



**TSO 9001** 

# 700°F COPPER

# **RTV GASKET MAKER**

# **DESCRIPTION:**

# X'traseal" 700°F COPPER RTV GASKET MAKER IS A

SPECIALLY FORMULATED HIGH TEMPERATURE RESISTANCE SILICONE FOR TURBO-CHARGED AND HIGH PERFORMANCE ENGINE. FEATURING LOW ODOR, NON-CORROSIVE WITH EXCELLENT OIL AND GREASE RESISTANCE. REMAIN PERMANENT FLEXIBLE AND STABLE FROM -62°C TO 370°C. IDEAL FOR ENGINE REPAIRING AND REPLACEMENT FOR PAPER, RUBBER, ASBESTOS AND NORMAL SILICONE GASKETS.

# **FEATURES:**

- LOW ODOR NEUTRAL CURING SYSTEM.
- EXCELLENT OIL AND GREASE RESISTANCE.
- NON-CORROSIVE TO METALS.
- NON-CORROSIVE TO AUTOMOBILES.
- OUTSTANDING HIGH TEMPERATURE RESISTANT UPTILL 370°C.

### **USES:**

- HIGH TEMPERATURE RESISTANT GASKET AND JOINT SEALING UP TO 370°C.
- ASSEMBLIES OF REAR MAIN BEARING CAP SPLIT LINE, DAMPER KEYWAY SEALING, DIFFERENTIAL COVER, INTAKE END SEAL, OHC CAP, OIL PAN CORNER SEAL, OIL PAN GASKET, SIDE COVER PLATE, THERMOSTAT HOUSING, TIMING COVER, TRANSMISSION PAN, VALVE COVER GASKET, VIBRATION DAMPER, INTAKE MANIFOLDS AND EXHAUST MANIFOLD FOR AUTOMOBILES.

#### WE RECOMMEND PRELIMINARY COMPATIBILTY TESTS PRIOR TO APPLICATION TO ACHIEVE DESIRABLE RESULTS

#### **NOT RECOMMENDED FOR:**

NOT FOR: 700°F COPPER RTV SILICONE IS NOT PAINTABLE. NOT FOR: PE, PP, PTFE AND BITUMINOUS SURFACE. NOT FOR: PARTS IN CONTACT WITH GASOLINE.

# **APPLICATION:**

- REMOVE OLD GASKET MATERIAL FROM SURFACES THROUGHLY.
- CLEAN SURFACE WITH RESIDUE-FREE SOLVENT AND ALLOW SURFACE TO DRY.
- CUT NOZZLE TO DESIRED SIZE.
- SQUEEZE TUBE TO FORM A CONTINOUS AND EVEN BEAD TO THE PERIMETER OF MATING SURFACE AND ALL BOLT HOLES.
- TOOL WITHIN 5 MINUTES. ٠
- TIGHTENED TO THE REQUIRED TORQUE, DO NOT OVERTIGHTEN.
- CLEAN OFF EXCESS SEALANT WITH M.E.K. OR ٠ TOLUENE.

# CURING TIME:

700°F COPPER RTV SILICONE WILL TACK FREE IN APPROXIMATE 20 MINUTES AND WILL CURE TO A DEPTH OF 13mm WHITIN 7 DAYS. LONGER CURING TIME MAY BE NECESSARY IN DRY AND LOW HUMIDITY AREA.

# **SPECIFICATION:**

CURING SYSTEM	NEUTRAL (OXIME)
APPEARANCE	NON-SAGGING PASTE
ODOUR	OXIME SMELL
SPECIFIC GRAVITY	$1.05 \pm 0.03$
SHORE A	25 APPROX.
HARDNESS	
ELONGATION	300% APPROX.
TENSILE	2.0MPa APPROX.
STRENGTH	5 MINUTES
TOOLING TIME	
TACK FREE TIME	20 MINUTES
APPLICATION	-20°C TO 50°C
TEMP.	
SERVICE	-62°C TO 370°C.
TEMPERATURE	
SHELF LIFE	12 MONTHS

# **STORAGE:**

MATERIAL SHOULD BE STORED IN A DRY AND COOL PLACE BETWEEN +5°C TO +30°C.





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# CAUTION:

READ AND UNDERSTAND MATERIAL SAFETY DATA SHEET OF THIS PRODUCT BEFORE HANDLING OR USING.

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