

## Electrodes for Stainless Steels

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
308L	<p>Electrode with extra low carbon, rutile type electrode exhibiting superior all positional (except vertical down) performance with an improved moisture resistant coating for weld metal of high radiographic integrity.</p> <p><b>Use for welding AISI type 304 and 304L stainless steels in critical applications.</b></p>	<p>Rm (MPa): 600                      Re (MPa): 450                      A5 (%): 40</p> <p>CURRENT</p> <p>1.6mm: 25-35A                      2.0mm: 30-50A                      2.6mm: 50-75A                      3.2mm: 75-110A                      4.0mm: 110-150A</p>	<p>1.6                      2.0                      2.6                      3.2                      4.0</p>	