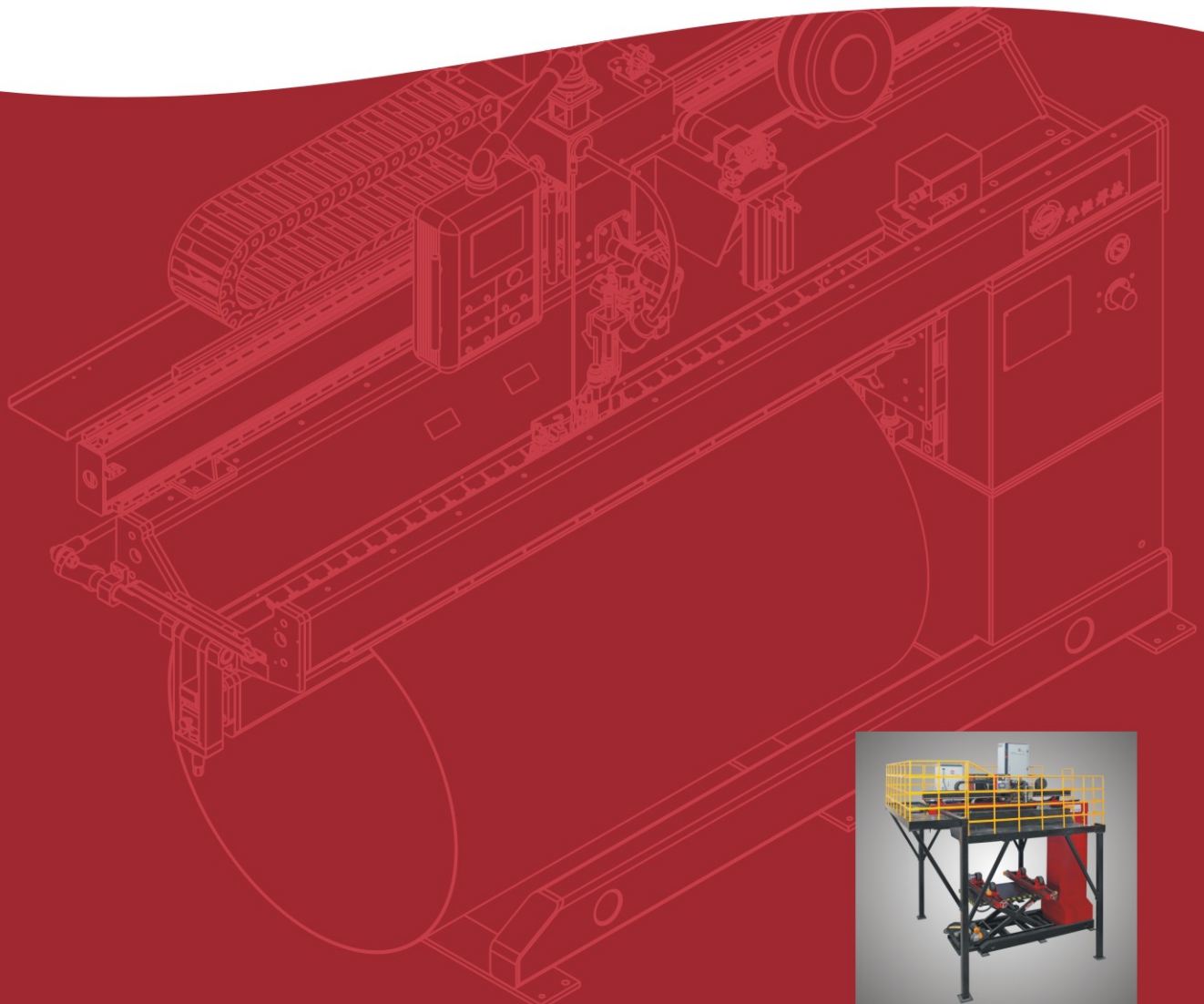


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**AUTOMATION
Welding System**

HUAHENG WELDING CO., LTD.

Gantry Frame Beam Welding Series System

Brief Introduction

The system is used for welding circumferential seam and longitudinal seam of work piece; it has advantages as small floor space, easy load work piece. It always works with rotation table, work piece support, fixture or rollers. It could use TIG MIG/MAG or PAW welding process, suitable for welding stainless steel pipe, vessel and so on.

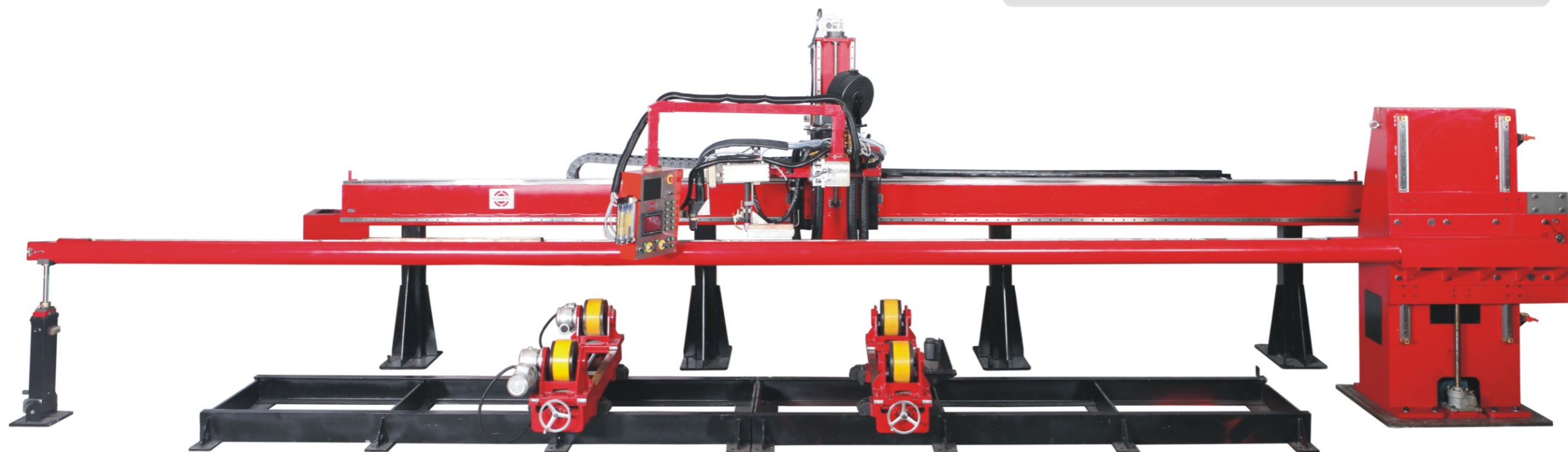
Features

- Suitable for longitudinal seam of big diameter pipe, barrel
- Weld circumferential seam with rollers, headstock
- Suitable for carbon steel, stainless steel
- Suitable for TIG, MIG/MAG, PAW welding process
- Small floor space, easy to load work piece

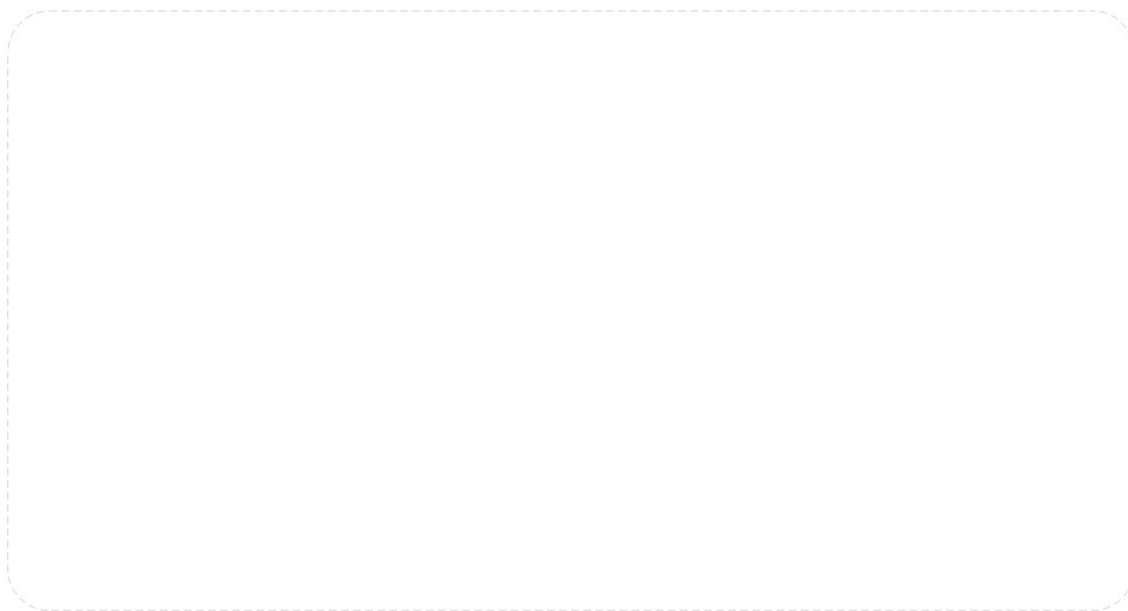


Technical Specification

Item	HLM5000	HLM6500
Maximum welding diameter (mm)	5000	6500
Column speed of up and down (mm/min)	560	560
Trolley speed (mm/min)	80 ~ 800	80 ~ 800
Dimension (LxWxH) (mm)	5800 x 1800 x 2500	7600 x 1800 x 2500



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