

Punch Former

50010

PFH350

Precision Punch Former



PUNCH FORMER



PAT:M386114

ZL 2010 2 0190858.6

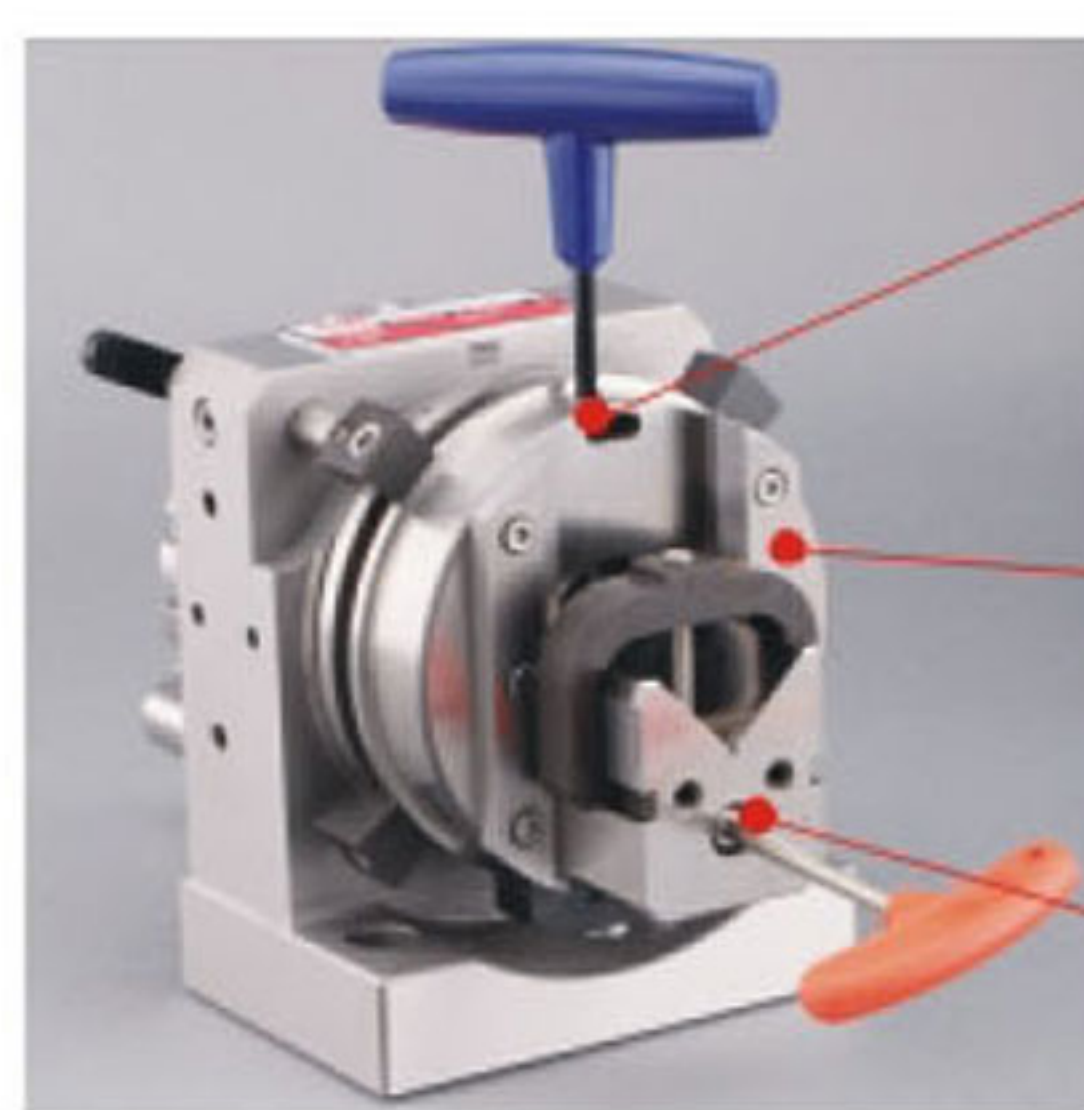
N.W. 10kg

Note :V-block is made of SKD11 in order to enhance hardness



Features :

- ▶ PFH350 Precision Punch Former has stronger compact structure as well as longer durability. This model is suitable for applying on surface grinding machine and EDM machines. It is capable of forming miscellaneous shapes of punches.
- ▶ PFH350 has trough hole design for longer punch & ejector pins to be clamped in processing.
- ▶ V-block clamping design can accurately stabilize the workpieces and with fine-tuning function makes easier for setting center .
- ▶ Adopting high precision double bearing to achieve higher stability and accuracy,with times longer lifecisely stabilise polygonal punches.
- ▶ Stopper design in position slot and easier for precisely stabilize polygonal punches.
- ▶ Made of stainless steel,rustless and maintain easy.

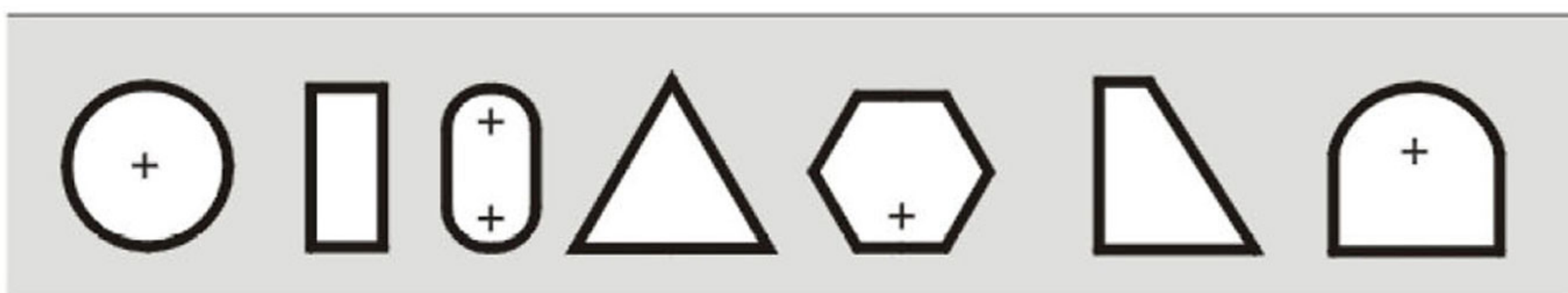


- V block is adjustable for calibration even when small workpiece is clamped.
- Two clamp plates on both side of V block helps the consistent movement.
- Release the screw when make adjustable and lock with slight force.

Precisely ground screw rod for fine-tuning of V-block vertical movement.



Punch forming applications



Main parameters:

Center height	85 ± 0.5mm
Clamping dia. range of V-block	Ø 3~38mm
Travel of V-block	30mm
Indexer tooth q'ty & accuracy	24, 15° ± 5"
Through hole diameters	Ø 36mm
Clamping accuracy (50mm)	0.005mm

