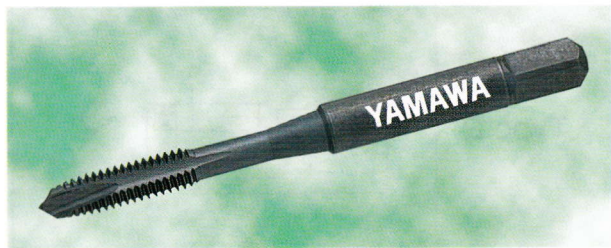
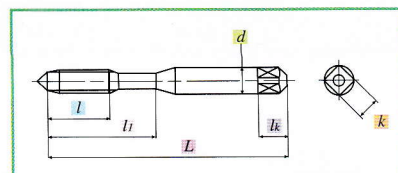


ステンレス鋼用ポイントタップ
Spiral Pointed Taps for Stainless Steels

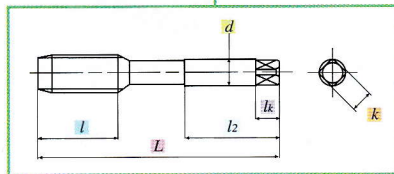
SU-PO



Type 2



Type 3



■ 加工硬化が著しく粘り材料のステンレス鋼をはじめ、クロム鋼、モリブデン鋼に適しています。

■ めねじの種類：ユニファイねじ
めねじの等級：2B
タップの種類：ポイントタップ
タップの等級：P級
食付き部の山数：5山
表面処理：OX（酸化処理）

■ Suitable for tapping stainless steels, chrome steels, chrome molybdenum steels and other ductile materials with great tendency to work harden.

■ Threads : For Unified Threads
Class : 2B
Flutes : Spiral Pointed Taps
Tolerance Class : YAMAWA P Class
Chamfer Length : 5 Pitches
Surface Treatment : Oxide

タップ
Taps

ポイントタップシリーズ

HSS-E

ユニファイねじ用 For Unified Threads

単位 Unit : mm

| コードNo. Code No. | 呼び Nominal size | 外径の基準寸法 Basic Major Dia. | 等級 Class | L | l | l ₁ | l ₂ | d | k | l _k | 溝数 Flutes | 形状 Type |
|--------------------|--------------------|-----------------------------|-------------|----|-----|----------------|----------------|------|-----|----------------|--------------|------------|
| PUPUN2E | No. 2-56 UNC | 2.184 | P1 | 42 | 9.5 | 15 | — | 3 | 2.5 | 5 | 2 | 2 |
| PUQU4H | No. 4-40 UNC | 2.845 | P2 | 44 | 9.5 | 16 | — | 3 | 2.5 | 5 | 2 | 2 |
| PUPUN4F | No. 4-48 UNF | 2.845 | P1 | 44 | 9.5 | 16 | — | 3 | 2.5 | 5 | 2 | 2 |
| PUQU5H | No. 5-40 UNC | 3.175 | P2 | 46 | 11 | 18 | — | 4 | 3.2 | 6 | 3 | 2 |
| PUPUN5G | No. 5-44 UNF | 3.175 | P1 | 46 | 11 | 18 | — | 4 | 3.2 | 6 | 3 | 2 |
| PUQU6J | No. 6-32 UNC | 3.505 | P2 | 48 | 13 | 20 | — | 4 | 3.2 | 6 | 3 | 2 |
| PUQU6H | No. 6-40 UNF | 3.505 | P2 | 48 | 13 | 20 | — | 4 | 3.2 | 6 | 3 | 2 |
| PUQU8J | No. 8-32 UNC | 4.166 | P2 | 52 | 13 | 21 | — | 5 | 4 | 7 | 3 | 2 |
| PUQU8I | No. 8-36 UNF | 4.166 | P2 | 52 | 13 | 21 | — | 5 | 4 | 7 | 3 | 2 |
| PUQUAM | No.10-24 UNC | 4.826 | P2 | 60 | 16 | 25 | — | 5.5 | 4.5 | 7 | 3 | 2 |
| PUQUAJ | No.10-32 UNF | 4.826 | P2 | 60 | 16 | 25 | — | 5.5 | 4.5 | 7 | 3 | 2 |
| PUQU04N | 1/4 -20 UNC | 6.350 | P2 | 62 | 19 | 30 | — | 6 | 4.5 | 7 | 3 | 2 |
| PUQU04K | 1/4 -28 UNF | 6.350 | P2 | 62 | 19 | 30 | — | 6 | 4.5 | 7 | 3 | 2 |
| PUQU050 | 5/16-18 UNC | 7.938 | P2 | 70 | 22 | — | 31 | 6.1 | 5 | 8 | 3 | 3 |
| PUQU05M | 5/16-24 UNF | 7.938 | P2 | 70 | 22 | — | 31 | 6.1 | 5 | 8 | 3 | 3 |
| PUQU06P | 3/8 -16 UNC | 9.525 | P3 | 75 | 24 | — | 32 | 7 | 5.5 | 8 | 3 | 3 |
| PUQU06M | 3/8 -24 UNF | 9.525 | P2 | 75 | 24 | — | 32 | 7 | 5.5 | 8 | 3 | 3 |
| PURU07Q | 7/16-14 UNC | 11.112 | P3 | 80 | 25 | — | 31 | 8 | 6 | 9 | 3 | 3 |
| PURU07N | 7/16-20 UNF | 11.112 | P3 | 80 | 25 | — | 31 | 8 | 6 | 9 | 3 | 3 |
| PURU08R | 1/2 -13 UNC | 12.700 | P3 | 85 | 29 | — | 31 | 9 | 7 | 10 | 3 | 3 |
| PURU08N | 1/2 -20 UNF | 12.700 | P3 | 85 | 29 | — | 31 | 9 | 7 | 10 | 3 | 3 |
| PURU08N | 9/16-18 UNF | 14.288 | P3 | 90 | 30 | — | 35 | 10.5 | 8 | 11 | 3 | 3 |
| PURU10U | 5/8 -11 UNC | 15.875 | P3 | 95 | 32 | — | 37 | 12 | 9 | 12 | 3 | 3 |

◆P級等級については294ページをご参照下さい。
◆For tap pitch diameter tolerance, please refer to page 294.