### SUPPORT LEGS and SIDE GUIDES

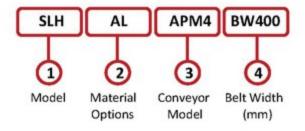
# Recommended Number of Pairs of Support Legs per Conveyor Length

	Up to 550cm	600 to 850cm	900 to 1150cm	1200 to 1450cm	1500 to 1750cm	1800 to 2050cm	2100 to 2350cm
APM4	2	3	4	5	6	7	8
APM5	2	3	4	5	6	7	8

Conveyor Length→ Conveyor Type↓	2400 to 2650cm	2700 to 2950cm	3000cm	3050 to 3250cm	3300 to 3550cm	3600 to 3850cm	3900 to 4000cm
APM4	9	10	11	-	-	,	-
APM5	9	10	11	11	12	13	14

APM4 and APM5 Drive Unit acts as one pair of Support Leg.

# Sample Model Selection (Support Legs)



### **Model Selection Table (Support Legs)**

1	Model	SLH, SLS1, SLS2			
0	Material Options	AL	40 x 40mm Aluminium Profile		
		MS	32 x 32mm x 1.6t Mild Steel Square Hollow Section		
		sus	32 x 32mm x 1.5t Stainless Steel Square Hollow Section		
3 Conveyor Model		M400, M500			
<b>4</b>	Belt Width	Up to 1000mm (in 50mm increments)			
	Conveyor Height	750mm +/- 25			
	Remarks	Standard Round Type Base Washer			

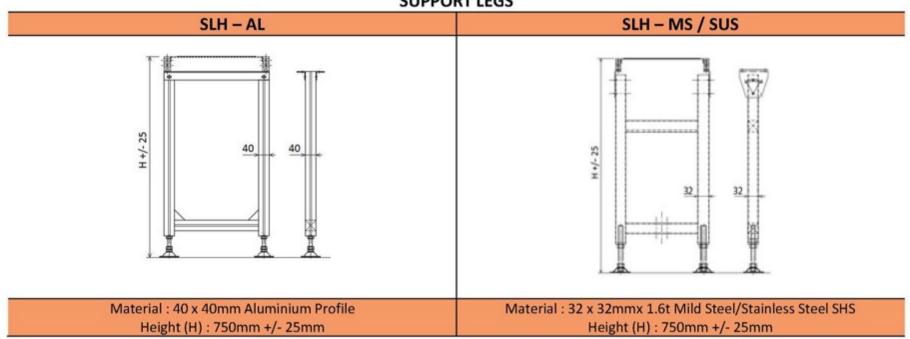
Standard increments for Belt Width and Height = 50mm

#### **Aluminium Profiles**

Conveyor Model	Conveyor Frame	Support Leg Frame	Options and Accessories
APM4	13.6 13.6 13.6 13.6 23 20 13 56	40	Support Leg : SLH, SLS1, SLS2 Side Guide : L32B, AG1B, AG5B, PG1B, PG5B Other Accessories : Instruction Manual Holder, Hanger Rail, Lighting, Shelving, Side Table, Compressed Air Piping, Foot Rest/Bracing
APM5	20 30 20 100	912.8	Support Leg : SLH, SLS1, SLS2 Side Guide : L32A, AG1A, AG5A, PG1A, PG5A Other Accessories : Instruction Manual Holder, Hanger Rail, Lighting, Shelving, Side Table, Compressed Air Piping, Foot Rest/Bracing

Conveyor Model: APM4

### SUPPORT LEGS



SLS1

SLS2

Material: 40 x 40mm Aluminium Profile or 32 x 32mm Mild Steel/Stainless Steel SHS (AL Profile shown)
Height Range (H): 750mm +/- 25mm

Accessories: 1. Hanger Rail 2. Fluorescent Light 3. Lighting/Shelving Support

4. AL Instruction Manual Holder 5. Shelving and Support Bracket 6. Plywood Side Table 7. Cable Tray with Socket

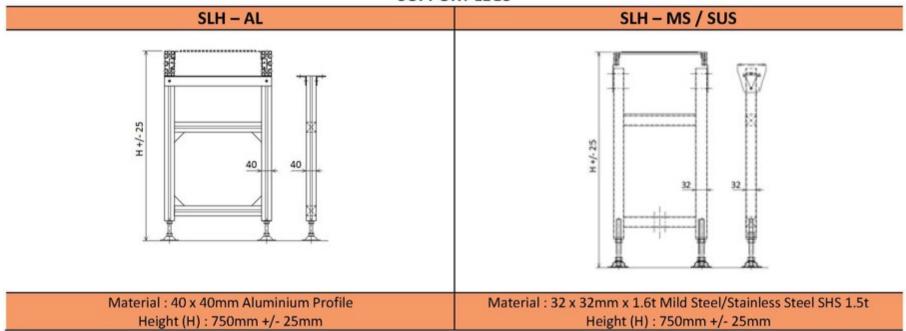
8. Support Stand 9. Foot Rest/Bracing 10. 25 x 56mm AL Profile 11. Compressed Air Piping System

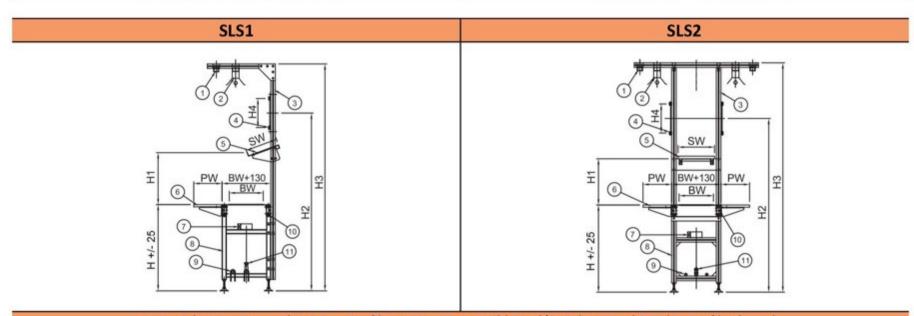
### SIDE GUIDES

	L32B	AG1B	AG5B	PG1B	PG5B
eyor series	32	% 10 S0.779\100\140 GRED 99.5	SS ALUMINIUM SS	31 ALUMNUM PLASTIC S0/70/100/140 GROD #9.5	PLASTIC ALUMINIUM
> U O	Mild Angle Side Guide	Aluminium Profile Side Guide – Adjustable Width	Aluminium Profile Side Guide – Fixed Width	AG1B with Plastic Rail – Adjustable Width	AG5B with Plastic Rail – Fixed Width

# Conveyor Model: APM5

### SUPPORT LEGS





Material: 40 x 40mm Aluminium Profile or 32 x 32mm Mild Steel/Stainless Steel SHS (AL Profile shown) Height Range (H): 750mm +/- 25mm

Accessories: 1. Hanger Rail 2. Fluorescent Light 3. Lighting/Shelving Support

4. AL Instruction Manual Holder 5. Shelving and Support Bracket 6. Plywood Side Table 7. Cable Tray with Socket 8. Support Stand 9. Foot Rest/Bracing 10. 40 x 100mm AL Profile 11. Compressed Air Piping System

#### SIDE GUIDES

		SIDE GOIDES		
L32A	AG1B	AG5B	PG1B	PG5B
MS ANGUE	30 SO\70\100\140 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	ALUMINIUM 10	PLASTIC 13 SO \70 \100\140 P	PLASTIC RAIL 33 ALUMINIUM PLASTIC RAIL 33 ALUMINIUM
Mild Steel Angle Side Guide	Aluminium Profile Side Guide – Adjustable Width	Aluminium Profile Side Guide – Fixed Width	AG1B with Plastic Rail – Adjustable Width	AG5B with Plastic Rail - Fixed Width