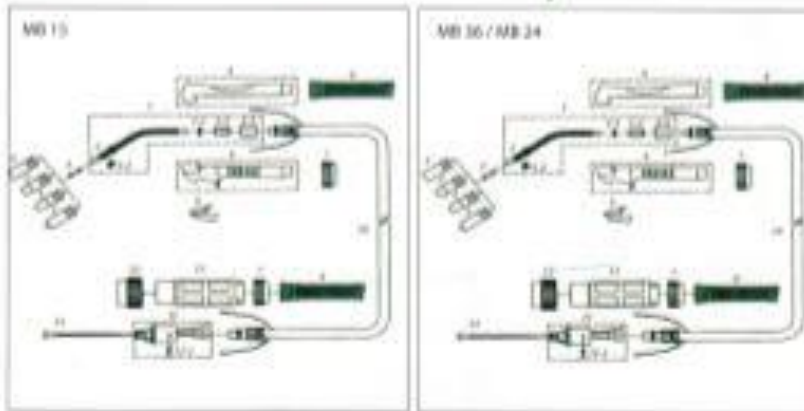




CO₂ / MIG / MAG Welding Torch



Standard Components

1	Swan Neck
1-1	Nut for Swan Neck
1-2	Fitting for Plastic Support
1-3	Plastic Support for Swan Neck
2	Gas Diffuser
3	Tip Holder
4	Contact Tip
5	Gas Nozzle
6	Handle Set
7	Nut for Handle
8	Spring Cable Support
9	Trigger Switch
10	MIG Cable
11	EURO Connector
11-1	Screw for Housing
12	EURO Connector Nut
13	Housing
14	Liner

MB Series CO₂ / MIG / MAG Welding Torch

Specification / Model	MB 15	MB 24	MB 36
Cooling Method	Air Cooled	Air Cooled	Air Cooled
Recommend wire Dia.	0.6 - 0.9 mm	0.8 - 1.2 mm	0.8 - 1.2mm
Max Capacity @ Gas	180 A @ CO ₂	250 A @ CO ₂	340 A @ CO ₂
Type	150 A @ Mix Gas	220 A @ Mix Gas	320 A @ Mix Gas
Cable Length	3m, 4m, 5m	3m, 4m, 5m	3m, 4m, 5m
Connector Fitting (Std)	Euro	Euro	Euro



MB 15 MIG Torch MB 24 MIG Torch

MB 15 MIG Torch

Description	Size	Part No.
MB-15 MIG Torch (Euro Fitting)	3m	15-3-E
	4m	15-4-E
	5m	15-5-E
Swan neck	(Left)	002-0009(L)
	(Right)	002-0009(R)
Head Insulator	-	002-0050
Tip Holder	(Left)	002-0078C(L)
	(Right)	002-0078(R)
Nozzle	9.5mm	145-0123
	12.7mm	145-0075
	15.9mm	145-0041
Contact Tip	0.8mm	140-0059
	1.0mm	140-0253
	1.2mm	140-0387

MB 24 MIG Torch

Description	Size	Part No.
MB-24 MIG Torch (Euro Fitting)	3m	24-3-E
	4m	24-4-E
	5m	24-5-E
Swan neck	-	012-0001
Gas Diffuser	Fiber	012-0017
	Ceramic	012-0017(C)
	Rubber	012-0017(R)
Tip Holder	-	142-0003
Nozzle	12.5mm	145-0080
	17.0mm	145-0047
Contact Tip (MS)	0.8mm	140-0051
	1.0mm	140-0242
	1.2mm	140-0379
	1.6mm	140-0555



MB 36 MIG Torch

MB 36 MIG Torch

Description	Size	Part No.
MB-36 MIG Torch (Euro Fitting)	3m	36-3-E
	4m	36-4-E
	5m	36-5-E
Swan neck		014-0006
Gas Diffuser	Fiber	014-0021
	Ceramic	014-0021(C)
Tip Holder	(M6)	142-0005
	(M8)	142-0020
Nozzle	12.7mm	145-0078
	15.9mm	145-0126
Contact Tip (M8)	0.8mm	140-0114
	1.0mm	140-0313
	1.2mm	140-0442
	1.4mm	140-0533
	1.6mm	140-0587