



長頸短刃 2刃球型立銑刀

Long Neck Short Flute 2 Flutes Ball Nose

Square Series
平刀系列

Ball Nose & Corner Radius Series
球刀 / 圓鼻系列

Taper Flute Series Aluminum Alloy Series
斜度 / 鋁用刀系列

Special Series
特製刀系列



Helix Angle

| 產品編碼 Item Code | R徑 1/2d | 刃長 l | 有效長 l ₁ | 全長 L | 柄徑 D | 頸徑 d ₁ |
|-------------------|------------|---------|-----------------------|---------|---------|----------------------|
| LH2BR-004-02 | R0.20 | 0.6 | 2 | 50 | 4 | 0.37 |
| LH2BR-004-04 | R0.20 | 0.6 | 4 | 50 | 4 | 0.37 |
| LH2BR-005-02 | R0.25 | 0.8 | 2 | 50 | 4 | 0.45 |
| LH2BR-005-04 | R0.25 | 0.8 | 4 | 50 | 4 | 0.45 |
| LH2BR-005-06 | R0.25 | 0.8 | 6 | 50 | 4 | 0.45 |
| LH2BR-006-02 | R0.30 | 1.0 | 2 | 50 | 4 | 0.55 |
| LH2BR-006-04 | R0.30 | 1.0 | 4 | 50 | 4 | 0.55 |
| LH2BR-006-06 | R0.30 | 1.0 | 6 | 50 | 4 | 0.55 |
| LH2BR-006-08 | R0.30 | 1.0 | 8 | 50 | 4 | 0.55 |
| LH2BR-008-03 | R0.40 | 1.2 | 3 | 50 | 4 | 0.75 |
| LH2BR-008-04 | R0.40 | 1.2 | 4 | 50 | 4 | 0.75 |
| LH2BR-008-06 | R0.40 | 1.2 | 6 | 50 | 4 | 0.75 |
| LH2BR-008-08 | R0.40 | 1.2 | 8 | 50 | 4 | 0.75 |
| LH2BR-008-10 | R0.40 | 1.2 | 10 | 50 | 4 | 0.75 |
| LH2BR-010-04 | R0.50 | 1.2 | 4 | 50 | 4 | 0.95 |
| LH2BR-010-06 | R0.50 | 1.2 | 6 | 50 | 4 | 0.95 |
| LH2BR-010-08 | R0.50 | 1.2 | 8 | 50 | 4 | 0.95 |
| LH2BR-010-10 | R0.50 | 1.2 | 10 | 50 | 4 | 0.95 |
| LH2BR-010-12 | R0.50 | 1.2 | 12 | 50 | 4 | 0.95 |
| LH2BR-010-14 | R0.50 | 1.2 | 14 | 50 | 4 | 0.95 |
| LH2BR-010-16 | R0.50 | 1.2 | 16 | 50 | 4 | 0.95 |
| LH2BR-010-18 | R0.50 | 1.2 | 18 | 55 | 4 | 0.95 |
| LH2BR-010-20 | R0.50 | 1.2 | 20 | 60 | 4 | 0.95 |
| LH2BR-015-04 | R0.75 | 1.7 | 4 | 50 | 4 | 1.45 |
| LH2BR-015-06 | R0.75 | 1.7 | 6 | 50 | 4 | 1.45 |
| LH2BR-015-08 | R0.75 | 1.7 | 8 | 50 | 4 | 1.45 |
| LH2BR-015-10 | R0.75 | 1.7 | 10 | 50 | 4 | 1.45 |
| LH2BR-015-12 | R0.75 | 1.7 | 12 | 50 | 4 | 1.45 |
| LH2BR-015-14 | R0.75 | 1.7 | 14 | 50 | 4 | 1.45 |
| LH2BR-015-16 | R0.75 | 1.7 | 16 | 50 | 4 | 1.45 |
| LH2BR-015-18 | R0.75 | 1.7 | 18 | 55 | 4 | 1.45 |
| LH2BR-015-20 | R0.75 | 1.7 | 20 | 60 | 4 | 1.45 |
| LH2BR-020-06 | R1.00 | 2.2 | 6 | 50 | 4 | 1.95 |
| LH2BR-020-08 | R1.00 | 2.2 | 8 | 50 | 4 | 1.95 |
| LH2BR-020-10 | R1.00 | 2.2 | 10 | 50 | 4 | 1.95 |
| LH2BR-020-12 | R1.00 | 2.2 | 12 | 50 | 4 | 1.95 |
| LH2BR-020-14 | R1.00 | 2.2 | 14 | 50 | 4 | 1.95 |
| LH2BR-020-16 | R1.00 | 2.2 | 16 | 50 | 4 | 1.95 |
| LH2BR-020-18 | R1.00 | 2.2 | 18 | 55 | 4 | 1.95 |
| LH2BR-020-20 | R1.00 | 2.2 | 20 | 60 | 4 | 1.95 |

※特殊規格訂製 Make to order for special specification.

一般切削用 General Purpose

LH 460 MG 0.6 μm CO 10% HRC +55 TiAlN

高速機切削用 High Speed Cutting

LH 500 UMG 0.5 μm CO 12% HRC +60

LH 550 UMG 0.2 μm CO 9% HRC +65-68 AlTiN

