

Electrodes for Welding Cast Iron

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
430	<p>Graphite electrode using mild steel rod, weld metal shows high carbon content and results in high hardness.</p> <p>Suitable for welding the part where machining is unnecessary and have excellent fusibility with cast iron.</p>	<p>CURRENT</p> <p>2.6mm: 50-90A</p> <p>3.2mm: 90-120A</p>	<p>2.6</p> <p>3.2</p>	