

Thank you very much for selecting Autonics products. For your safety, please read the following before using

Caution for your safety

- *Please keep these instructions and review them before using this unit.
- ×Please observe the cautions that follow
- ▲ Warning Serious injury may result if instructions are not followed.
 ▲ Caution Product may be damaged, or injury may result if instructions are not followed.

⚠ Warning

- 1.In case of using this unit with machineries(Nuclear power control, medical equipment,vehicle, train airplane, combustion apparatus, entertainment or safety device etc), it requires installing fail-safe device or contact us for information on type required.
- It may result in serious damage, fire or human injury

 2.This unit must be mounted on panel.
- It may give an electric shock
- 3.Do not repair or checkup when po
 It may give an electric shock.
- 4. Do not disassemble and modify this unit, when it requires. If needs, please contact us. It may give an electric shock and cause a fire

⚠ Caution

- 1.This unit shall not be used outdoors.
- It may give an electric shock.

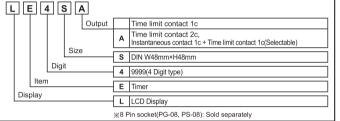
 2.When wire connection, No.20AWG(0.50mm²) should be used and screw bolt on terminal block with 0.74Nm to 0.90Nm strength.
 It may result in malfunction or fire due to contact failure
 3.Please observe specification rating.

- It might shorten the life cycle of the product and cause a fire.

 4.Do not use the load beyond rated switching capacity of Relay contact.

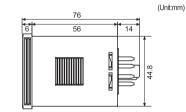
 It may cause insulation failure, contact melt, contact failure, relay broken, fire etc.
- 5. In cleaning the unit, do not use water or an oil-based detergent.
 It might cause an electric shock or a fire.
 6. Do not use this unit at place where there are flammable or explosive gas, humidity, direct ray of the sun,
- radiant heat, vibration, impact etc.
 It may cause explosion or a fire.
 7.Do not inflow dust or wire dregs into inside of this unit. It may cause a fire or mechanical trouble

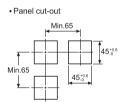
Ordering information



Dimensions









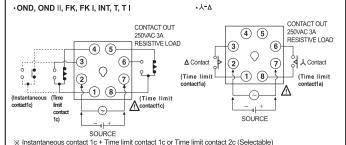


 $\ensuremath{\mathbb{X}}$ Insert product into a panel, fasten braket by pushing with tools as shown above.

Specifications

Model			LE4SA			
Power supply			24-240VAC 50/60Hz, 24-240VDC			
Display method			LCD Display(Backlight)			
Allowable voltage range			90 ~ 110% of rated voltage			
Power consumption			24-240VAC: Max. 4VA, 24-240VDC: Max. 1.6W			
Return	time		Max. 100ms			
Control	Con-	Туре	Time limit DPDT(2c), Time limit SPDT(1c)+Instantaneous contact SPDT(1c): Selectable			
output	tact	Capacity	250VAC 3A resistive load			
Repeat Setting Voltage Temperature error			Max. ±0.01% ±0.05 sec			
Ambient temperature			-10 ∼ 55°C(at non-freezing status)			
Storage temperature			-25 ~ 65°C(at non-freezing status)			
Ambient humidity			35 ~ 85%RH			
Insulation resistance			Min. 100MΩ(500VDC megger)			
Dielectric strength			2,000VAC 50/60Hz for 1 minute			
Mechanical		nical	0.75mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 1hour			
Vibration	Malfunction		0.5mm amplitude at frequency of 10 ~ 55Hz in each of X, Y, Z directions for 10 minutes			
Observation	Mechanical		300m/s²(30G) X, Y, Z directions for 3 times			
Shock	Malfunction		100m/s²(10G) X, Y, Z directions for 3 times			
Relay	Mechanical		Min. 10,000,000 times			
life cycle	Electrical		Min. 100,000 times(250VAC 3A resistive load)			
Approval			€ c P3 ∪s			
Weight			Approx. 98g			

Connection



× T. T I : Time limit 2c(Only)

The above specifications are subject to change and some models may be discontinued without notice

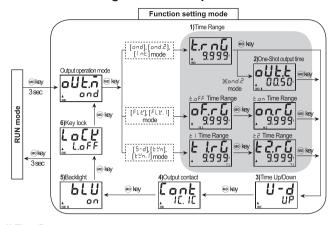
Front panel identification



- ① Time progressing display: It displays the current time.
 ② Time setting display: It displays the setting time.
- ③ ③ Time unit:It displays the time unit. ④ Operation mode: It displays the current operation mode.
 - ② Operation in outside years a local configuration of contract of output display: It displays the status of output contact.
 ③ UP/DOWN:It displays time progressing UP(▲), DOWN(▼).
 - The status of key lock display: It displays the status of key lock.
 New lock display: It displays the status of key lock.
 New lock display: It displays the status of key lock. we key: Used for advancing to function setting mode, setting time
 - change and output contact status checking

 (i) (iii) key:Used for advancing to setting time change mode and moving to each digit
 - ⊕ key:Used for changing the set value

Function Setting Mode Descriptions



1) Time Range

	Parameter	Time range specification			
	9.999s(9.999s)	0.010 sec	~	9.999 sec] . '9.999 ₅
	99.99s(99.99s)	0.01 sec	~	99.99 sec	<u> </u>
	999.9s(999.9s)	0.1 sec	~	999.9 sec	
	9999s) seeee	1 sec	~	9999 sec	
Γ	99m59s (99m59s)	0 min 01 sec	~	99 min 59 sec	of.ru onru 9999 9999
	999.9 ^m (999.9m)	0.1 min	~	999.9 min	. 9.999 . 9.999
	9999m(9999m)	1 min	~	9999 min	Rt Rt
	99 ⁵ 9 ^m (99h59m)	0 hour 01 min	~	99 hour 59 min	
Γ	99.99 _h (99.99h)	0.01 hour	~	99.99 hour	
	999.9 _h (999.9h)	0.1 hour	~	999.9 hour	
	9999 _h (9999h)	1 hour	~	9999 hour]

2) One-Shot output time setting

0050 0050 It will be activated when selecting ON Delay 2[a n d . 2] output operation mode (One-Shotoutput mode).(Time setting: 0.01 sec ~ 99.99 sec)

3) Time progress UP/DOWN setting UP[UP]: Time progressed from 0 to setting time. UP[UP]: Time progressed from 0 to setting time. DOWN[dn]: Time progressed from setting time.



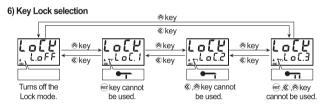
Set the relay contact (No.1, 3, 4 pin) to Instantaneous or Time limit. [IE. IE]: Instantaneous 1c, Time limit 1c, [2E]: Time limit 2c. It is fixed to Time limit 2c in star-delta, Twin and Twin 1 modes.

DOWN[dn]: Time progressed from setting time to 0.

 \times If w key press on RUN mode, [\overrightarrow{IL} . \overrightarrow{IL}] or [\overrightarrow{EL}] will be displayed depend on the status of output contact on time setting display

5) Backlight setting





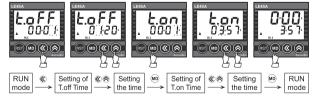
Time setting

Output operation mode : OND, OND II , INT

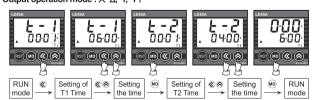


-« key:Shift the setting digits. -≫ key:Shift the flashing position value. As press ⊗ key once, it will increase by 1digit, number will increase faster by press ⊗ key for over Zsec. ③When the setting is completed, it will be saved and return to RUN mode by pressing @key.[Fig. 5]

Output operation mode: FK, FK I



· Output operation mode : 人⁻△, T, T l



*Setting time changes can be made during timing operation. Make sure that timing operation is continuously progressed while changing the setting time.

xif pressing (we) key while setting time is shorter than min. setting time, setting value will be flickering three times and it will be returned to setting mode again, not to RUN mode. * If there is no additional key operations after entering into setting mode, it will be return to RUN mode. (Setting value is not

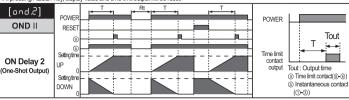
Min. Setting time: 0.01 sec.(In case of OND and ONDII modes, it is able to set 0 since no min. setting time is

Factory Default

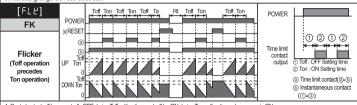
NO.	Param	Default	
1	Output operation mode	oUE.Ā	ond
2	Time Range	t.rnG	99.99s
3	Time Up/Down	U-d	UP
4	Output contact	Cont	10.10
5	Backlight	ЬLU	on
6	Key Lock	LoCY	LoC.1
7 Setting time		-	50.00s

Output operation mode





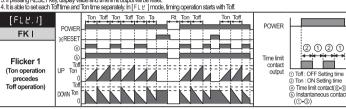
Time limit output will be ON during Tout setting time and goes OFF when liming operation is progressed up to the setting time. Display value will be HOLD. If selecting time limit to + instantaneous of cmode, instantaneous output will be ON when power is ON and goes OFF when power is OFF, foresting RESER key, display value and time limit output will be reset. Tout setting range: 0.01 sec-99.99 sec.



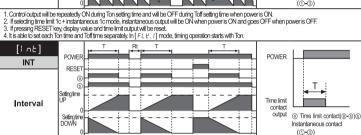
Control output will be repealedly OFF during Toff setting time and will be ON during Ton setting time when power is ON.

 If selecting time limit 1c + instantaneous 1c mode, instantaneous output will be ON when power is ON and goes OFF when power is OFF.

 If pressing RESET key, display value and time limit output will be reset.



electly ON during Ton setting time and will be OFF during Totl setting time when power is ON. instantaneous 1c mode, instantaneous output will be ON when power is ON and goes OFF when power is OFF.



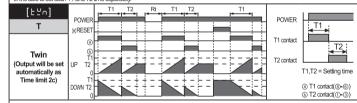
Time limit output will be ON when power is ON and Timing operation starts.

Time limit output will be OFF when timing operation is progressed up to the setting time. Display value will be HOLD.

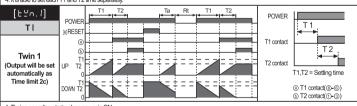
Time limit output will be OFF when timing operation is progressed up to the setting time. Display value will be HOLD.

RESET key, display value and time limit output will be reset POWER 人-人 人 contact Star-Delta ※T1 : Setting time
T2 : Return time
(人一及 Return time)
⑤ 人 contact(⑥-⑥)
⑥ Δ contact(①-③)

A contact will be ON when power is ON and Timing operation starts.
 A contact will be OF when timing operation is progressed up to the 11 setting time. Timing operation will be reset and started again.
 A contact will be ON when thing operation is progressed up to the 12 switching time. Display value will be HOLD.
 If pressing RESET key display value and X → A contacts will be reset.
 Is also to set each 11 and 12 time separately.



1. T1 contact will be ON when power is ON and Timing operation starts.
2. T1 contact will be OFF and T2 contact will be ON when timing operation is progressed up to the T1 setting time. Timing operation will be reset and starter again. T2 contact will be CFF when timing operation is progressed up to the T2 setting time. Display value will be HOLD.
3. If pressing RESET key, display value and T1, T2 contacts will be reset.
4. It is alle to set each T1 and T2 time separately.



Timing operation starts when power is ON.
 Ti contact will be O'nvent trining operation is progressed up to the T1 setting time. Timing operation will be reset and started again.
 To contact will be O'N when trining operation is progressed up to the T2 setting time. Display value will be HOLD.
 If pressing RESET key, display value and T1 and T2 contacts will be reset.
 Is able to set each T1 and T2 time separately.

Caution for using

1. Power connection

(1) AC Power: It is able to connect power to the terminals(2 to 7) without distinguish the polarity. DC Power : Be sure the polarity of $@\leftarrow<->$, $@\leftarrow<+>$

(2) It can be operating stably due to free power voltage type.(Please connect the power lind seperate from high voltage line in order to avoid inductive noise)

2. Input signal line (1) Shorten the cable distance between the sensor and this product.

(2) Please shielded wire for input signal needed to be long.

(3) Please wire input signal line separated from power line

3. When test dielectric voltage and insulation resistance of the control panel with this unit installed. (1) Please isolate this unit from the circuit of control panel.

(2) Please make all terminals of this unit short-circuited. 4. Do not use this unit at below places because of product damage

(1) Place where there are severe vibration or impact

(2) Place where strong alkalis or acids are used

(3) Place where there are direct ray of the sun (4) Place where strong magnetic field or electric noise are generated 5 Installation environment

(2) Altitude Max. 2000m (1) It shall be used indoor (3) Pollution Degree 2 (4) Installation Category II

※It may cause malfunction if above instructions are not followed.

Major products

■ Photoelectric sensors
■ Temperature controllers
■ Fiber optic sensors
■ Door sensors
■ SSR/Power controllers Door side sensors ■ Counters

Area sensors

■ Timers ■ Proximity sensors
■ Pranel meters
■ Pressure sensors
■ Tachometer/Pulse(Rate) meters Display units Rotary encoders Connector/Sockets Sensor controllers

Switching mode power supplies
Control switches/Lamps/Buzzers
I/O Terminal Blocks & Cables

■ Stepper motors/drivers/motion controllers Graphic/Logic panels

■ Field network devices
■ Laser marking system(Fiber, CO₂, Nd:YAG) Laser welding/soldering system

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EP-KE-02-058A