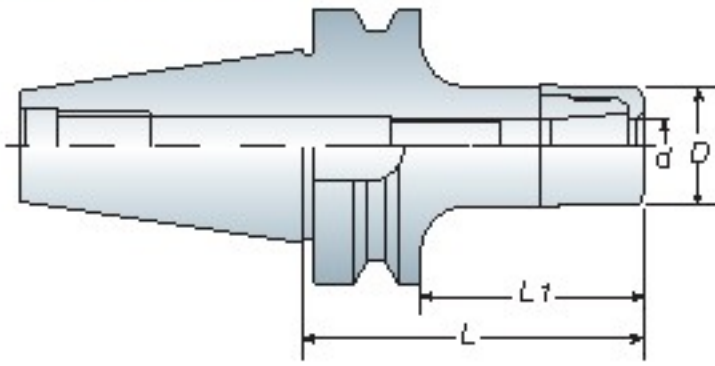


**ABT**  
Double-Face-  
Contact series

**ASK**

# High Speed Collet Chuck

高轉速精密筒夾本體



Through tools  
刀尖出水

Through collets  
筒夾出水

**Through tools must use integer collet and coolant nut together. (refer to P.16)**

需搭配使用整數筒夾及止水螺帽才有刀尖出水效果 (請參考 P.16)

## Features

- ASK tooling systems are suitable for high speed and high precision cutting.
- Special nut design provides better cutting condition and reducing cutting vibration.
- Wrench must be ordered separately.
- ASK collet can be achieve the best cutting condition when using AA grade.
- Max speed: 30,000 r.p.m G2.5
- ABT-ASK is produced by order.
- ASK 系列適用於高轉速、高精密切削加工，切削效果佳
- 螺帽獨特設計可降低高轉速切削時的風阻及噪音並提升工作效能
- 欲達到切削效果佳，可搭配使用 AA 級筒夾
- ASK 扳手為另購品
- 最高轉速可達 30,000 r.p.m G2.5
- ABT-ASK 為訂單生產品

Model No.	Clamping Range (d)	D	L1	L	Weight (kg)
ABT 30 ASK10-070	2~10	27	50	70	0.70
ASK13-075	3~13	33	55	75	1.10
ASK16-060	3~16	40	40	60	0.70
ASK20-060	4~20	48	40	60	0.80
ABT 40 ASK06-090	2~6	19.05	65	90	1.30
ASK10-080	2~10	27	55	80	1.30
-100	2~10	27	75	100	1.40
ASK13-080	3~13	33	55	80	1.30
-100	3~13	33	75	100	1.50
ASK16-080	3~16	40	55	80	1.50
-100	3~16	40	75	100	1.60
ASK20-090	4~20	48	65	90	1.80
ASK25-070	6~25.4	54	45	70	1.50
-090	6~25.4	54	65	90	1.90
ABT 50 ASK10-100	2~10	27	65	100	4.00
-150	2~10	27	115	150	4.20
ASK13-100	3~13	33	65	100	4.50
-150	3~13	33	115	150	4.90
ASK16-100	3~16	40	65	100	4.20
-150	3~16	40	115	150	5.00
ASK20-105	4~20	48	70	105	4.60
-165	4~20	48	130	165	5.60
ASK25-100	6~25.4	54	65	100	4.50
-150	6~25.4	54	115	150	5.30

Unit: mm



P17- SK Collet

P18- Wrench

P19- ASK Nut