

Electrodes for Welding Cast Iron

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
410	<p>Electrode for cold repair welding of most different types of cast iron.</p> <p>Use for welding and rebuilding of frames, gear box, machine and pump housings, engine blocks, casting defects, pulleys, compressors... Excellent machinability.</p> <p>Weld metal composition: Ni > 95, Fe, Mn, C, Si</p>	<p>Rm (MPa): 350 Hardness: ~ 180HB</p>	<p>2.6 3.2 4.0</p>	