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HIGH TENSILE STEEL ELECTRODE



Approved by :



ABS

American Bureau of Shipping



Lloyd's Register

STABLEARC 18

AWS A5.1 : E7018
 EN ISO 2560-A : E 42 3 B 3 2
 JIS Z3211 : E4918

Applications

Steelwork, Shipbuilding, Railways, Boilers, Pressure Vessels.
 Recommended for pipe soldering.

Base Materials:

General Purpose Structural Steels :	S235JRG2, S355J2G3, S355J2G4, S335K2G3, S355K2G4
Steels for Boilers and Pressure Vessels :	P235H, 265H, 295H, 355-GH
Fine Grain Steels :	P275, P355N, S255N, S355-N, S420N
Steel for Tubes :	P265, P295, L415Nb, L290MB, L415MB, X42-X60
Steel for Shipbuilding :	Grades A-B-D-E
Cast Steels and Heat Treatment Steels :	GS-38, GS-45, GS-52 / C35-C40-C45

Diameter	Standard Package	Standard Length	Standard Pallet	List Price	Net Price
2.6mm	5kg/20kg	300mm	1000kg		
3.2mm	5kg/20kg	400mm	1000kg		
4.0mm	5kg/20kg	400mm	1000kg		
5.0mm	5kg/20kg	400mm	1000kg		