

# HARC 500IJ/630I

HEAVY INDUSTRIAL, CLASSICAL



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- THE PRIORITY SELECTION FOR HEAVY ENGINEERING FABRICATION INDUSTRY WITH HEAVY DUTY.



### Cellulosic

### Processes

- MMA
- Carbon arc gouge
- Remote control

### Package Includes

- Inverter power source
- Electrode holder, 3m
- Earth clamp, 3m

### Optional Accessories

- Quick plug
- Wrench
- Helmet
- Remote control box

### Features

- Heavy duty, non-stop working under 40 degree condition.
- VRD adjustable.
- Arc force adjustable.
- Hot start adjustable.
- Recommend for 5.0mm electrode.
- Suitable for acid electrode, basic electrode and cellulosic electrode.
- Tri-proof air duct design.



Model	Input Voltage/Phase/Frequency	Output Current/Voltage/Duty Cycle (40°C)	Amps Input At Rated Output	Output Range/ OCV	Dimension (mm)	Weight (kg)
ARC 500IJ	380V/3P/50-60Hz	500A/40V/60% 387A/35.5V/100%	38.4A@500A	40-500A/93V/15.2V(VRD)	650*310*640	47
ARC 630I	380V/3P/50-60Hz	630A/44V/60% 488A/39.5V/100%	53.1A@630A	50-630A/90V/17V(VRD)	670*320*640	58