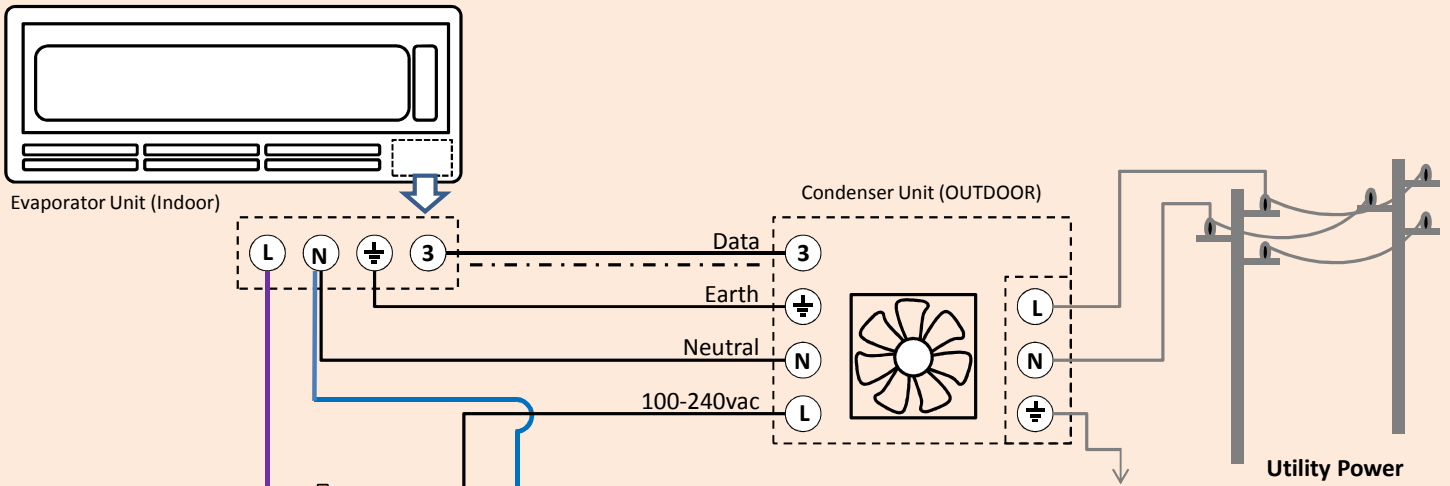


Below are examples of how REFCO pumps can be installed. For reference only.

**When Indoor Evaporator Unit is powered from the Outdoor Condenser Unit**



**Alarm Relay Operation Table**

Pump Status	Condensate Level	Or	
		Default Operation	Fail-Safe Operation
Unpowered Or (Pump Failure)	N/A		
Powered	Below Alarm Level		
Powered	Alarm Activated		

**To Change Alarm Relay Operation**

1. Unplug Pump
2. Move DIP Switch Positions to
3. Plug Pump IN
4. Wait for One Green LED Blink
5. Move DIP Switch Positions to
6. Wait for One Red LED Blink
7. Reset DIP Switch Positions to
8. Wait for One Green LED Blink
9. Unplug Pump
10. Set the DIP Switches back to the desired capacity configuration. (Low, Medium-Low, Medium-High, High)
11. Plug Pump IN and check that Power Up LED Sequence matches the desired alarm relay operation
12. DONE!

\* To reset default alarm relay operation repeat steps 1 thru 11

- \*\*ORANGE: Isolate with wire nut To use Fail-Safe Operation.**
1. Remove the Violet Wire from Indoor Connection and isolate with wire nut.
  2. Connect the Orange Wire to the same Indoor Connection.
  3. Change Alarm Relay to Fail-Safe Operation

**When Multi-Split System is Installed**

