

AWS A5.9 : ER308L

Diameter	Standard Package	Standard Pallet	List Price	Net Price
2.4mm	25kg Coil	1000kg		
3.2mm	25kg Coil	1000kg		
4.0mm	25kg Coil	1000kg		

It is an extra low carbon stainless wire used for common austenitic stainless steels referred to as "18% Cr- 8% Ni" steels. Typical for steels arc 302, 304 and 304L.

# STAINLESS STEEL SAW WIRE IN





## **POWERWELD S-309L**

AWS A5.9 : ER309L

Diameter	Standard Package	Standard Pallet	List Price	Net Price
2.4mm	25kg Coil	1000kg		
3.2mm	25kg Coil	1000kg		
4.0mm	25kg Coil	1000kg		

It is an extra low carbon stainless wire used for cladding and joining of dissimilar steels such as "18% Cr - 8% Ni" to mild steel. Also suitable for underlaying on ferritic steel for overlaying stainless steel weld metal.

## **POWERWELD S-316L**

AWS A5.9 : ER316L

Diameter	Standard Package	Standard Pallet	List Price	Net Price
2.4mm	25kg Coil	1000kg		
3.2mm	25kg Coil	1000kg		
4.0mm	25kg Coil	1000kg		

It is an extra low carbon stainless wire used for joining and cladding of 316 and 316L stainless steel. Can be used on "18% Cr 8% Ni" steels.