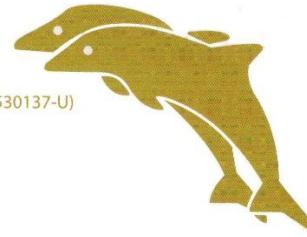


Goldolphin[®] (530137-U)



PVC PIPE CEMENT



DESCRIPTION

Water clear solvent-based adhesive cement of free flowing viscosity. It is easy to apply with the brush provided and the ser adhesive demonstrates a good bond strength.

APPLICATION GUIDELINES

Suitable for bonding PVC pipes and fittings, cable conduits and PVC articles.

PROPERTIES

Color	Crystal Clear
Base	Thermoplastic Polymer
Solvents	Blend of Hydrocarbon Solvents
Appearance	Liquid State, free from Obvious Foreign Matter
Non-volatile Content (Total Solids)	22.0 ± 1.0%
Viscosity @ Brookfield, 30°C	360 cps - 400 cps
Specific Gravity, 30°C	Tested to 0.90 ± 0.02 at 30°C
Inflammability	Contains solvents which are high inflammable

METHOD OF USE

- 1) The materials to be bonded should be dry, clean and free from dust, loose material, oil or grease.
- 2) Spread a thin film on the surfaces to be joined with the brush attached on cap.
- 3) Immediately joins the parts together before the adhesive dries up. The bond will be developed when the Adhesive completely dry.
- 4) In the event of adhesive dry before joining was done, reapply the surfaces with the adhesive again.

PACKING

Weight per tin (gm)	Quantity per carton (tin)
100 gm	80
500 gm	20

STORAGE AND SHELF LIFE

When the adhesive is kept in a well sealed container and stored in a cool, dry place, a shelf life of 10 months can reasonably be expected.

HEALTH AND SAFETY

The adhesive gives off a highly inflammable vapour. It is advisable to work in well ventilated areas and away from ignition source. Avoid inhaling the solvent vapour.

NOTE

This leaflet is provided for general guidance only and may contain information which could be inappropriate under particular conditions of application or use. All recommendations and suggestions are therefore made in good faith but without guarantee.