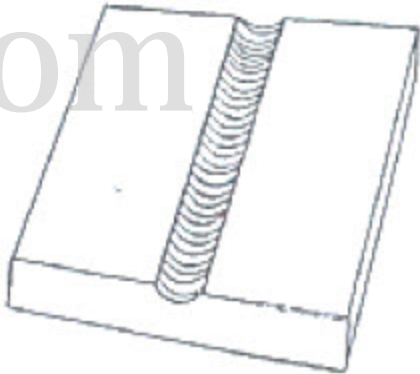


Electrodes for Metal Preparation (Cutting / Gouging / Piercing)

| PRODUCT M&R | DESCRIPTIONS | TECHNICAL DETAILS | Ømm | APPLICATIONS |
|-------------|---|--|-----------------------|---|
| 110 | <p>Electrode with superior blowing "arc" designed for gouging, cutting and piercing with high speed. All common construction metals and alloys such as, carbon and tool steels, cast iron, stainless steels, nickel alloys.</p> <p>Ideal for removing defective or old weld beads, preparing of work pieces, gouging cracks, piercing holes.</p> <p>Easy to use, no special training or equipment needed. Does not require compressed air or oxygen.</p> | <p>CURRENT</p> <p>3.2mm: 180-220A</p> <p>4.0mm: 220-280A</p> | <p>3.2</p> <p>4.0</p> |  |