

MIG WELDING MACHINE C/W 9M EXTENSOIN WIRE CABLE SET (IGBT)



Technical Date

Brand	MASTERWELD			
Model	PWT - MIG 350		PWT - MIG 500	
Supply Voltage / Frequency	Three-Phase 415V±10%50Hz			
	MIG	MMA	MIG	MMA
Rated Input Power	15.1KVA	13.9KVA	25.3KVA	24.6KVA
Maximum Input Current	22.8A	21.2A	38.4A	37.5A
Rated Load Succession Rate	60%	60%	60%	60%
Output Current Adjustment Range	50 ~ 350A	50~350A	50 ~ 500A	50 ~ 500A
Output Voltage Adjustment Range	22 ~ 34V	17 ~ 31.5V	22 ~ 40V	17 ~ 44V
Output No-load Voltage	75V			
Efficiency	≥ 89%			
Power Factor	≥ 0.87			
Insulation Grade	F			
Protection Level of Enclosure	IP23			
Welding Wire Diameter	Φ1.0 ~ Φ1.6M			
Weight of Welding Machine	53KG			
Volume of Welding Machine	670 X 290 X 525 (MM)			
Co2 Gas Flow	15 - 20L / MIN			