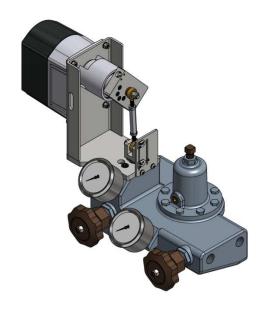
SCC Inc.

Technical Instructions

Document No. CPBK-5000 March 20, 2014

BR...CBOIL Fuel Oil Controller Retrofit Kits



Product Description

A BR...CBOIL retrofit kit reliably mounts an SQM33, SQM45, or SQM48 actuator to a Cleaver Brooks fuel oil controller.

Features

- Accessory to a Siemens LMV3 or LMV5 linkageless system
- Robust bracket design engineered for precise shaft alignment
- Fully adjustable stroke and low-fire position
- Easy installation with readily available tools
- Visual position indication
- Two mounting options
- Crank arm turns on sealed ball bearings
- Turnbuckle linkage utilizes zero-lash rod ends

Product Part Numbers

Table 1: Available Bracket Assembly Part Numbers

Part Number	Description
BR-45CBOIL	SQM33 or SQM45 actuator to Cleaver Brooks fuel oil controller
BR-48CBOIL	SQM48 actuator to Cleaver Brooks fuel oil controller

Components

Figure 1 shows the components included with a BR...CBOIL retrofit kit. See Installation Instructions CPBK-5100 for more information.

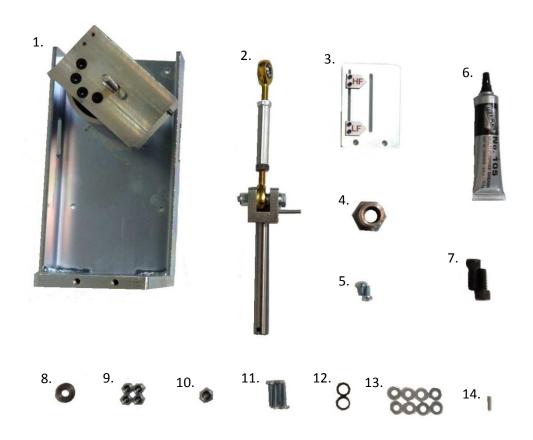


Figure 1: Components Included in a BR...CBOIL Fuel Oil Controller Retrofit Kit

- 1. Bearing block bracket assembly
- 2. Stem assembly
- 3. Position indicator bracket
- 4. Packing nut
- 5. #10-24 x 3/8" pan head screws (qty 2)
- 6. Lubriplate grease
- 7. 5/16"-18 x 3/4" socket head screws (qty 2) 14. 1/8" x 7/16" roll pin
- 8. 1/4" spacer
- 9. #8-32 lock nuts (qty 4)
- 10. 1/4"-20 lock nut
- 11. #8-32 x 3/4" pan head screws (qty 4)
- 12. 5/16" lock washers (qty 2)
- 13. #8 SAE washers (qty 8)

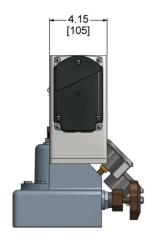
Note: The grooved pin (not shown) from the fuel oil controller must be reused with this retrofit kit.

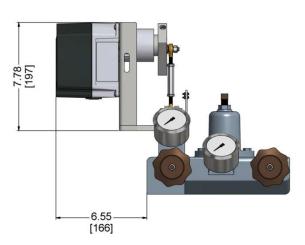
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Dimensions

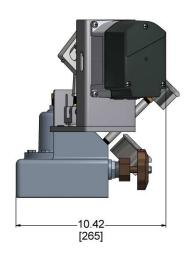
Dimensions in inches; millimeters in brackets

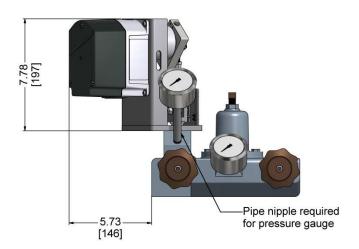
Mounting Option A





Mounting Option B (rotated 32° away from boiler)





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