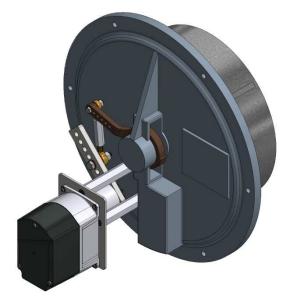
SCC Inc.

Technical Instructions

Document No. CPBK-4000

February 24, 2014

BR...CBAIR Rotary Air Damper Retrofit Kits



Product Description

A BR...CBAIR retrofit kit reliably mounts an SQM33, SQM45, or SQM48 actuator to a Cleaver Brooks boiler rotary air damper with an outer flange diameter of 18.25".

Features

- Accessory to a Siemens LMV3 or LMV5 system
- Robust bracket design engineered for precise shaft alignment ٠
- Easy installation with readily available tools

Product Part Numbers

Table 1: Available Bracket Assembly Part Numbers	
Part Number	Description
BR-3345CBAIR	SQM33 or SQM45 actuator to Cleaver Brooks rotary air damper
BR-48CBAIR	SQM48 actuator to Cleaver Brooks rotary air damper

vailable Bracket Accombly Dart Numbers

Components

Figure 1 shows the components included with a BR...CBAIR retrofit kit. See Installation Instructions CPBK-4100 for more information.

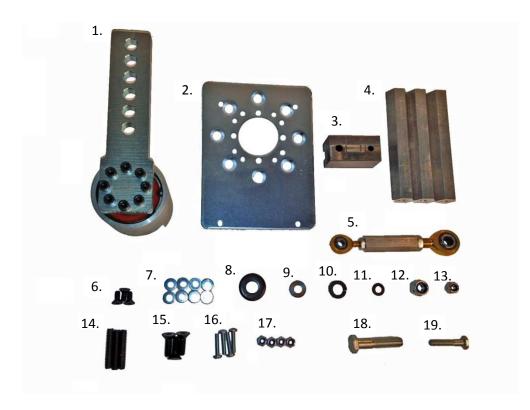


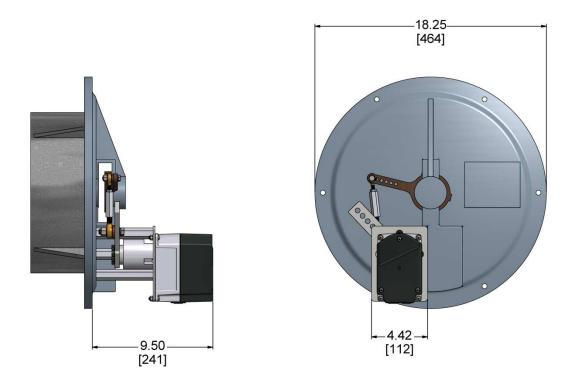
Figure 1: Components Included in a BR...CBAIR Rotary Air Damper Retrofit Kit

- 1. Bearing block crank arm assembly
- 2. Actuator base plate
- 3. Drill / tap guide
- 4. 4.5" hex standoffs (qty 3)
- 5. Turnbuckle assembly
- 6. #10-24 x 0.44" flat head screws (qty 3)
- 7. #8 SAE flat washers (qty 8)
- 8. 3/8" spacer
- 9. 1/4" spacer
- 10. 3/8" lock washer

- 11. 1/4" lock washer
- 12. 3/8" lock nut
- 13. 1/4" lock nut
- 14. 1/4"-20 x 1.25" studs (qty 3)
- 15. 1/4"-20 x 0.75" flat head screws (qty 3)
- 16. #8-32 x 0.75" pan head screws (qty 4)
- 17. #8-32 lock nuts (qty 4)
- 18. 3/8"-16 x 1.75" hex head screw
- 19. 1/4"-20 x 1.25" hex head screw

Dimensions

Dimensions in inches; millimeters in brackets



Information in this publication is based on current specifications. The company reserves the right to make changes in specifications and models as design improvements are introduced. Product or company names mentioned herein may be the trademarks of their respective owners. © 2009 SCC Inc.

SCC Inc. 1250 Lunt Avenue Elk Grove Village, IL 60007 U.S.A. Your feedback is important to us. If you have comments about this document, please send them to techsupport@scccombustion.com Document No. CPBK-4000 Country of Origin: US Page **3**