

Electrode for Hardfacing

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
770	<p>Electrode with a complex Co-Cr composition alloyed with W for surfacing of parts which are subjected to a combination of metal/ metal wear, corrosion and heat up to 800°C and shortly up to 1000°C.</p> <p>For valve seats, hot forging tools, screws...</p>	<p>Hardness: ~ 42-45HRC at 20°C 38HRC at 60°C</p> <p>Weld Metal: Cobalt Base, Tungsten, Chrome, Iron</p>	<p>2.6 3.2 4.0</p>	