

Gasless Flux Cored Wire

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
308L-MO	<p>Self-shield rutile type flux cored wire, gas free, flat position welding support.</p> <p>Mainly applied for welding thin plate base materials, some places like house repair, outdoor welding including island, dessert, or place that cannot providing gas cylinder easily and instead or smaller size stainless steel welding electrode, like size 1.6mm and 2.0mm.</p>	<p>Rm (MPa): 570 Re (MPa): 405 A5 (%): 38</p> <p>CURRENT & VOLTAGE 0.8mm: 120-140A, 22-25V 0.9mm: 130-140A, 23V 1.0mm: 140-150A, 24-26V</p> <p>Weld Metal Analyse: Mn, C, Si, P, S, Ni, Cr, Mo, Cu</p>	<p>0.8 0.9 1.0</p>	