

Electrodes for Non-Ferrous Metal Overlaying-Pre stools

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
610	<p>ELECTRODE FOR ALUMINIUM</p> <p>Use for repairs and joining of Al Plates, sheets, pipes, extrusions etc.</p> <p>Applications include al. engine blocks, cylinder heads, boats construction, housings, pumps, tanks, moulds, frames, truck bodies, bus bars etc.</p>	<p>Rm (MPa): 180</p> <p>Re (MPa): 80</p> <p>A5 (%): 6</p> <p>Weld metal composition: AL + Si</p>	<p>2.6</p> <p>3.2</p> <p>4.0</p>	