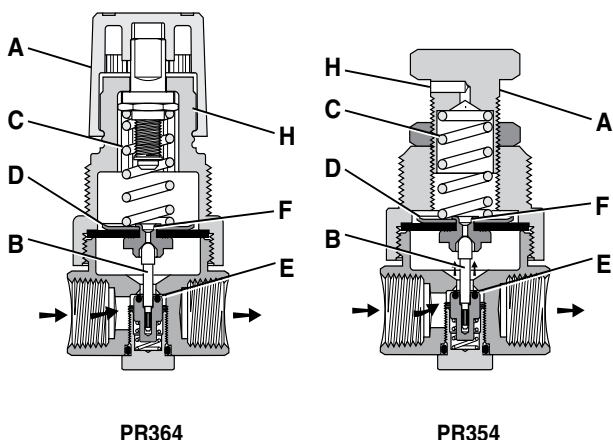


BOLD ITEMS ARE MOST POPULAR.





**Operation**



With the adjusting knob (A) turned fully counter-clockwise (no spring load), and pressure supplied to the regulator inlet port, the valve poppet assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (D) and the valve poppet assembly (B) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (D) and offsets the load of spring (C). As downstream pressure rises, poppet assembly (B) and diaphragm (D) move upward until the area (E) is closed and the load of the spring (C) and pressure under diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (D). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)

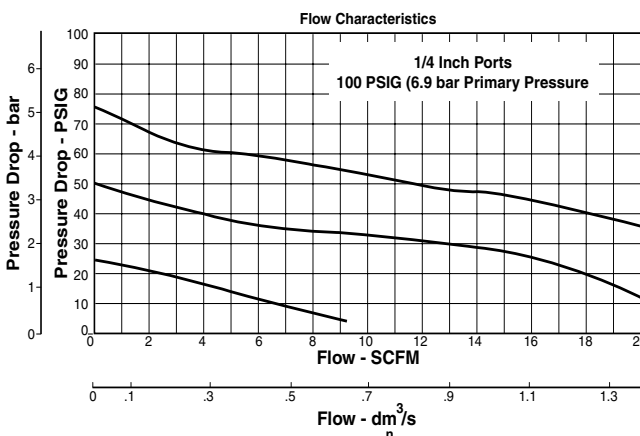
**Technical Information**

**CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT –**

The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



**PR354, PR364 Regulator Kits & Accessories**

- R354 Bonnet Kit .....CKR354YSS
- PR364 Bonnet Kit (Knob Included) .....CKR364YSS
- Gauge (Stainless) –  
160 PSIG (0 to 1100 kPa), 1-1/2" Face .....K4515N14160SS
- Panel Mount Bracket (Stainless)..... 161X57-SS
- Panel Mount Nut –  
Stainless ..... R05X51-SS  
Plastic.....R05X51-P
- Pipe Nipple –  
1/4" 316 Stainless Steel ..... 616Y28-SS
- Service Kit –  
Relieving .....RKR364YSS  
Non-Relieving..... RKR364KYSS
- Springs –  
0-25 PSIG Range .....SPR-375-2-SS  
0-60 PSIG Range .....SPR-376-1-SS  
0-125 PSIG Range .....SPR-377-1-SS

**Specifications**

Gauge Port ..... 1/4 Inch

- Operation .....Fluorocarbon Diaphragm
- Port Threads .....1/4 Inch
- Pressure & Temperature Ratings –  
PR354 ..... 300 PSIG Max (20.7 bar)  
0°F to 180°F (-18°C to 82°C)  
PR364 ..... 300 PSIG Max (20.7 bar)  
0°F to 150°F (-18°C to 66°C)

**Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C)**

Weight .....0.5 lb. (0.23 kg)

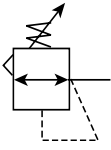
**Materials of Construction**

- Adjustment Mechanism / Springs .....316 Stainless Steel
- Adjusting Knob (PR354) .....316 Stainless Steel
- Adjusting Knob (PR364) ..... Polypropylene
- Body .....316 Stainless Steel
- Bonnet (PR354) .....316 Stainless Steel
- Bonnet (PR364) ..... Acetal
- Bottom Plug .....316 Stainless Steel
- Poppet .....316 Stainless Steel
- Seals ..... Fluorocarbon





**PR10, PR11 Regulator – Standard**



**Features**

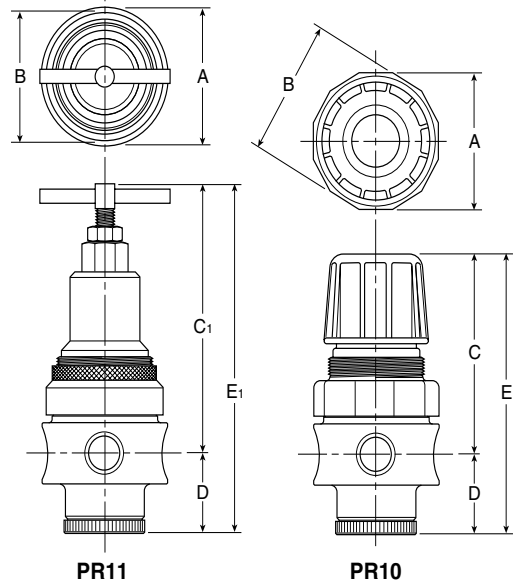
- Stainless steel construction handles most corrosive environments.
- Large diaphragm to valve area ratio for precise regulation and high flow capacity.
- Meets NACE specifications MR-01-75/ISO 15156.
- Low temperature version available.
- High Flow: 1/2" – 80 SCFM<sup>§</sup>



PR11



PR10



Series	Adjustment Type	Port Size	NPT	BSPP
PR10	Knob	1/2"	<b>PR10-04CSS</b>	PR10G04CSS
PR11	T-Handle	1/2"	<b>PR11-04CSS</b>	PR11G04CSS

PR10, PR11 Regulator Dimensions		
A	B	C
2.34 (60)	2.43 (62)	3.59 (91)
C <sub>1</sub>	D	E
4.70 (119)	1.38 (35)	4.97 (126)
E <sub>1</sub>		
6.08 (154)		

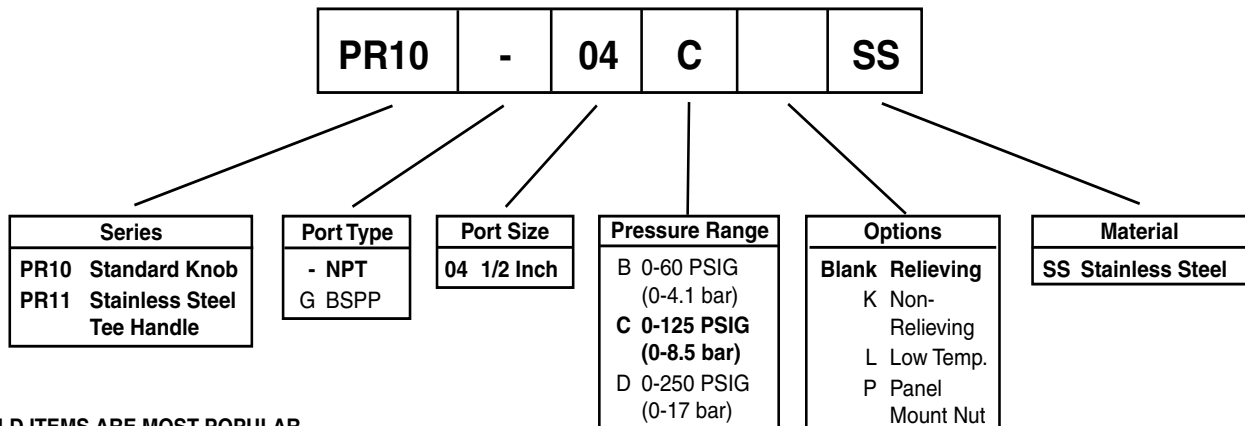
Standard part numbers shown bold. For other models refer to ordering information below.

<sup>§</sup> SCFM = Standard cubic feet per minute at 100 PSIG inlet, 75 PSIG no flow secondary setting and 15 PSIG pressure drop.

<b>⚠ WARNING</b>
<p><b>Product rupture can cause serious injury.</b>  <b>Do not connect regulator to bottled gas.</b>  <b>Do not exceed maximum primary pressure rating.</b></p>

inches (mm)  
NOTE: 1.75 Dia. (44mm) hole required for panel mounting.

**Ordering Information**

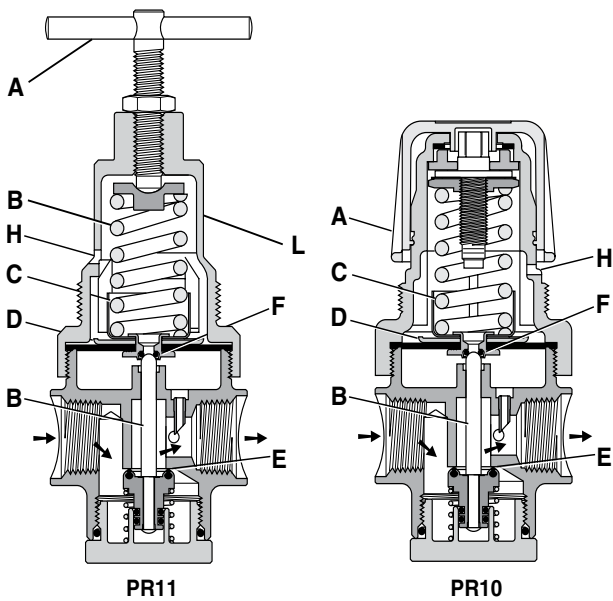


BOLD ITEMS ARE MOST POPULAR.





**Operation**



With the adjusting knob / T-Handle (A) turned fully counter-clockwise (no spring load), and pressure supplied to the regulator inlet port, the valve poppet assembly (B) is closed. Turning the adjusting knob clockwise applies a load to control spring (C). This load causes the diaphragm (D) and the valve poppet assembly (B) to move downward allowing flow across the seat area (E) created between the poppet assembly and the seat. Pressure in the downstream line is sensed below the diaphragm (D) and offsets the load of spring (C). As downstream pressure rises, poppet assembly (B) and diaphragm (D) move upward until the area (E) is closed and the load of the spring (C) and pressure under diaphragm (D) are in balance. A reduced outlet pressure has now been obtained, depending on spring load. Creating a demand downstream, such as opening a valve, results in a reduced pressure under the diaphragm (D). The load of control spring (C) now causes the poppet assembly to move downward opening seat area (E) allowing air to flow to meet the downstream demand. The flow of downstream air is metered by the amount of opening (E). Should downstream pressure exceed the desired regulated pressure, the excess pressure will cause the diaphragm (D) to move upward against control spring (C), open vent hole (F), and vent the excess pressure to atmosphere through the hole in the bonnet (H). (This occurs in the relieving type regulator only.)

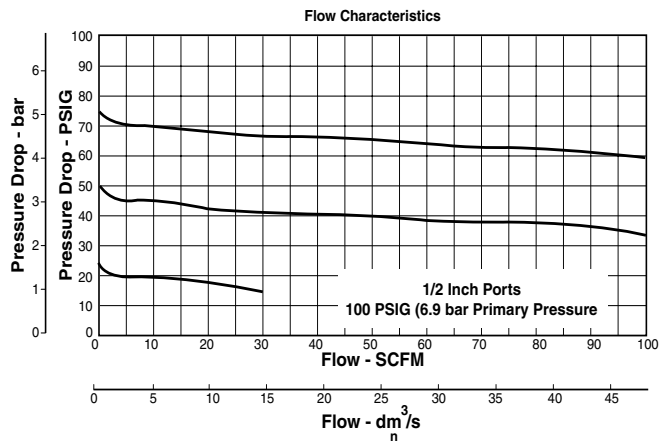
**Technical Information**

**CAUTION:**

**REGULATOR PRESSURE ADJUSTMENT –**

The working range of knob adjustment is designed to permit outlet pressures within their full range. Pressure adjustment beyond this range is also possible because the knob is not a limiting device. This is a common characteristic of most industrial regulators, and limiting devices may be obtained only by special design.

For best performance, regulated pressure should always be set by increasing the pressure up to the desired setting.



**PR10, PR11 Regulator Kits & Accessories**

- PR10 Bonnet Kit (Knob Included) .....CKR10YSS
- PR11 Bonnet Kit .....CKR11YSS
- Gauge (Stainless) –
- 160 PSIG (0 to 1100 kPa), 2" Face .....K4520N14160SS
- Panel Mount Bracket (Stainless)..... 161X57-SS
- Panel Mount Nut –
- Stainless ..... R10X51-SS
- Plastic.....R10X51-P
- Pipe Nipple –
- 1/2" 316 Stainless Steel ..... 616A28-SS
- Service Kit –
- Relieving.....RKR10YSS
- Non-Relieving..... RKR10KYSS
- Springs –
- 0-60 PSIG Range ..... SPR-388-1-SS
- 0-125 PSIG Range ..... SPR-389-1-SS
- 0-250 PSIG Range ..... SPR-390-1-SS

**Pressure & Temperature Ratings –**

- PR10 ..... 300 PSIG Max (20.7 bar)
- 0°F to 150°F (-18°C to 66°C)
- PR11 ..... 300 PSIG Max (20.7 bar)
- 0°F to 180°F (-18°C to 82°C)
- Option "L" Minimum Operating Temperature† ..... -40° C/F

**Note: Air must be dry enough to avoid ice formation at temperatures below 32°F (0°C)**

Weight ..... 1.79 lb. (0.81 kg)

**Materials of Construction**

- Adjustment Mechanism / Springs .....316 Stainless Steel
- Body .....316 Stainless Steel
- Bonnet / Tee Handle (PR11) .....316 Stainless Steel
- Bonnet / Knob (PR10) ..... Acetal
- Bottom Plug .....316 Stainless Steel
- Poppet .....316 Stainless Steel
- Seals ..... Fluorocarbon

† Note: "Low Temperature" option is intended for applications where the ambient temperature may be down to -40° C/F. Air supply must be free of moisture to prevent ice formation and malfunction of units. These units contain EPDM seals. Make sure any oils in the airstream are compatible.

**Specifications**

- Gauge Port ..... 1/4 Inch
- Operation ..... Fluorocarbon Diaphragm
- Port Threads ..... 1/2 Inch

