



ZEUS ECO Cut Knurling Tool No. 931-20

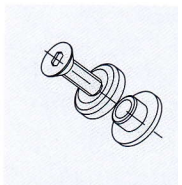
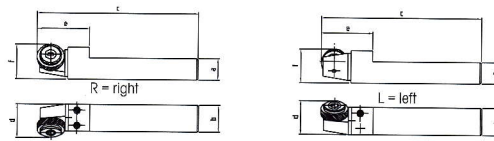
CNC K

- Application:** Cut knurling (swarf removal), Feed knurling
For knurling on work piece according to DIN 82: RAA; RBR; RBL
- Knurling Wheels:** RAA - 1 piece type BL30° (for 231-L); RAA - 1 piece type BR30° (for 231-R)
RBL30° - 1 piece type AA (for 231-L); RBR30° - 1 piece type AA (for 231-R)
- Type of Machine:**
- Lathe machines and auto lathes
 - CNC and conventional
 - Centre height is integrated
- Characteristics:**
- Fine adjustment for positioning the cut knurling head

Knurling profile on work piece DIN 82



RAA RBL RBR



No.	Working area Ø mm	a mm	b mm	c mm	d mm	e mm	f mm	Knurling wheel size mm	E-Kit
931-20L250608	10 - 300	20	25	129	31	49	32	25 x 6 x 8	21BHR0603
931-20R250608	10 - 300	20	25	129	31	49	32	25 x 6 x 8	21BHR0604

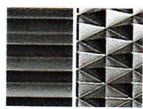


ZEUS ECO Cut Knurling Tool No. 941-20

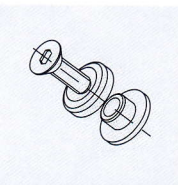
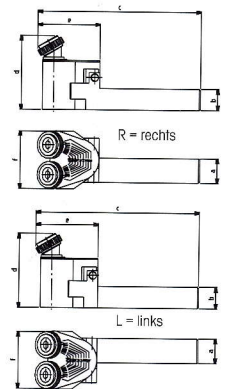
CNC K

- Application:** Cut knurling (swarf removal), Feed knurling
For knurling on work piece according to DIN 82: RGE 30°; RGE 45°
- Knurling Wheels:** RGE30° - 2 pieces type AA
RGE45° - 1 piece type BL15° / 1 piece type BR15°
- Type of Machine:**
- Lathe machines and auto lathes
 - CNC and conventional
 - Centre height is integrated
- Characteristics:**
- Fine adjustment for positioning the cut knurling head – for an even profile depth
 - Scale for setting the work piece diameter
 - Modular system- universal cut knurling tool for both left and right hand orientation
 - Easy handling by moving the cut knurling head to the reverse side

Knurling profile on work piece DIN 82



RAA RGE



No.	Working area Ø mm	a mm	b mm	c mm	d mm	e mm	f mm	Knurling wheel size mm	E-Kit
941-20M250608	10 - 250	20	20	138	70	58	58	25 x 6 x 8	21BHR0603