

HFE 18V-100

HIGH VOLTAGE DIRECT CURRENT RELAY



Features

- Ceramic brazing sealed technology guarantees no risk of arc leaking and ensures no fire or explosion.
- Filled with gas (mostly hydrogen) to effectively prevent the oxidation burnt when exposed to electricity; the contact resistance is low and stable, and the parts exposed to electricity can meet IP67 protection level.
- Carrying current 100A continuously at 85°C.
- Insulation resistance is 1000mΩ (1000VDC), and dielectric strength between the coil and contacts is 4KV, which meets the requirements of IEC 60664-1.

CONTACT DATA

| | | | |
|---|---|--|--|
| Contact arrangement | 1H | | |
| Contact resistance | ≤1.5mΩ (6VDC 20A) | | |
| Rated load current | 100A | | |
| Mechanical endurance | 2 x 10 ⁵ ops | | |
| Outline Dimensions | 77.6 x 40.0 x 72.6 mm | | |
| | 450V type | 750V type | |
| Max. switching voltage | 750V | 750V | |
| Max. breaking current | 1000A (360V, 1op min.) | 1000A (600V, 1op min.) | |
| Max. switching power | 45kW | 75kW | |
| Electrical endurance ¹⁾ | Cap. load | Switching: 2.5 x 10 ⁴ ops (22.5Vd.c., τ=1ms Inrush 400A, Steady 100A) | Switching: 2.5 x 10 ⁴ ops (37.5Vd.c., τ=1ms Inrush 400A, Steady 100A) |
| | | Making: 1 op (360Vd.c., τ=1ms Inrush 1350A, Steady 100A) | |
| | Res. load | Breaking: 1 x 10 ⁴ ops (360Vd.c., 50A) | Breaking: 6 x 10 ³ ops (600Vd.c., 50A) |
| | | Switching: 3 x 10 ³ ops (450Vd.c., 100A) | Switching: 1 x 10 ³ ops (750Vd.c., 1000A) |
| Current carrying capacity ²⁾ | 100A: Cont. 120A: 2h 200A: 10min 400A: 2min 600A: 30s | | |

- Notes:** 1) Until special statement, the temperature of electrical endurance is at 23°C and the on-off ratio is 0.6s:5.4s.
2) Ambient temperature is room temperature and cross section area of wire is 40mm² min. See Pic Endurance Capacity Curve for more information.

COIL

| Nominal Voltage VDC | Pick-up Voltage VDC max. | Drop-out Voltage VDC min. | Coil power W |
|---------------------|--------------------------|---------------------------|--------------|
| 12 | 9 | 1 | 4.5 |
| 24 | 18 | 2 | 4.5 |

Notes: The values above are conservative values within the temperature range(-40°C to 85°C), the pulling in voltage and releasing voltage are showed in the Pic Pulling in / Release Voltage Change Curve.

CHARACTERISTICS

| | | |
|-------------------------------|----------------------------------|---------------------|
| Insulation resistance | 1000MΩ (at 1000VDC) | |
| Dielectric strength | Between coil & contacts | 4000VAC 1min. |
| | Between open contacts | 3000VAC 1min. |
| Operate time (at nomi. volt.) | 30ms max. | |
| Release time (at nomi. volt.) | 10ms max. | |
| Shock resistance | Functional | 196m/s ² |
| | Destructive | 490m/s ² |
| Vibration resistance | 10Hz to 500Hz 49m/s ² | |
| Humidity | 5% to 85% RH | |
| Ambient temperature | -40°C to 85°C | |
| Termination | M5 screw thread | |
| Unit weight | Approx.400g | |

Notes: The data shown above are initial values.



HONGFA RELAY

ISO9001, ISO/TS16949, ISO14001, OHSAS18001, IECQ QC 080000 CERTIFIED

2016 Rev. 1.00

ORDERING INFORMATION

| | | | | | | | | |
|----------------------------|-------------------------|---------------|-------------------|------------|------------|----------|----------|--------------|
| HFE18V | | -100 / | 750- | 12- | H | L | 5 | (XXX) |
| Type | V: New energy vehicle | | | | | | | |
| Contact rating | 100: 100A | | | | | | | |
| Load voltage | 750: 750VDC | | Nil: 450 VDC | | | | | |
| Coil voltage | 12:12VDC | | 24: 24 VDC | | 48: 48 VDC | | | |
| Contact arrangement | H: 1 Form A | | | | | | | |
| Coil input terminal | L: wire | | B: wire+connector | | | | | |
| Load input terminal | 5: Bolt Terminal Female | | | | | | | |

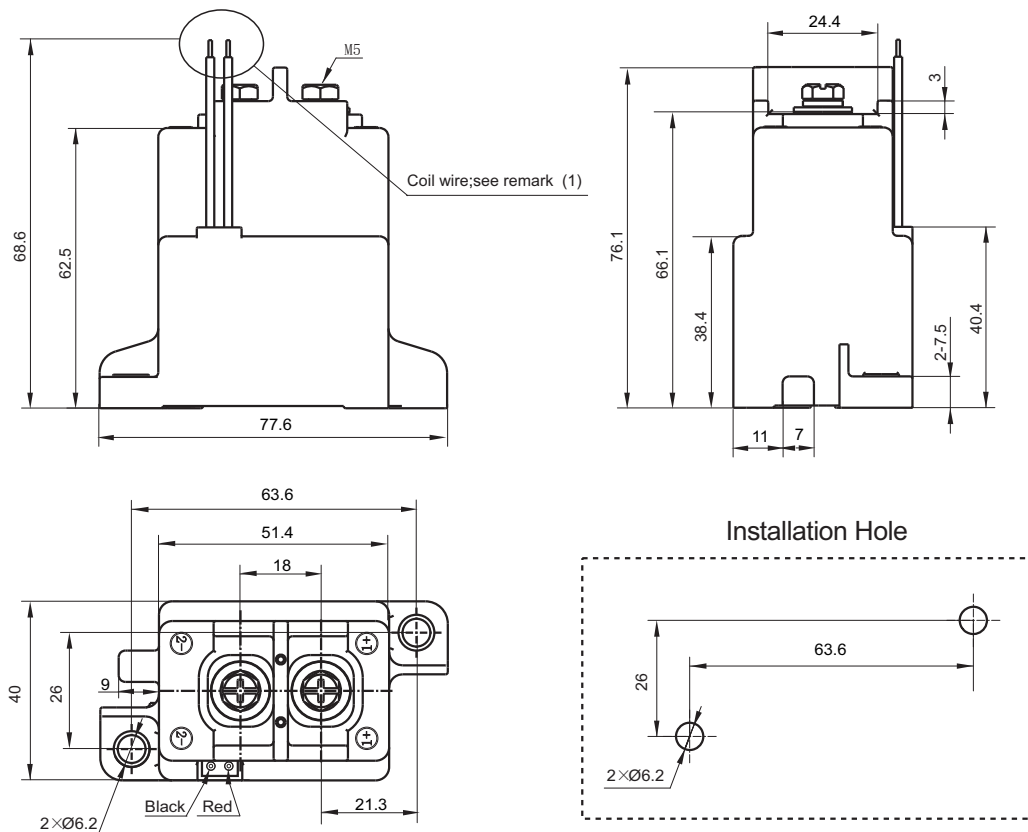
Special code¹⁾ **XXX:** Customer special requirement **Nil:** Standard

Notes: 1) The customer special requirement express as special code after evaluating by Hongfa.

OUTLINE DIMENSIONS,INSTALLATION HOLE

Unit: mm

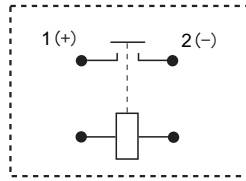
Outline Dimensions



Remark:

- (1) Coil terminals have two kinds, wire and wire+connector. Standard length of wire is 100 ± 8 mm, special length available. The dimension of wire+connector can be found in next page.
- (2) In case of no tolerance shown in outline dimension: outline dimension ≤ 10 mm, tolerance should be ± 0.3 mm; outline dimension > 10 mm and ≤ 50 mm, tolerance should be ± 0.5 mm; outline dimension > 50 mm, tolerance should be ± 0.8 mm.

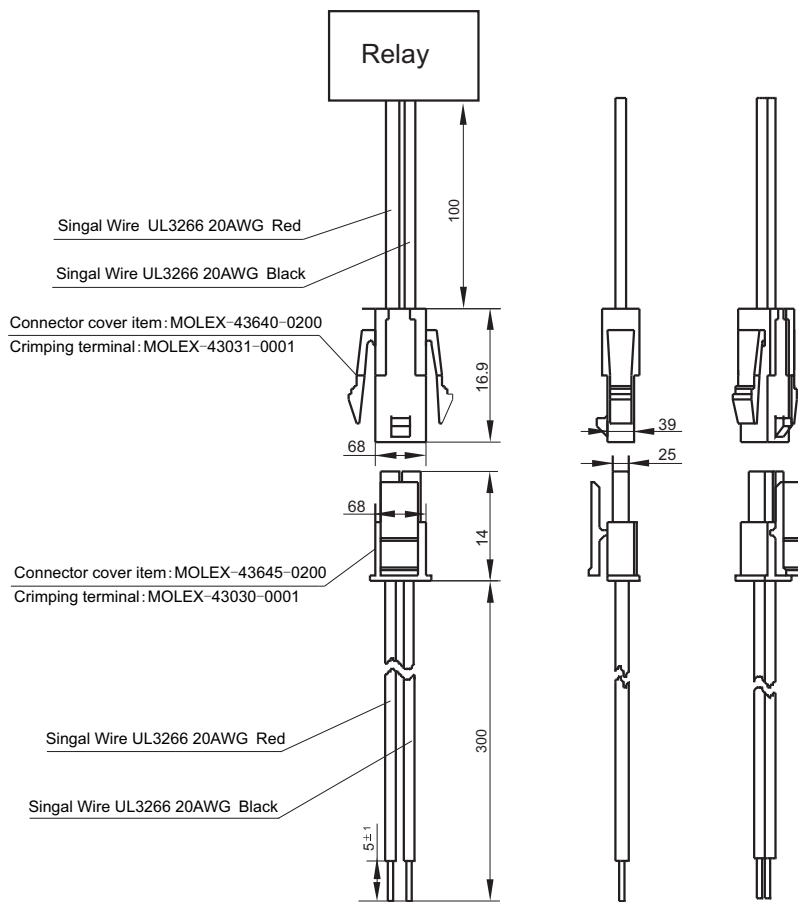
Coil Wring Diagram



note: polarity option on the loads;
no polarity on coil.

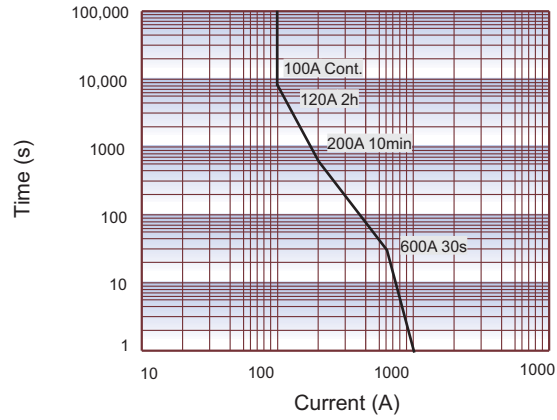
Wring Diagram

B: Wire+Connector



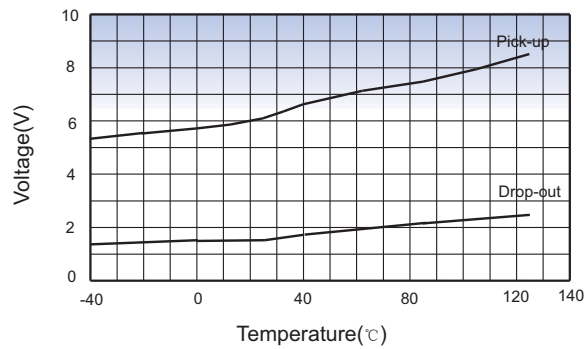
CHARACTERISTIC CURVES

Endurance Capacity Curve



Notes: The data above is measured at the environment temperature 85°C with cross section area of wire $\geq 40\text{mm}^2$. This data is only for reference and please do not use it for fuse selection.

Pick-up Voltage / Drop-out Voltage Curve



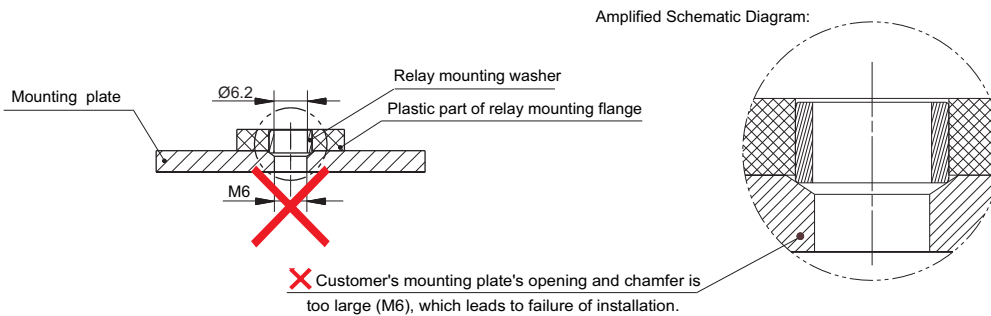
Notes: When the coil voltage is at 12V, the data above is taken as sample value and only for reference (Sample quantity: n=3)

Cautions

1. In case of loosening, please use washer when install the relay with M5 screw, and the torque within 3N·m to 4N·m, the torque of fixing screw at terminals shall be within 3N·m to 4N·m. The torque beyond the range may cause damage.
2. Please do not adhere foreign materials like oil on the terminals and please use the wire with cross section area 40mm² min., otherwise the terminal parts may have abnormal heating.
3. The thickness of copper bus-bar is recommended 1.5mm to 2mm, otherwise it may cause screwloose or can not guarantee a tight installation.
4. Cautions of Relay Installatio:

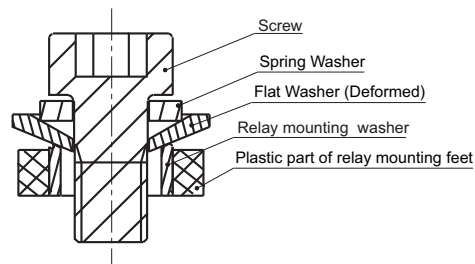
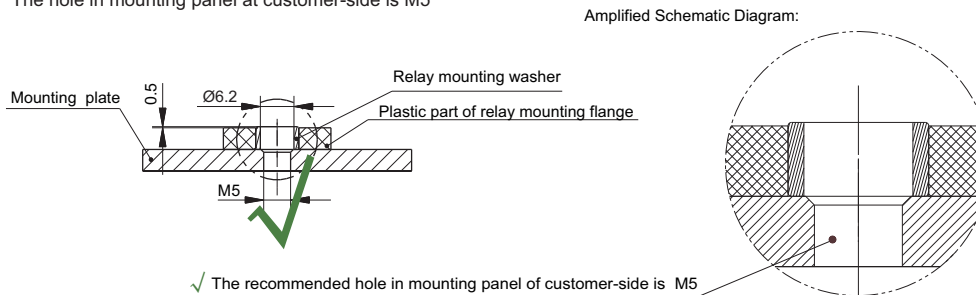
Unrecommended method

The hole of mounting panel at customer-side is too large.



Recommended method

The hole in mounting panel at customer-side is M5



When use M5 screw, the thickness and strength of the washer needs to be guaranteed or it may stand deformation and burst the cover.

Disclaimer

The specification is for reference only. See to "Terminology and Guidelines" for more information. Specifications subject to change without notice. We could not evaluate all the performance and all the parameters for every possible application. Thus the user should be in a right position to choose the suitable product for their own application. If there is any query, please contact Hongfa for the technical service. However, it is the user's responsibility to determine which product should be used only.