

## **TIG for Copper Alloy**

PRODUCT M&R	DESCRIPTIONS	TECHNICAL DETAILS	Ømm	APPLICATIONS
620-T	<p>For joining and surfacing on aluminium bronze with upto 10% Al and for dissimilar joints between steels and CuAl – bronze. Also recommended for overlays on cast iron, steels and copper alloys. Excellent weldability, stable arc, less spatters. Easy slag removal.</p> <p>Use for ship building, sea water applications, Desalination plants, Chemical industry, Pumps parts which are attacked by sea water (Propellers, Bearings...)</p>	<p>Rm (MPa): 350 Re (MPa): 150 A5 (%): 42</p>	2.4	