

## Electrode for Hardfacing

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
740	<p>Manganese alloy electrode for overlays which are subjected to extreme impact. The overlay has a strong work hardening tendency, is highly crack resistant and thickness is not limited.</p> <p>One or two final layers with M&amp;R 750 increase the abrasion resistance.</p>	<p>Hardness: ~ 250HB After work hardening ~ 480HB</p> <p>Weld Metal Analyse: Mn, Cr, Ni, Fe, Si</p>	<p>2.6 3.2 4.0</p>	