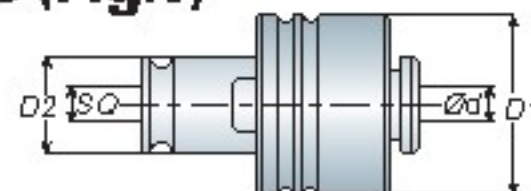


BT / NT
series

ATC

ATC312 Tap Collet Torque Control Type (Fig.1)

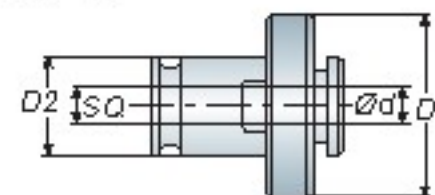
扭力絲攻筒夾 - FIG.1



- When ordering, please specify the tap collet for torque control type (FIG. 1) or positive drive type (FIG. 2).
- Please also check the shank diameter ($\varnothing d$) and square size (SQ/□).
- 請於訂購時，確認筒夾為扭力絲攻筒夾 (FIG.1) 或剛性絲攻筒夾 (FIG.2) 以及筒夾之柄徑 ($\varnothing d$) 和四角孔 (SQ/□)

Positive Drive Type (Fig.2)

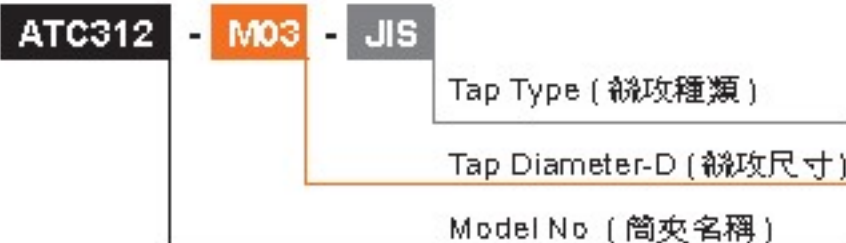
剛性絲攻筒夾 - FIG.2



Model No.	Tap Diameter (D)	D1	D2	Weight (kg)
ATC312-D	M03, M04, M05, M06, M08, M10, M12	32	19	0.30
	W1/8, W3/16, W1/4, W5/16, W3/8, W7/16	30	19	0.30

Unit: mm

For example:



- ATC tap collet has extended length L=100 for choice.
- ATC 絲攻筒夾另有加長型 L=100 可供選購

ATC312 Tap Collet Specification

ATC312 絲攻筒夾規格表

JIS	$\varnothing d$	□	ISO	$\varnothing d$	□	DIN371	$\varnothing d$	□	DIN376	$\varnothing d$	□
ATC312 M03 W1/8	4	3.2	ATC312 M03	3.15	2.5	ATC312 M03	3.5	2.7	ATC312 M04	2.8	2.1
ATC312 M04	5	4	ATC312 M04	4	3.15	ATC312 M04	4.5	3.4	ATC312 M05	3.5	2.7
ATC312 M05 W3/16	5.5	4.5	ATC312 M05	5	4	ATC312 M05 M06	6	4.9	ATC312 M06	4.5	3.4
ATC312 M06 W1/4	6	4.5	ATC312 M06	6.5	5	ATC312 M08	8	6.2	ATC312 M08	6	4.9
ATC312 M08	6.2	5	ATC312 M08	8	6.3	ATC312 M10	10	8	ATC312 M10	7	5.5
ATC312 M10 W3/8	7	5.5	ATC312 M10	10	8				ATC312 M12	9	7
ATC312 M12	8.5	6.5	ATC312 M12	9	7.1						
ATC312 W7/16 PT1/8	8	6									
ATC312 W1/2	9	7									
ATC312 W5/16	6.1	5									

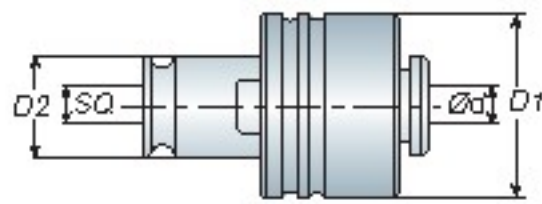
Unit: mm

Unit: mm

Unit: mm

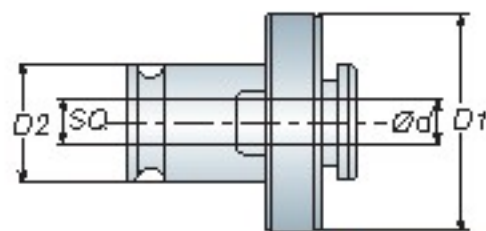
Unit: mm

ATC822 Tap Collet Torque Control Type (Fig.1)



扭力絲攻筒夾 - FIG.1

Positive Drive Type (Fig.2)

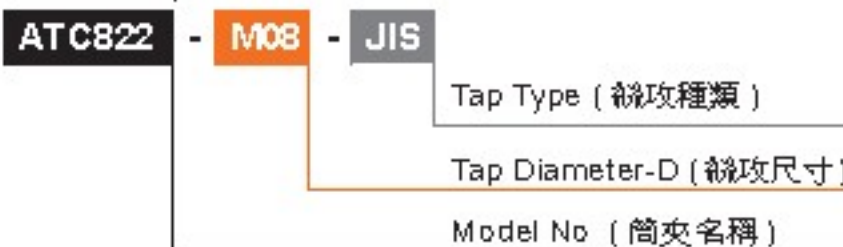


剛性絲攻筒夾 - FIG.2

Model No.	Tap Diameter (D)	D1	D2	Weight (kg)
ATC822-D	M08, M10, M12, M14, M16, M18, M20, M22	50	31	0.70
	W7/16, W1/2, W5/8, W3/4, W7/8, PT1/8, PT1/4, PT3/8	48	31	0.70

Unit: mm

For example:



ATC

BT / NT series



- When ordering, please specify the tap collet for torque control type (FIG. 1) or positive drive type (FIG. 2).
- Please also check the shank diameter ($\varnothing d$) and square size (SQ/□).
- 請於訂購時，確認筒夾為扭力絲攻筒夾 (FIG. 1) 或剛性絲攻筒夾 (FIG. 2) 以及筒夾之柄徑 ($\varnothing d$) 和四角孔 (SQ/□)



- ATC tap collet has extended length L=100 for choice.
- ATC 絲攻筒夾另有加長型 L=100 可供選購

ATC822 Tap Collet Specification

ATC822 絲攻筒夾規格表

JIS	$\varnothing d$	□	ISO	$\varnothing d$	□	DIN371	$\varnothing d$	□	DIN376	$\varnothing d$	□
ATC822 M08	6.2	5	ATC822 M08	8	6.3	ATC822 M08	8	6.2	ATC822 M08	6	4.9
ATC822 M10 W3/8	7	5.5	ATC822 M10	10	8	ATC822 M10	10	8	ATC822 M10	7	5.5
ATC822 M12	8.5	6.5	ATC822 M12	9	7.1	Unit: mm		ATC822 M12	ATC822 M12	9	7
ATC822 M14	10.5	8	ATC822 M14	11.2	9	ATC822 M14	11.2	9	ATC822 M14	11	9
ATC822 M16	12.5	10	ATC822 M16	12.5	10	ATC822 M16	12.5	10	ATC822 M16	12	9
ATC822 M18 W3/8 PT3/8	14	11	ATC822 M18 M20	14	11.2	ATC822 M18	14	11	ATC822 M18	14	11
ATC822 M20	15	12	ATC822 M22	16	12.5	ATC822 M20	16	12	ATC822 M20	16	12
ATC822 M22 W7/8	17	13	Unit: mm		ATC822 M22 M24	18	14.5	ATC822 M22 M24	18	14.5	
ATC822 W1/2	9	7	Unit: mm		Unit: mm		Unit: mm		Unit: mm		
ATC822 W5/8	12	9	Unit: mm		Unit: mm		Unit: mm		Unit: mm		
ATC822 W5/16	6.1	5	Unit: mm		Unit: mm		Unit: mm		Unit: mm		
ATC822 PT1/2	18	14	Unit: mm		Unit: mm		Unit: mm		Unit: mm		
ATC822 PT1/4	11	9	Unit: mm		Unit: mm		Unit: mm		Unit: mm		
ATC822 W7/16 PT1/8	8	6	Unit: mm		Unit: mm		Unit: mm		Unit: mm		