

4400 INDUSTRIAL NITROCELLULOSE Lacquer Ename! Finish



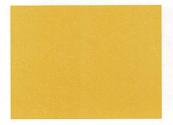
4438 Apple Green



China Blue 4442



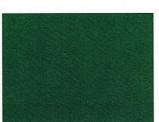
0013 Peacock Blue



Bright Gold 4422



BS 1-024 Maroon



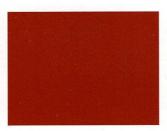
4439 **Grass Green**



4431 Neptune



4445 **Ultramarine Blue**



Signal Red 4413

Also available in BLACK 4485 and **WHITE 4401**

PRODUCT DESCRIPTION:

Seamaster 4400 Nitrocellulose High Gloss Lacquer is an industrial fast air dry lacquer suitable for application over primed wood or metal substrates. It is easy to apply, easy to repair, and is recoatable with minimum preparation.

This product is especially used in the wood furniture industry. However, it may also be used for metal surfaces.

PHYSICAL CHARACTERISTICS:

: Nitrocellulose resin, pigments and additives Ingredients Solvent : Mainly aromatic hydrocarbons, esters and

alcohols

: 0.90-1.30 (kg/litre) Density : Approximately 45% Solid : 110±10 ku (at 27± 0.5°C) Viscosity

: 4-6 m²/litre Coverage

Colours : Refer to colour card

Gloss : Glossy

PROPERTIES:

Recommended Dry Film Thickness : 35-45 microns per coat Touch dry : ≤ 15 minutes **Drying Time**

Hard dry : ≤ 45 minutes

Recoating Interval : 2 hours

SURFACE PREPARATION:

Wood Surface:

The woodwork must be dry and free from dirt and free from other contaminants. Smoothen the surface by sanding and dust off before applying. If necessary, the surface may be filled, and smoothen by sanding.

APPLICATION METHOD:

Method of Application Ideally by air spray, but may applied by brush.

Dilute in approximately 1 part of Seamaster **Product Preparation** Thinner S303 and 1 part of paint for spray

application.

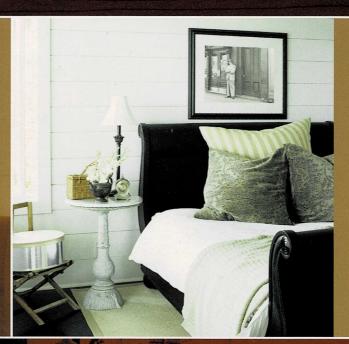


Print Version



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Systems for Industrial Maintenance



Quick Dry Good Coverage Good Brush Ability **Good Colour Retention**

