

**BT / NT**  
series

**JTA**

## #123 Keyless Drill Mount - Heavy Duty Type

#123 鑽夾頭重型系列



- Industrial design especially for milling machine. All hardened parts ensure long life and safety while in operation.
- 擁有工學設計，特別是針對銑床及鑽床機械。所有堅固的組成部份必能確保操作期間此鑽夾頭之安全性及高長效使用壽命

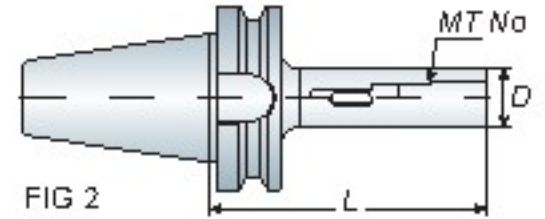
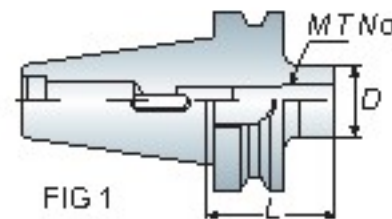
Model No.	Code No.	Size Type	Clamping Range		JT No.	Length		Outer Dia.	Weight (kg)
			mm	inch		Open	Closed		
13H-JT6	12304-2	13H	0.3~13	1/64~1/2	JT6	90	102	49	0.95
16H-JT6	12305-1	16H	3~16	1/8~5/8	JT6	97	110	55	1.30

Unit: mm

**MTA**

## Morse Taper Holder

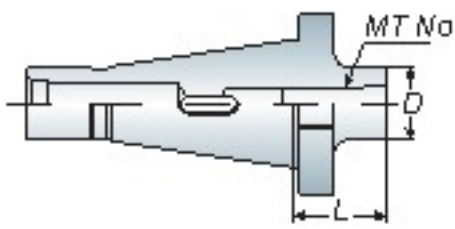
莫氏錐度刀桿 - A 型



- The tool holder for morse taper shank with internal tang.

Model No.	FIG.	MT. NO.	D	L	Capacity			Weight (kg)
					Drill	Reamer	End mill	
BT30 MTA1-045	1	MTA1	25	45	2~14	5~14	10~14	0.50
-120	2	MTA1	25	120	2~14	5~14	10~14	0.80
MTA2-060	1	MTA2	32	60	14~23	14.5~23	16~22	0.60
-120	2	MTA2	32	120	14~23	14.5~23	16~22	1.00
MTA3-090	1	MTA3	40	90	23~32	24~32	24~32	0.90
-135	2	MTA3	40	135	23~32	24~32	24~32	1.30
BT40 MTA1-045	1	MTA1	25	45	2~14	5~14	10~14	1.10
-120	2	MTA1	25	120	2~14	5~14	10~14	1.40
-180	2	MTA1	25	180	2~14	5~14	10~14	1.70
MTA2-045	1	MTA2	32	45	14~23	14.5~23	16~22	1.10
-120	2	MTA2	32	120	14~23	14.5~23	16~22	1.60
-180	2	MTA2	32	180	14~23	14.5~23	16~22	2.00
MTA3-075	1	MTA3	40	75	23~32	24~32	24~32	1.20
-135	2	MTA3	40	135	23~32	24~32	24~32	1.90
-180	2	MTA3	40	180	23~32	24~32	24~32	2.40
MTA4-090	1	MTA4	50	90	32~50	32~50	35~50	1.50
-165	2	MTA4	50	165	32~50	32~50	35~50	2.60
BT50 MTA1-045	1	MTA1	25	45	2~14	5~14	10~14	3.80
-120	2	MTA1	25	120	2~14	5~14	10~14	4.20
-180	2	MTA1	25	180	2~14	5~14	10~14	4.50
MTA2-045	1	MTA2	32	45	14~23	14.5~23	16~22	3.80
-135	2	MTA2	32	135	14~23	14.5~23	16~22	4.40
-180	2	MTA2	32	180	14~23	14.5~23	16~22	4.70
MTA3-045	1	MTA3	40	45	23~32	24~32	24~32	3.60
-150	2	MTA3	40	150	23~32	24~32	24~32	4.70
-180	2	MTA3	40	180	23~32	24~32	24~32	5.10
MTA4-075	1	MTA4	50	75	32~50	32~50	35~50	3.80
-180	2	MTA4	50	180	32~50	32~50	35~50	5.50
MTA5-105	1	MTA5	65	105	50~75	50	40~75	4.10
-210	2	MTA5	65	210	50~75	50	40~75	6.80

Unit: mm



## Morse Taper Holder

莫氏錐度刀桿 -A 型

# MTA

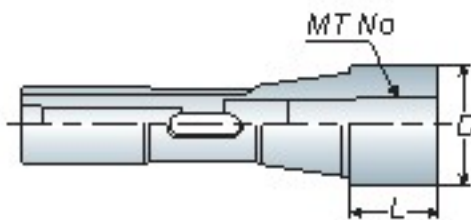
## BT / NT series

Model No.	MT. NO.	D	L	Draw Bolt	Weight (kg)
NT30 MTA1-045	MTA1	25	45	1/2" -12 M12x1.75P	0.50
MTA2-050	MTA2	32	50		0.50
MTA3-065	MTA3	40	65		0.75
NT40 MTA1-030	MTA1	25	30	5/8" -11 M16x2.0P	0.90
MTA2-040	MTA2	32	40		0.95
MTA3-070	MTA3	40	70		1.20
MTA4-090	MTA4	50	90		1.50
NT50 MTA2-030	MTA2	32	30	1" - 8 M24x3.0P	2.80
MTA3-030	MTA3	40	30		2.80
MTA4-070	MTA4	50	70		3.10
MTA5-105	MTA5	65	105		4.00

Unit: mm



- The tool holder for morse taper shank with internal tang.
- When ordering, please specify the draw bolt with inch size or metric size.
- 請於訂購時，確認刀桿為英制或公制



## R8 Taper Shank

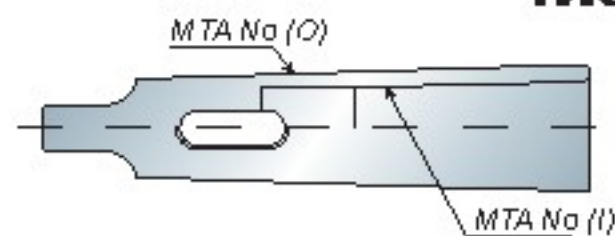
R8 莫氏錐度刀桿 -A 型

Model No.	MT. NO.	D	L	Weight (kg)
R8 MTA1-020	MTA1	25	20	0.40
MTA2-030	MTA2	32	30	0.45
MTA3-050	MTA3	40	50	0.50

Unit: mm



- The tool holder for morse taper shank with internal tang.



## Morse Taper Sleeve

莫氏鑽頭套筒

Model No.	MTA No. (O)	MTA No. (I)	Weight (kg)
MTA3-MTA1	MTA3	MTA1	0.25
-MTA2	MTA3	MTA2	0.20
MTA4-MTA1	MTA4	MTA1	0.55
-MTA2	MTA4	MTA2	0.50
-MTA3	MTA4	MTA3	0.45
MTA5-MTA1	MTA5	MTA1	1.50
-MTA2	MTA5	MTA2	1.45
-MTA3	MTA5	MTA3	1.30
-MTA4	MTA5	MTA4	1.10



- Morse taper sleeve is used to convert morse taper shank tools.

**BT / NT**  
series

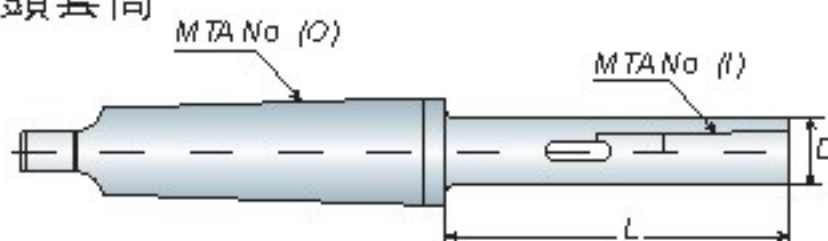
**MTA**



- When ordering, please specify the length (L).
- Morse taper extension is designed to covert morse taper shank tool and also extend the length of taper shank tool.
- 請於訂購時，確認 L 的長度

## Morse Taper Extension

莫氏延長鑽頭套筒



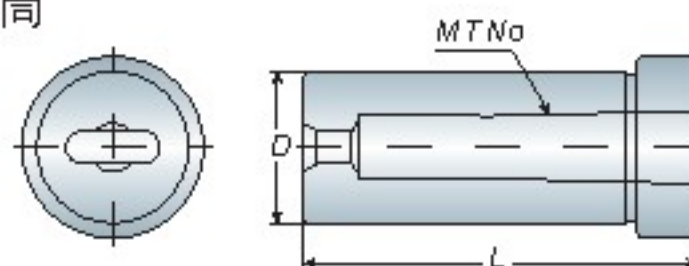
Model No.	MTA No. (O)	MTA No. (I)	D	L	Weight (kg)
MTA3-MTA1-L	MTA3	MTA1	20	100,150	0.65/0.85
MTA3-MTA2-L		MTA2	25	100,150	0.70/0.95
MTA3-MTA3-L		MTA3	32	100,150,200	0.70/1.10/1.10
MTA4-MTA2-L	MTA4	MTA2	25	100,150,200	0.90/1.20/1.40
MTA4-MTA3-L		MTA3	32	120,170,220	1.20/1.40/1.80
MTA4-MTA4-L		MTA4	38	150,200,250	1.40/1.90/2.40
MTA5-MTA2-L	MTA5	MTA2	25	100,150,200	1.90/2.10/2.30
MTA5-MTA3-L		MTA3	32	120,150,200	2.10/2.40/2.60
MTA5-MTA4-L		MTA4	38	150,200,250	2.40/4.10/4.90
MTA5-MTA5-L		MTA5	55/63	180,200,250, 300	4.40/4.90/ 6.20/5.70

Unit: mm



## Straight Shank

直柄莫氏錐度套筒



Model No.	D	L	Weight (kg)
C20 MTA1	20	60	0.15
MTA2	20	71	0.20
C25 MTA1	25	61	0.25
MTA2	25	70	0.30
C32 MTA1	32	61	0.40
MTA2	32	70	0.40
MTA3	32	90	0.40
C42 MTA1	42	94	1.10
MTA2	42	94	1.10
MTA3	42	90	0.90
MTA4	42	112	0.80

Unit: mm

# Morse Taper Holder

莫氏錐度刀桿 -B 型

# MTB

# BT / NT

series

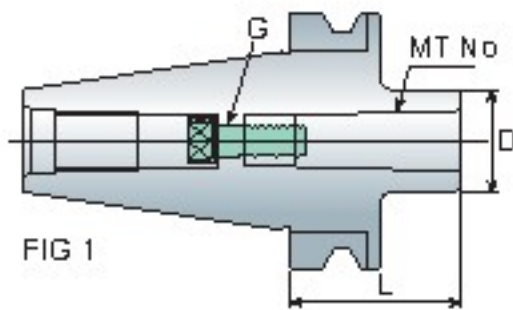


FIG 1

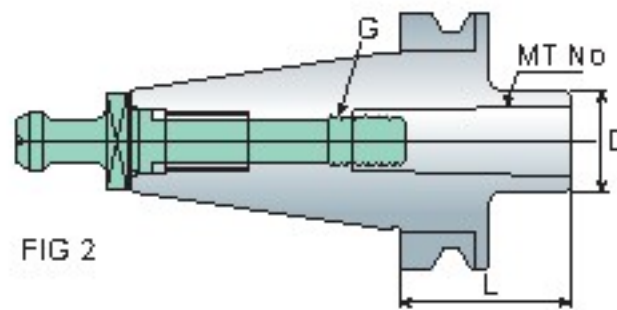


FIG 2



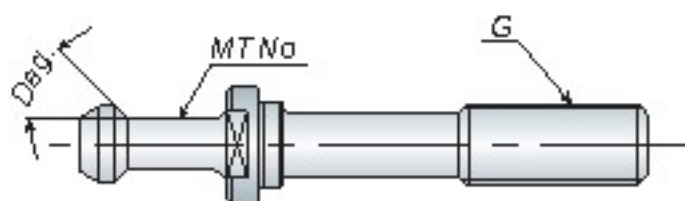
- The tool holder for morse taper shank with internal draw bolt thread.
- MTB-FIG.2 type should be fitted for extension pull stud.
- MTB-FIG.2 刀桿需配合 MTB 長拉頭使用

Model No.	FIG.	MT. No.	L	D	G	Capacity			Weight (kg)
						Drill	Reamer	End mill	
BT40 MTB 1-045	1	MTB1	45	25	M6x1.0P	2~14	5~14	10~14	1.10
MTB 2-045	1	MTB2	45	32	M10x1.5P	14~23	14.5~23	16~22	1.10
MTB 3-075	1	MTB3	75	40	M12x1.75P	23~32	24~32	24~32	1.30
MTB 4-075	2	MTB4	75	48	M16x2.0P	32~50	32~50	35~50	1.30
BT50 MTB 1-045	1	MTB1	45	25	M6x1.0P	2~14	5~14	10~14	3.80
MTB 2-045	1	MTB2	45	32	M10x1.5P	14~23	14.5~23	16~22	3.85
MTB 3-060	1	MTB3	60	40	M12x1.75P	23~32	24~32	24~32	3.90
MTB 4-075	1	MTB4	75	50	M16x2.0P	32~50	32~50	35~50	4.00
MTB 5-120	2	MTB5	120	70	M20x2.5P	50~75	50	40~75	4.90

Unit: mm

# Extension Pull Stud

長拉頭



Model No.	MT. No.	G	Deg.	Weight (kg)
MTB4 (M16)	MTB4	M16x2.0P	45/60/90	0.15
MTB5 (M20)	MTB5	M20x2.5P		0.45

Unit: mm

- The extension pull stud must be ordered separately.
- When ordering, please specify the degree is 45, 60 or 90deg.
- MTB 長拉頭為另購品
- 請於訂購時，確認拉頭度數