

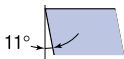


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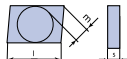
Shape
80° Diamond

P



Clearance Angle
15°

G



Tolerance
l ± 0.05 m ± 0.013
s ± 0.025




T



Insert Type
Screw Down Clamping
no chip breaker

Insert designation	Grade	l	s	P/r	D	Direction	Catalog Nr.	Page
APGT 1003 PDER ALU LT 05	16	4,76	90°	15°	Right	M0001007	225	
APGT 1604 PDER ALU LT 05	16	4,76	2,4	15°	Right	M0000963	225	

Surfacing Insert Lead angle 90°

Application Guide	Slotting	Shoulder Milling	Surfacing
			

Highly positive inserts with a unique coating and 90° lead angle for Aluminum. Suitable for Roughing to Finishing - Slotting, Shoulder and Face milling operations.

Milling bodies

APGT 10 - see cutters of APLX 10 (page 147)

APGT 16 - see cutters of APKT 16 (page 142)

Machining Recommendation Guide - Please see Pg. 8

