

Electrodes for Stainless Steels

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
330	<p>Multipurpose high strength ferrite-austenitic electrode for repair welding on alloy and high-alloy-steels, tool-steels, stainless steels and dissimilar assemblies.</p> <p>Use for dies, moulds, press tools, crane booms, shafts, gears, rails armour plates bucket etc.</p>	<p>Rm (MPa): 800 Re (MPa): 550 A5(%): 25 Hardness: as welded ~240-280 HB</p> <p>Weld metal: Cr, Ni, Mn.</p>	<p>2.0 2.6 3.2 4.0</p>	