



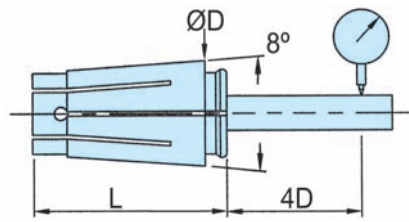
SK Spring Collet System



HRC:47° 10µm JIS STD. 15000 R.P.M.



A GRADE



SCM 440

THE RUNOUT OF A COLLET IS 10µ.

THE GRIPPING RANGE OF DIA. OVER 3MM IS 0.5MM

THE GRIPPING RANGE OF DIA. BELOW 3MM IS 0.25MM



TYPE	SK-6A				SK-10A				SK-13A			
WEIGHT (KGS)	0.005				0.02				0.048			
	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.
INDIVIDUAL UNIT	SK0601A	2	2-1.75	3218-400	SK1001A	2	2-1.75	3218-411	SK1301A	3	3-2.75	3218-700
	SK0602A	2.5	2.5-2.25	3218-401	SK1002A	2.5	2.5-2.25	3218-412	SK1302A	3.5	3.5-3	3218-701
	SK0603A	3	3-2.75	3218-402	SK1003A	3	3-2.75	3218-413	SK1303A	4	4-3.5	3218-702
	SK0604A	3.5	3.5-3	3218-403	SK1004A	3.175	3.175-2.7	3218-414	SK1304A	4.5	4.5-4	3218-703
	SK0605A	4	4-3.5	3218-404	SK1005A	3.5	3.5-3	3218-415	SK1305A	5	5-4.5	3218-704
	SK0606A	4.5	4.5-4	3218-405	SK1006A	4	4-3.5	3218-416	SK1306A	5.5	5.5-5	3218-705
	SK0607A	5	5-4.5	3218-406	SK1007A	4.5	4.5-4	3218-417	SK1307A	6	6-5.5	3218-706
	SK0608A	5.5	5.5-5	3218-407	SK1008A	5	5-4.5	3218-418	SK1308A	6.5	6.5-6	3218-707
	SK0609A	6	6-5.5	3218-408	SK1009A	5.5	5.5-5	3218-419	SK1309A	7	7-6.5	3218-708
					SK1010A	6	6-5.5	3218-420	SK13010A	7.5	7.5-7	3218-709
					SK1011A	6.5	6.5-6	3218-421	SK13011A	8	8-7.5	3218-710
					SK1012A	7	7-6.5	3218-422	SK13012A	8.5	8.5-8	3218-711
					SK1013A	7.5	7.5-7	3218-423	SK13013A	9	9-8.5	3218-712
					SK1014A	8	8-7.5	3218-424	SK13014A	9.5	9.5-9	3218-713
					SK1015A	8.5	8.5-8	3218-425	SK13015A	10	10-9.5	3218-714
					SK1016A	9	9-8.5	3218-426	SK13016A	10.5	10.5-10	3218-715
					SK1017A	9.5	9.5-9	3218-427	SK13017A	11	11-10.5	3218-716
					SK1018A	10	10-9.5	3218-428	SK13018A	11.5	11.5-11	3218-717
									SK13019A	12	12-11.5	3218-718
									SK13020A	12.5	12.5-12	3218-719
									SK13021A	13	13-12.5	3218-720
	TYPE	D	L	WEIGHT (kgs)								
	SK6	10.5	25	0.005								
	SK10	15.5	30.5	0.02								
	SK13	20	39	0.048								
	SK16	24.5	45	0.08								
	SK20	28.5	54	0.135								
	SK25	35.5	57	0.205								



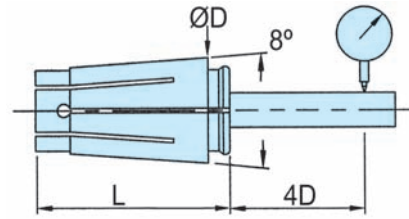
SK Spring Collet System



HRC:47° 10µm JIS STD. 15000 R.P.M.



A GRADE



SCM 440

THE RUNOUT OF A COLLET IS 10µ.

THE GRIPPING RANGE OF DIA. OVER 3MM IS 0.5MM

THE GRIPPING RANGE OF DIA. BELOW 3MM IS 0.25MM

TYPE	SK-16A				SK-20A				SK-25A			
WEIGHT (KGS)	0.08				0.135				0.205			
	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.
INDIVIDUAL UNIT	SK1601A	3	3-2.75	3218-430	SK2001A	3	3-2.75	3218-460	SK2501A	6	6-5.5	3218-470
	SK1602A	3.175	3.175-2.7	3218-431	SK2002A	4	4-3.5	3218-461	SK2502A	8	8-7.5	3218-471
	SK1603A	3.5	3.5-3	3218-432	SK2003A	6	6-5.5	3218-462	SK2503A	10	10-9.5	3218-472
	SK1604A	4	4-3.5	3218-433	SK2004A	8	8-7.5	3218-463	SK2504A	12	12-11.5	3218-473
	SK1605A	4.5	4.5-4	3218-434	SK2005A	10	10-9.5	3218-464	SK2505A	14	14-13.5	3218-474
	SK1606A	5	5-4.5	3218-435	SK2006A	12	12-11.5	3218-465	SK2506A	16	16-15.5	3218-475
	SK1607A	5.5	5.5-5	3218-436	SK2007A	16	16-15.5	3218-466	SK2507A	18	18-17.5	3218-476
	SK1608A	6	6-5.5	3218-437	SK2008A	20	20-19.5	3218-467	SK2508A	20	20-19.5	3218-477
	SK1609A	6.5	6.5-6	3218-438					SK2509A	22	22-21.5	3218-478
	SK1610A	7	7-6.5	3218-439					SK2510A	24	24-23.5	3218-479
	SK1611A	7.5	7.5-7	3218-440					SK2511A	25	25-24.5	3218-480
	SK1612A	8	8-7.5	3218-441					SK2512A	25.4	25.4-25	3218-481
	SK1613A	8.5	8.5-8	3218-442								
	SK1614A	9	9-8.5	3218-443								
	SK1615A	9.5	9.5-9	3218-444								
	SK1616A	10	10-9.5	3218-445								
	SK1617A	10.5	10.5-10	3218-446								
	SK1618A	11	11-10.5	3218-447								
	SK1619A	11.5	11.5-11	3218-448								
	SK1620A	12	12-11.5	3218-449								
	SK1621A	12.5	12.5-12	3218-450								
	SK1622A	13	13-12.5	3218-451								
	SK1623A	13.5	13.5-13	3218-452								
	SK1624A	14	14-13.5	3218-453								
	SK1625A	14.5	14.5-14	3218-454								
	SK1626A	15	15-14.5	3218-455								
	SK1627A	15.5	15.5-15	3218-456								
	SK1628A	16	16-15.5	3218-457								



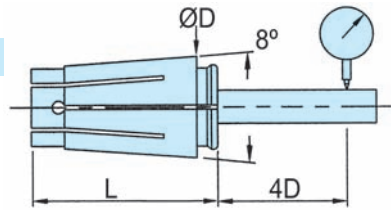
SK Spring Collet System



HRC:47° 5µm JIS STD. 15000 R.P.M.



AA GRADE



SCM 440

THE RUNOUT OF AA COLLET IS 5µ.

THE GRIPPING RANGE OF DIA. OVER 3MM IS 0.5MM

THE GRIPPING RANGE OF DIA. BELOW 3MM IS 0.25MM



TYPE	SK-6AA				SK-10AA				SK-13AA			
WEIGHT (KGS)	0.005				0.02				0.048			
	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.
INDIVIDUAL UNIT	SK0601AA	2	2-1.75	3218-500	SK1001AA	2	2-1.75	3218-511	SK1301AA	3	3-2.75	3218-730
	SK0602AA	2.5	2.5-2.25	3218-501	SK1002AA	2.5	2.5-2.25	3218-512	SK1302AA	3.5	3.5-3	3218-731
	SK0603AA	3	3-2.75	3218-502	SK1003AA	3	3-2.75	3218-513	SK1303AA	4	4-3.5	3218-732
	SK0604AA	3.5	3.5-3	3218-503	SK1004AA	3.175	3.175-2.7	3218-514	SK1304AA	4.5	4.5-4	3218-733
	SK0605AA	4	4-3.5	3218-504	SK1005AA	3.5	3.5-3	3218-515	SK1305AA	5	5-4.5	3218-734
	SK0606AA	4.5	4.5-4	3218-505	SK1006AA	4	4-3.5	3218-516	SK1306AA	5.5	5.5-5	3218-735
	SK0607AA	5	5-4.5	3218-506	SK1007AA	4.5	4.5-4	3218-517	SK1307AA	6	6-5.5	3218-736
	SK0608AA	5.5	5.5-5	3218-507	SK1008AA	5	5-4.5	3218-518	SK1308AA	6.5	6.5-6	3218-737
	SK0609AA	6	6-5.5	3218-508	SK1009AA	5.5	5.5-5	3218-519	SK1309AA	7	7-6.5	3218-738
					SK1010AA	6	6-5.5	3218-520	SK13010AA	7.5	7.5-7	3218-739
					SK1011AA	6.5	6.5-6	3218-521	SK13011AA	8	8-7.5	3218-740
					SK1012AA	7	7-6.5	3218-522	SK13012AA	8.5	8.5-8	3218-741
					SK1013AA	7.5	7.5-7	3218-523	SK13013AA	9	9-8.5	3218-742
					SK1014AA	8	8-7.5	3218-524	SK13014AA	9.5	9.5-9	3218-743
					SK1015AA	8.5	8.5-8	3218-525	SK13015AA	10	10-9.5	3218-744
					SK1016AA	9	9-8.5	3218-526	SK13016AA	10.5	10.5-10	3218-745
					SK1017AA	9.5	9.5-9	3218-527	SK13017AA	11	11-10.5	3218-746
					SK1018AA	10	10-9.5	3218-528	SK13018AA	11.5	11.5-11	3218-747
									SK13019AA	12	12-11.5	3218-748
									SK13020AA	12.5	12.5-12	3218-749
								SK13021AA	13	13-12.5	3218-750	



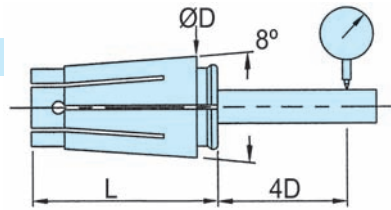
SK Spring Collet System



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AA GRADE



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THE GRIPPING RANGE OF DIA. OVER 3MM IS 0.5MM

THE GRIPPING RANGE OF DIA. BELOW 3MM IS 0.25MM



TYPE	SK-16AA				SK-20AA				SK-25AA			
WEIGHT (KGS)	0.08				0.135				0.205			
	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.	ORDER NO.	ØD	CAP. mm Ø	CODE NO.
INDIVIDUAL UNIT	SK1601AA	3	3-2.75	3218-530	SK2001AA	3	3-2.75	3218-560	SK2501AA	6	6-5.5	3218-570
	SK1602AA	3.175	3.175-2.7	3218-531	SK2002AA	4	4-3.5	3218-561	SK2502AA	8	8-7.5	3218-571
	SK1603AA	3.5	3.5-3	3218-532	SK2003AA	6	6-5.5	3218-562	SK2503AA	10	10-9.5	3218-572
	SK1604AA	4	4-3.5	3218-533	SK2004AA	8	8-7.5	3218-563	SK2504AA	12	12-11.5	3218-573
	SK1605AA	4.5	4.5-4	3218-534	SK2005AA	10	10-9.5	3218-564	SK2505AA	14	14-13.5	3218-574
	SK1606AA	5	5-4.5	3218-535	SK2006AA	12	12-11.5	3218-565	SK2506AA	16	16-15.5	3218-575
	SK1607AA	5.5	5.5-5	3218-536	SK2007AA	16	16-15.5	3218-566	SK2507AA	18	18-17.5	3218-576
	SK1608AA	6	6-5.5	3218-537	SK2008AA	20	20-19.5	3218-567	SK2508AA	20	20-19.5	3218-577
	SK1609AA	6.5	6.5-6	3218-538					SK2509AA	22	22-21.5	3218-578
	SK1610AA	7	7-6.5	3218-539					SK2510AA	24	24-23.5	3218-579
	SK1611AA	7.5	7.5-7	3218-540					SK2511AA	25	25-24.5	3218-580
	SK1612AA	8	8-7.5	3218-541					SK2512AA	25.4	25.4-25	3218-581
	SK1613AA	8.5	8.5-8	3218-542								
	SK1614AA	9	9-8.5	3218-543								
	SK1615AA	9.5	9.5-9	3218-544								
	SK1616AA	10	10-9.5	3218-545								
	SK1617AA	10.5	10.5-10	3218-546								
	SK1618AA	11	11-10.5	3218-547								
	SK1619AA	11.5	11.5-11	3218-548								
	SK1620AA	12	12-11.5	3218-549								
	SK1621AA	12.5	12.5-12	3218-550								
	SK1622AA	13	13-12.5	3218-551								
	SK1623AA	13.5	13.5-13	3218-552								
	SK1624AA	14	14-13.5	3218-553								
	SK1625AA	14.5	14.5-14	3218-554								
	SK1626AA	15	15-14.5	3218-555								
	SK1627AA	15.5	15.5-15	3218-556								
	SK1628AA	16	16-15.5	3218-557								