



## IVC 60/30 Tact²

Compact industrial vacuum for cleaning manufacturing areas and production machinery. Suitable for continuous use thanks to the wear-resistant side channel compressor. This also means it can be used as a stationary suction unit in production or packaging machines.



### 1 Wear-resistant side channel blower

- A side channel blower delivers high suction power with a very long lifetime of at least 20,000 hours. These machines are therefore ideal for multiple shift operation.

### 3 Waste container with set-down mechanism

- The waste container with set-down mechanism ensures ergonomic emptying, even when the vacuumed waste is heavy.

### 2 Automatic Filter Cleaning System Tact²

- The two filters are cleaned with targeted, powerful blasts of air. The procedure is triggered automatically, the suction power remains constantly high, and the work can be continued without interruption.
- Filter designed to allow uninterrupted use with constant high suction power.

### 4 With compact flat pleated filter

- The compact flat pleated filter allows a large filter area with a small and clear design.



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- Longopac disposal system
- Liquid cut-off
- Integrated cyclone for pre-separation system

### Technical data

<b>Order No.</b>		1.576-101.0
<b>EAN code</b>		4039784463707
<b>Number of current phases</b>	<b>Ph / V / Hz</b>	3 / 400 / 50
<b>Accessories in scope of delivery</b>		No
<b>Air flow rate</b>	<b>l/s / m³/h</b>	68 / 244.8
<b>Vacuum</b>	<b>mbar / kPa</b>	286 / 28.6
<b>Container capacity</b>	<b>l</b>	60
<b>Cable length</b>	<b>m</b>	7.5
<b>Rated input power during operation</b>	<b>kW</b>	3
<b>Filter area</b>	<b>m²</b>	1.9
<b>Sound pressure level</b>	<b>dB(A)</b>	77
<b>Nominal diameter of connection</b>		ID 72
<b>Nominal diameter of accessory</b>		ID 52 / ID 42
<b>Weight</b>	<b>kg</b>	95
<b>Dimensions (L × W × H)</b>		970 × 690 × 1240

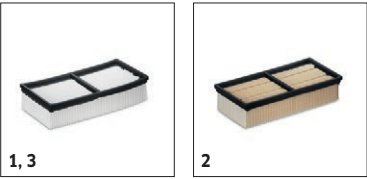
### Equipment

<b>Container material</b>	stainless steel
<b>Container emptying</b>	Set-down trolley
<b>Filters</b>	Flat pleated filter
<b>Accessories in scope of delivery</b>	No
<b>Container in scope of delivery</b>	60 l
<b>Filter cleaning</b>	automatic
<b>Electric filling level switch-off</b>	■
<b>Flat pleated filter</b>	Included in the scope of delivery

■ Included in delivery.

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		Order No.	Anzahl	Dummy	Dummy	Dummy	Price	Description	
<b>Flat pleated filter, PES</b>									
Flat pleated filter, PES	1	6.907-277.0	1 piece(s)					Polyester fleece, rot-proof, dust class M.	■
<b>Flat pleated filter, paper</b>									
Flat pleated filter, paper	2	6.907-276.0	1 piece(s)					Paper, approved for dust class M.	□
<b>Flat pleated filter, PTFE</b>									
Flat pleated filter, PTFE	3	6.907-449.0	1 piece(s)					Polyester fleece with PTFE coating, dust class M, for Tact <sup>2</sup> vacuum cleaners. Particularly suitable for very adhesive materials.	□

■ Included in delivery.
 □ Available accessories.

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		Order No.	Quantity	ID	Length / width	Price	Description	
<b>Suction container and swarf baskets</b>								
Container, stainless steel, 60 l	1	4.070-837.0	1 piece(s)				60 litre stainless container for dry and wet pick up, without drain valve (ABS liquid)	■
UBS Longopac disposal system	2	2.013-050.0	1 piece(s)				One of the Longopac Disposal System's nifty features: Instead of the suction container, this attachment kit can also be used for intake of the disposal sack with part number 6.907-506.0.	□
Container, stainless steel, 60 l, with suction hose port	3	4.070-930.0	1 piece(s)					□
Container, stainless steel, 100 l	4	4.070-838.0	1 piece(s)				100 litre stainless container for dry and wet pick up, without drain valve (ABS liquid)	□
Conversion kit liquid	5	2.882-695.0	1 piece(s)				Includes drain valve and coarse screen for IVC container	□
Swarf basket IVC	6	2.860-268.0	1 piece(s)					□
Chip sieve	7	5.731-645.0	1 piece(s)				Plastic, perforates with internal thread. Protection of the drain hose from rough splinters, chips etc.	□
Drum separator	8	9.982-081.0	1 piece(s)	ID 52				□
Pre-separator cover for 200 l drum	9	9.986-371.0	1 piece(s)	ID 52				□
	10	9.986-370.0	1 piece(s)	ID 52				□
Pre-separator, 125 l, complete	11	9.986-372.0	1 piece(s)	ID 52				□
Cyclone pre-separator, 125 litres	12	9.988-125.0	1 piece(s)					□
<b>Floor nozzles</b>								
Brush strip	13	6.903-067.0	2 -part		500 mm			□
Multi-purpose floor nozzle, wet/dry	14	6.902-185.0	1 piece(s)	ID 42	370 mm		Multi-purpose nozzle, width 370mm, DN 42	□
	15	6.902-184.0	1 piece(s)	ID 52	370 mm		Multi-purpose nozzle, width 370mm, DN 52	□
	16	6.902-186.0	1 piece(s)	ID 52	500 mm		Multi-purpose nozzle, width 500mm, DN 52	□
Multi-purpose nozzle, Ex approved	17	6.902-213.0	1 piece(s)	ID 42	370 mm			□
Multi-purpose nozzle, stainless steel	18	9.988-115.0	1 piece(s)	ID 52	370 mm			□
<b>EVA hoses</b>								
Suction hose EVA, screw connection	19	9.988-092.0	1 piece(s)	ID 42	3 m			□
	20	9.988-093.0	1 piece(s)	ID 42	5 m			□
	21	9.988-094.0	1 piece(s)	ID 52	3 m			□
	22	9.988-095.0	1 piece(s)	ID 52	5 m			□
Connection hose EVA, screw connection	23	9.988-088.0	1 piece(s)	ID 42	3 m			□
	24	9.988-089.0	1 piece(s)	ID 42	5 m			□
	25	9.988-090.0	1 piece(s)	ID 52	3 m			□
	26	9.988-091.0	1 piece(s)	ID 52	5 m			□
<b>Suction nozzles</b>								
Crevice nozzle, zinc coated, flexible	27	9.981-423.0	1 piece(s)	ID 42	490 x 20 mm			□
	28	9.981-425.0	1 piece(s)	ID 52	490 x 20 mm			□
Nozzle, zinc coated, flexible, with rubber tip	29	9.981-420.0	1 piece(s)	ID 42	30 mm			□
	30	9.981-421.0	1 piece(s)	ID 52	30 mm			□
Vacuum brush	31	9.981-911.0	1 piece(s)	ID 42	300 mm			□
	32	9.981-912.0	1 piece(s)	ID 52	300 mm			□
Suction and air nozzle, 90° angled	33	9.981-926.0	1 piece(s)	ID 42			DN 40 suction and air nozzle, 90° corner version. For convenient vacuuming of recesses and crevices of all kinds. Please note that a separate compressed air supply is required.	□

■ Included in delivery. □ Available accessories.

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		Order No.	Quantity	ID	Length / width	Price	Description	
<b>Stainless steel bends</b>								
Bend, stainless steel, screw connection	34	9.988-111.0	1 piece(s)	ID 52				<input type="checkbox"/>
<b>Bend, coated</b>								
Bend, screw connection	35	6.902-202.0	1 piece(s)	ID 42				<input type="checkbox"/>
	36	6.902-201.0	1 piece(s)	ID 52				<input type="checkbox"/>
<b>Suction tubes stainless steel</b>								
Suction tube, stainless steel, screw connection	37	9.988-114.0	1 piece(s)	ID 52				<input type="checkbox"/>
<b>Suction tube, coated</b>								
Suction tube, screw connection	38	6.902-182.0	1 piece(s)	ID 42	750 mm			<input type="checkbox"/>
	39	6.902-181.0	1 piece(s)	ID 52	850 mm			<input type="checkbox"/>
<b>Other nozzles</b>								
Flexible nozzle, plastic	40	6.902-197.0	1 piece(s)	ID 42	220 mm		Nozzle, elastic, rubber, DN 42	<input type="checkbox"/>
	41	6.902-196.0	1 piece(s)	ID 52	250 mm		Nozzle, elastic, rubber, DN 52	<input type="checkbox"/>
Elongated round nozzle, rubber	42	6.902-200.0	1 piece(s)	ID 42	315 mm		Suction nozzle, rubber, round, DN 42, length 315mm	<input type="checkbox"/>
	43	6.902-199.0	1 piece(s)	ID 52	315 mm		Suction nozzle, rubber, round, DN 52, length 315mm	<input type="checkbox"/>
Nozzle, angled, food grade	44	9.988-118.0	1 piece(s)	ID 42				<input type="checkbox"/>
	45	9.988-119.0	1 piece(s)	ID 52				<input type="checkbox"/>
Round brush, angled	46	6.902-193.0	1 piece(s)	ID 42			Suction brush, round 45°, DN 42	<input type="checkbox"/>
	47	6.902-192.0	1 piece(s)	ID 52			Suction brush, round 45°, DN 52	<input type="checkbox"/>
Straight suction and air nozzle	48	6.902-205.0	1 piece(s)	ID 42			DN 42 suction and air nozzle, straight version. For convenient vacuuming of recesses and crevices of all kinds. Please note that a separate compressed air supply is required.	<input type="checkbox"/>
Surface brushes	49	6.902-204.0	1 piece(s)	ID 42	120 mm		Surface brush, width 120mm, DN 42	<input type="checkbox"/>
Surface nozzle, aluminium	50	6.902-188.0	1 piece(s)	ID 42	150 mm		Surface nozzle, aluminium, width 150mm, DN 42	<input type="checkbox"/>
	51	6.902-187.0	1 piece(s)	ID 52	150 mm		Surface nozzle, aluminium, width 150mm, DN 52	<input type="checkbox"/>
Tube suction nozzle	52	6.902-207.0	1 piece(s)	ID 42				<input type="checkbox"/>
<b>Crevice tools</b>								
Crevice nozzle, lightweight plastic	53	9.988-116.0	1 piece(s)	ID 42				<input type="checkbox"/>
	54	9.988-117.0	1 piece(s)	ID 52				<input type="checkbox"/>
Crevice nozzle, plastic	55	6.902-195.0	1 piece(s)	ID 42	290 × 13 mm		Crevice nozzle, plastics, long, DN 42, width 13mm	<input type="checkbox"/>
	56	6.902-194.0	1 piece(s)	ID 52	340 × 13 mm		Crevice nozzle, plastics, long, DN 52, width 13mm	<input type="checkbox"/>
Crevice nozzle, plastic, flexible	57	6.902-210.0	1 piece(s)	ID 42	340 × 20 mm			<input type="checkbox"/>
	58	6.902-211.0	1 piece(s)	ID 52	425 × 20 mm			<input type="checkbox"/>
Crevice nozzle, stainless steel	59	9.988-123.0	1 piece(s)	ID 52				<input type="checkbox"/>
Crevice nozzle, galvanised	60	6.902-189.0	1 piece(s)	ID 52	350 × 17 mm		Crevice nozzle, zinc-plated, width 25mm, DN 52	<input type="checkbox"/>
Crevice nozzle, zinc coated, flexible	61	6.902-190.0	1 piece(s)	ID 42	490 × 17 mm		Crevice nozzle, flexible, width 17mm, DN 42	<input type="checkbox"/>
<b>PVC hoses</b>								
Suction hose, PVC, screw connection	62	6.907-292.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, DN 72 vacuum connector	<input type="checkbox"/>
	63	6.907-293.0	1 piece(s)	ID 42	5 m			<input type="checkbox"/>
	64	6.907-294.0	1 piece(s)	ID 52	3 m			<input type="checkbox"/>
	65	6.907-295.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>

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		Order No.	Quantity	ID	Length / width	Price	Description	
Connection hose, PVC, screw connection	66	6.907-310.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 42 connector at both ends	<input type="checkbox"/>
	67	6.907-311.0	1 piece(s)	ID 42	5 m			<input type="checkbox"/>
	68	6.907-312.0	1 piece(s)	ID 52	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 52 connector at both ends	<input type="checkbox"/>
	69	6.907-313.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>
Suction hose, available by the metre, PVC, screw connection	70	9.980-645.0		ID 42				<input type="checkbox"/>
	71	9.980-646.0		ID 52				<input type="checkbox"/>
<b>PU hoses</b>								
Suction hose, PU, screw connection	72	6.907-298.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, DN 72 vacuum connector	<input type="checkbox"/>
	73	6.907-299.0	1 piece(s)	ID 42	5 m			<input type="checkbox"/>
	74	6.907-300.0	1 piece(s)	ID 52	3 m			<input type="checkbox"/>
	75	6.907-301.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>
Connection hose, PU, screw connection	76	6.907-314.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 42 connector at both ends	<input type="checkbox"/>
	77	6.907-315.0	1 piece(s)	ID 42	5 m		Electrically conductive, with accessory end rotary coupling, hose with DN 42 connector at both ends.	<input type="checkbox"/>
	78	6.907-316.0	1 piece(s)	ID 52	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 52 connector at both ends	<input type="checkbox"/>
	79	6.907-317.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>
Suction hose, available by the metre, PU, screw connection	80	9.980-678.0		ID 42				<input type="checkbox"/>
	81	9.980-649.0		ID 52				<input type="checkbox"/>
PU extension hose, stainless steel connections	82	9.988-124.0		ID 52				<input type="checkbox"/>
Suction hose, available by the metre, light PU, screw connection	83	9.980-679.0		ID 42				<input type="checkbox"/>
	84	9.980-680.0		ID 52				<input type="checkbox"/>
<b>Metal hoses</b>								
Suction hose, ME-PU, screw connection	85	6.907-304.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, DN 72 vacuum connector	<input type="checkbox"/>
	86	6.907-305.0	1 piece(s)	ID 42	5 m			<input type="checkbox"/>
	87	6.907-306.0	1 piece(s)	ID 52	3 m			<input type="checkbox"/>
	88	6.907-307.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>
Connection hose, ME-PU, screw connection	89	6.907-318.0	1 piece(s)	ID 42	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 42 connector at both ends	<input type="checkbox"/>
	90	6.907-319.0	1 piece(s)	ID 42	5 m			<input type="checkbox"/>
	91	6.907-320.0	1 piece(s)	ID 52	3 m		Electrically conductive, accessory end rotary coupling, hose with DN 52 connector at both ends	<input type="checkbox"/>
	92	6.907-321.0	1 piece(s)	ID 52	5 m			<input type="checkbox"/>
Suction hose, available by the meter, ME-PU, screw connection	93	9.980-647.0		ID 42				<input type="checkbox"/>
	94	9.980-707.0		ID 52				<input type="checkbox"/>
<b>Adaptors and spare parts</b>								
Adapter IVC/IVR to ID 61	95	6.902-001.0	1 piece(s)	ID 61				<input type="checkbox"/>
Reducer ID 52 to ID 42	96	6.902-179.0	1 piece(s)	ID 52				<input type="checkbox"/>
Reducer, ID 72 to ID 52	97	6.902-180.0	1 piece(s)	ID 72				<input type="checkbox"/>
Vacuum connector, ID 72 to ID 42	98	6.902-178.0	1 piece(s)	ID 72			For attachment to suction nozzle and reduction to hoses DN 42	<input type="checkbox"/>
Vacuum connector, ID 72 to ID 52	99	6.902-177.0	1 piece(s)	ID 72			For attachment to suction nozzle and reduction to hoses DN 52	<input type="checkbox"/>
Hose connection	100	6.902-170.0	1 piece(s)	ID 42			For attachment to hose DN 42	<input type="checkbox"/>
	101	6.902-168.0	1 piece(s)	ID 52			For attachment to hose DN 52	<input type="checkbox"/>
Hose connection, rotatable	102	6.902-172.0	1 piece(s)	ID 42			Rotatable, for attachment to hose DN 42	<input type="checkbox"/>
	103	6.902-169.0	1 piece(s)	ID 52			Rotatable, for attachment to hose DN 52	<input type="checkbox"/>
Hose clamp	104	6.902-167.0	1 piece(s)	ID 42			For attaching hose to accessory connection DN 42/52	<input type="checkbox"/>

■ Included in delivery. □ Available accessories.

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		Order No.	Quantity	ID	Length / width	Price	Description	
Hose sleeve	105	6.902-171.0	1 piece(s)	ID 42			For attaching hose to accessory connection DN 42	<input type="checkbox"/>
	106	6.902-166.0	1 piece(s)	ID 52			For attaching hose to accessory connection DN 52	<input type="checkbox"/>
Star grip M 6	107	6.303-555.0	1 piece(s)	ID 42				<input type="checkbox"/>
Star grip M 8	108	6.303-554.0	1 piece(s)	ID 52				<input type="checkbox"/>
<b>Filters and waste disposal bags</b>								
Longopac disposal bag Mini	109	6.907-506.0	4 piece(s)				Longopac disposal sack for use with the special attachment kit (part number 2.013-050) from the Longopac disposal system range.	<input type="checkbox"/>
Disposal bags, paper	110	6.904-346.0	10 piece(s)				Disposal sack, paper, 60 l for dust-free disposal	<input type="checkbox"/>
	111	6.904-347.0	10 piece(s)				Disposal sack, paper, 100 l for dust-free disposal	<input type="checkbox"/>
Disposal bags, PE	112	6.904-348.0	20 piece(s)				Disposal sack PE 20 pcs 60/100 l for dust-free disposal	<input type="checkbox"/>
	113	6.907-336.0	5 piece(s)					<input type="checkbox"/>
	114	6.907-347.0	5 piece(s)					<input type="checkbox"/>
<b>Miscellaneous</b>								
Crane- and forklift-emptying device	115	2.642-842.0	1 piece(s)					<input type="checkbox"/>
IVC wide nozzle	116	2.642-864.0	1 piece(s)	ID 42	877 mm			<input type="checkbox"/>
Cable drum with 25 m cable	117	9.982-080.0	1 piece(s)					<input type="checkbox"/>
Power cable storage compartment	118	5.037-240.0	1 piece(s)				The power cord is stored on a hook attached to the tubular frame. The practical cord hook is suitable for a pipe diameter of 30 to 32 mm.	<input type="checkbox"/>
IVC accessories holder	119	4.645-412.0	1 piece(s)					<input type="checkbox"/>
IVC drip tray	120	5.039-065.0	1 piece(s)					<input type="checkbox"/>
<b>Accessory kits IVC, IVS, IVR (3 phases)</b>								
Dry vacuuming kit for fine dust, screw connection	121	2.869-106.0	6 -part	ID 42				<input type="checkbox"/>
Vacuuming kit for liquids with solids, screw connection	122	2.869-107.0	6 -part	ID 42				<input type="checkbox"/>
Vacuuming kit for solids/small quantities of liquids, screw connection	123	2.869-108.0	6 -part	ID 52				<input type="checkbox"/>
Vacuuming kit for dry/coarse particles, screw connection	124	2.869-109.0	6 -part	ID 52				<input type="checkbox"/>
<b>Bend</b>								
Bend with hook, screw connection	125	9.981-327.0	1 piece(s)	ID 42				<input type="checkbox"/>
	126	9.981-320.0	1 piece(s)	ID 52				<input type="checkbox"/>
<b>Adapters and spare parts</b>								
Hose connection	127	9.981-260.0	1 piece(s)	ID 42				<input type="checkbox"/>
	128	9.981-261.0	1 piece(s)	ID 52				<input type="checkbox"/>
Accessories connection	129	9.981-325.0	1 piece(s)	ID 52				<input type="checkbox"/>

■ Included in delivery. □ Available accessories.

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		Order No.	Quantity	ID	Length / width		Price	Description	
Pre-separator									
Pre-separator type RI 300	1	9.982-235.0							<input type="checkbox"/>

■ Included in delivery.    ☐ Available accessories.