

QC12Y

系列液压摆式剪板机

Series Hydraulic Swing Beam Shearing Machines



- ▼ 刀片间隙快速调整机构，可对刀口间隙进行无级调整
- ▼ 德国Bosch-rexroth液压控制，大大提高了机器的可靠性
- ▼ 灯光对线装置，便于手工划线剪切
- ▼ 可靠的安全防护装置
- ▼ E10系统精确显示后挡料行程和位置
- ▼ Blade gap can be quick adjusted and stepless adjustment
- ▼ Hydraulic controller from Bosch-Rexroth Germany, improving machine reliability greatly
- ▼ Aligning by light, helpful to mark out by hand for cutting
- ▼ Reliable safety protection device
- ▼ Back gauge stroke and position can be accurate displayed by E10 controller

QC12Y(K)系列摆式剪板机参数

Parameter of QC12Y(K) series swing shearing machines

规格参数	Specifications	单位 Unit	6×2500	6×3200	6×4000	8×3200	8×4000	12×2500	12×3200	12×4000	16×2500	16×3200	16×4000	20×2500
最大剪板厚度	Max. cutting thickness	mm	6	6	6	8	8	12	12	12	16	16	16	20
最大剪板宽度	Max. cutting length	mm	2500	3200	4000	3200	4000	2500	3200	4000	2500	3200	4000	2500
被剪板料强度	Tensile strength of sheet metal	N/mm ²	450	450	450	450	450	450	450	450	450	450	450	450
剪切角	Shear angle		1°30'	1°30'	1°30'	1°30'	1°30'	1°50'	1°50'	1°40'	2°30'	2°30'	2°30'	2°30'
最大后挡料行程	Max. back gauge range	mm	600	600	600	600	600	800	800	800	800	800	800	800
油箱容积	Capacity of oil tank	L	300	350	350	350	350	630	630	680	650	650	700	520
主电机功率	Main motor	kw	7.5	7.5	7.5	11	11	18.5	18.5	18.5	22	22	22	30
机器长度	Length of machine tool	mm	3150	3850	4640	3845	4665	3200	3950	4690	3200	3890	4690	3260
机器宽度	Width of machine tool	mm	1630	1630	1880	1785	1785	2150	2150	2200	2290	2290	2290	2525
机器高度	Height of machine tool	mm	1950	1950	2100	1900	1930	2250	2250	2350	2340	2340	2470	2620
机器重量	Weight of machine tool	kg	5200	5900	8600	8260	11520	10000	11150	14600	11000	13000	15600	18500

QC12K

系列数控摆式剪板机

Series NC Swing Beam Shearing Machines



- ▼ 后挡料采用变频电机驱动，定位快速准确
- ▼ E20数控系统具有较高的性能价格比
- ▼ Backgauge being driven by inverter motor, positioning rapid and correct
- ▼ High cost-effective E20 CNC controller



荷兰Delem DAC310(选配件)
Holland Delem DAC310(option)



气动托料装置(选配件)
Pneumatic support device(option)