Mag Vise Magnetic Workholding

Electro-Permanent Magnetic Index Table EEPM-IT Series

Suitable for horizontal milling & boring machine on precision machining of divison.





Traditional Milling Machine can do 5 sides machining too. PATENT NO.350429

Features:

- We changed traditional clamping way of Index Table. Made with Electro-Permanent Magnetic Chuck, can do 5 side machining, without any obstructed movement of cutters during machining.
- Super magnetic force 1250kgf/100cm2 ±5%.
- Structure of Electro-Permanent Magnetic Chuck, 3~10 seconds control for power ON & OFF.
 No electric power supply required to keep the chuck ON. So no electric cable disturbed, can be turning freely.
- 4. Magnetic power adjustable.
- 5. Pneumatic system to rotate and fix the table, Easy and convenient to operate.
- 6. Heavy Duty construction, built of FC35 cast iron. Suitable for heavy duty machining.

Applications:

- 1. Suitable for horizontal milling, boring machine on precision machining of division.
- 2. More functions for cooperate with Induction Block and Spring Block. (See the detail of Option Accessories)

Unit:mm

MODEL NO.		EEPM-300IT	EEPM-470IT	EEPM-600IT	EEPM-800IT
LXW		300×300	470×470	600×600	800×800
HEIGHT		193	187	226	302
DRIVING	FLOATATION	Air Pressure 5~8 kg/cm ²			
	REVOLVING	Manual			
MAX. LOAD WEIGHT VERTICAL IN THEORY		1200kg	2400kg	3400kg	4500kg
ALLOWABLE LOAD WEIGHT		500kg	1000kg	2000kg	3000kg
TABLE ROTATION		Clockwise & anticlockwise			
DIVISION		Standard 24T~15° Option 72T~5°	Standard 72T~5° / Option 360T~1°		
NET WEIGHT		104kg	223kg	453kg	983kg
DIMENTION OF POLE		50×50			
NO. OF POLE		16	48	72	144
TOTAL HOLDING POWER kgf ±5%		5000	15000	22500	45000
VOLTAGE (Single Phase)		AC 220V			
CURRENT (AMP)		15A	23A	23A	18A
CONTROLLER (included)		C1	C2	C4	C8
VOLTAGE (Single Phase)		AC 380V~440V			
CURRENT (AMP)		13A	10A	18A	18A
CONTROLLER (Included)		C1	C2	C2	C4