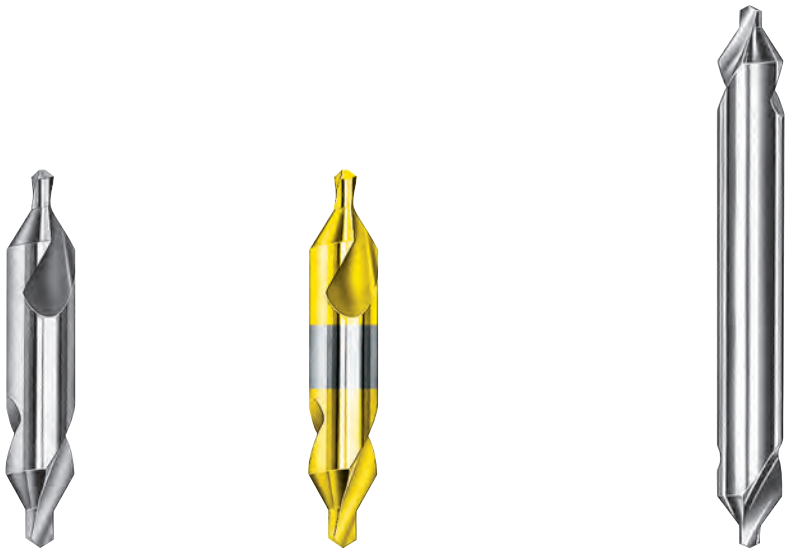
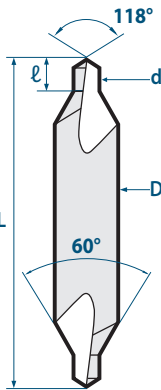


60° CENTRE DRILLS



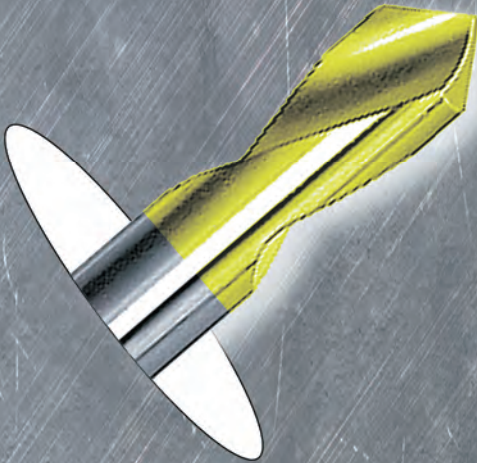
CENTRE DRILLS 60°  
RIGHT SPIRAL  
DIN 333 - A



Art. No.				60°	60°- TiN		60°- L
Material				HSS-E	HSS-E		HSS-E
Treatment					TiN		
d	D	L	ℓ mini			L	
1,0	4,0	35	1,2	•	•	100	•
1,2	5,0	40	1,3	•	•		
1,5	5,0	40	1,5	•	•	100	•
1,6	4,0	35	2,0	•	•		
2,0	5,0	40	2,5	•	•		
2,0	6,0	45	2,0	•	•	100	•
2,5	6,3	45	3,1	•	•		
2,5	7,7	50	2,5	•	•		
2,5	7,7	57	2,5	•	•		
2,5	8,0	50	3,1	•	•	100	•
3,0	7,7	56	3,0	•	•		
3,0	8,0	50	3,9	•	•	100	•
3,0	10,0	55	3,9	•	•	100	•
3,15	8,0	50	3,9	•	•		
3,2	7,7	57	3,2	•	•		
4,0	10,0	55	5,0	•	•		
4,0	10,0	65	4,5	•	•		
4,0	10,0	69	4,5	•	•	100	•
4,0	11,0	69	4,5	•	•		
5,0	11,0	69	5,5	•	•		
5,0	11,0	78	5,5	•	•		
5,0	12,0	63	6,3	•	•	100	•
5,0	12,5	63	6,3	•	•		
6,0	16,0	90	7,0	•	•		
6,0	18,0	95	7,0	•	•		
6,3	16,0	71	8,0	•	•		



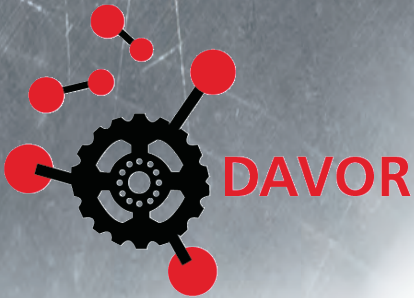
90° THREE FLUTES  
COUNTERSINKS PAGE 2



90° NC SPOT DRILLS  
PAGE 3



60° CENTRE DRILLS  
PAGE 4



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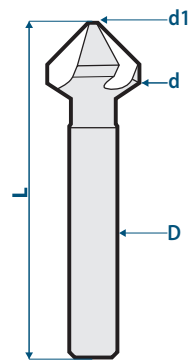
## 90° COUNTERSINKS



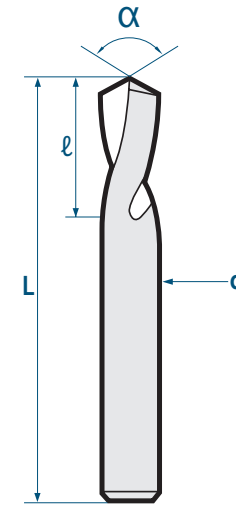
## 90° NC SPOT DRILLS



THREE FLUTES COUNTERSINKS  
90°  
DIN 335-C

[illegible]

NC SPOTTING DRILLS  
90°  
ISO 10898

[illegible]