

## Features



**100 micron Monomeric White PVC film**



**Removable & Clear adhesive**



**Double-side PE Coated Liner**



**Up to 2 years durability**



### Applications

- |  |   |
|--|---|
| <input checked="" type="checkbox"/> Outdoor Signage      | <input checked="" type="checkbox"/> Window      |
| <input checked="" type="checkbox"/> Indoor Signage       | <input checked="" type="checkbox"/> Smooth Wall |
| <input type="checkbox"/> Vehicle Wraps                   | <input type="checkbox"/> Textured Wall          |
| <input checked="" type="checkbox"/> Vehicle slight curve | <input type="checkbox"/> LSE (PP, PE, ABS)      |
| <input type="checkbox"/> Back-lit                        | <input type="checkbox"/> Signboard (Lettering)  |



### Fire Certification

Class B. BS EN 13501-1:2007



### Printers

- ☒ Solvent Inkjet
- ☒ Latex Inkjet
- ☒ UV Inkjet
- ☐ Screen Printing
- ☐ Not Printable



### Roll Sizes

- ☒ 105cm (41in)
- ☐ 110cm (43in)
- ☒ 127cm (50in)
- ☒ 137cm (54in)
- ☒ 152cm (60in)
- ☒ 155cm (61in)
- ☐ 160cm (63in)

## Physical Properties

Property	Specification	Test Method
Thickness (Including adhesive)	125 $\mu$ m $\pm$ 10%	Micrometer
Tensile strength	$\geq$ 1.8kg/cm	ASTM 882
Elongation	$\geq$ 100%	ASTM 882
Peel adhesion(24hrs)	$\geq$ 800g/in	180 peeling PSTC-1
Application temp.	$\geq$ 10 $^{\circ}$ C	18 to 25 $^{\circ}$ C optimum, on clean substrate
Gloss : LD2840G	60 $\uparrow$	@60, in Machine Direction
LD2840M	20 $\downarrow$	(ASTM D 2457)
Dimensional Stability	Max 0.5mm	Adhered to Aluminum Plate, Length Direction (100 $^{\circ}$ C Oven, 2hr , Average)
Release liner thickness	0.14mm $\pm$ 10%	Micrometer

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## ■ Recommendation



### Shelf life

Shelf life is 12 months from factory shipment.  
Storage condition: Free from excessive moisture, temperature, direct sunlight (20 °C x 50% R.H)



### Durability

Durability is based on unprinted film vertical exposure  
Please see Durability guide of LG Hausys ([www.lghausys.com](http://www.lghausys.com))



### Lamination Film

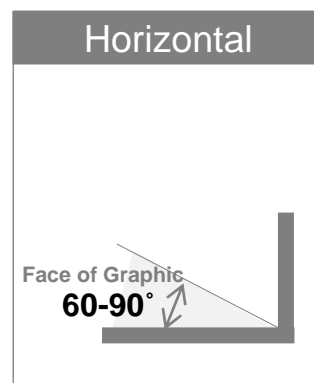
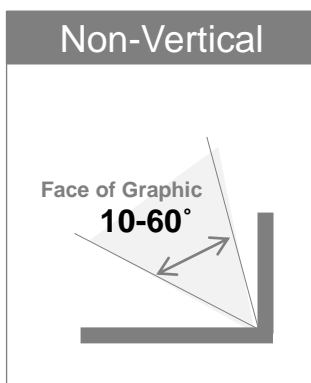
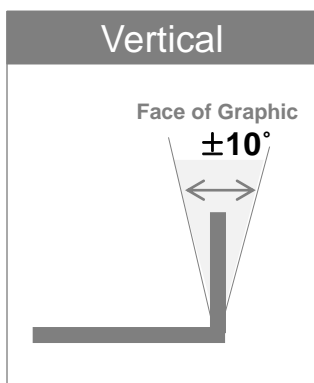
LD28 Series are recommended to use with LP2812 (LG Lamination Film)

## ■ Durability Guide



### Durability Period & Exposure Conditions

Exposure to	Durability period		Examples (2 years product, Zone 1&2)
	Zone 1 & 2	Zone 3	
Vertical	100%	50%	2 years × 100% = 2 years
Non-Vertical	60%	30%	2 years × 60% = 1.2 years
Horizontal	30%	15%	2 years × 30% = 0.6 years



Please refer to LG Hausys durability guide of zone 1,2 and 3. (Zone system chart)